# Data-based Modelling for Control and Optimization

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### Contents

- Introduction: from data to model to control
- Identification for control: 1990-2004
- Some general viewpoints
- Acievements and challenges





# Models from data

- Substantial part of effort towards efficient operation of technical processes is in modelling.
- Models from physics and information from data: ultimate validation on the basis of measurements
- Validation of models is directly related towards their intended use

Good model for one purpose can be poor for another!



Introduction



# Models from data

• What to include in the models and what not? *Question equally valid for physical and data-driven models* 

 From an identification perspective: How to identify models that are suited for control design?

 From a control design perspective:
 Which plant information is required for control design, and how to obtain this information from experiments?



Introduction



"Here is a dynamical process with which you are allowed to experiment (preferably cheap).

Design and implement a high-performance control system".

Issues involved:

- Experiment design
- Modelling / identification
- Characterization of disturbances and uncertainties
- Choice of performance measure
- Control design and implementation

experimental issues dependent on application area

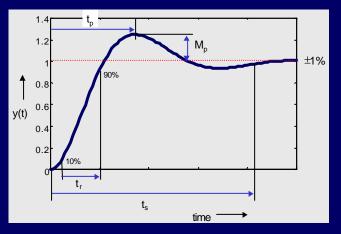


Introduction

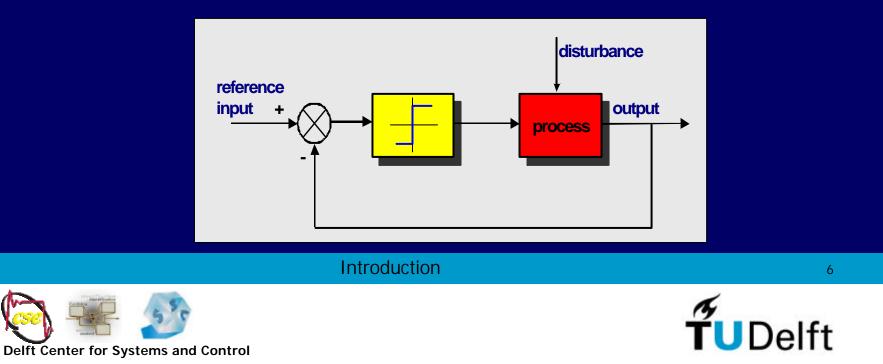


### Classical experiments for finding control-relevant dynamics

• Ziegler/Nichols tuning rules for PID-controllers



• Relay feedback: amplitude and frequency at -180° phase



### Ad-hoc simple cases to be extended to general methodology for model-based control, including issues of robustness induced by model uncertainties



Introduction



# Identification for Control: 1990-2004

- Basic principles for identifying models, well sorted out
- Relation with control through Certainty equivalence principle: "Controller based on exact model is suited for implementation on the plant"

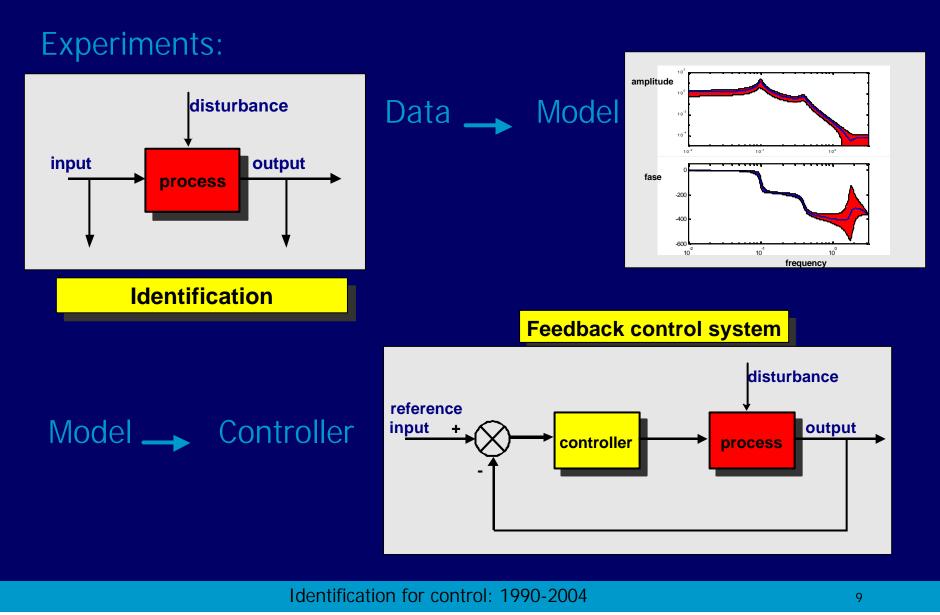
### However:

- Identification had been extended to identify
   *approximate models*
- Control design had been evolved to robust control taking account of model uncertainties

Identification for Control: 1990-2004





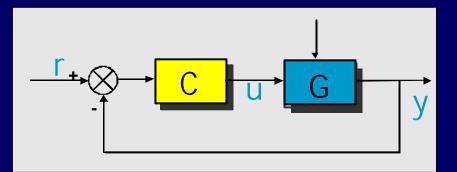




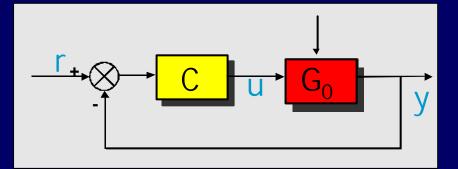


#### When is a model suitable for control?

#### For a given controller C:

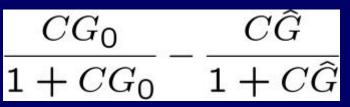


### Designed loop



### Achieved loop

### Both loops should be "close":



should be small

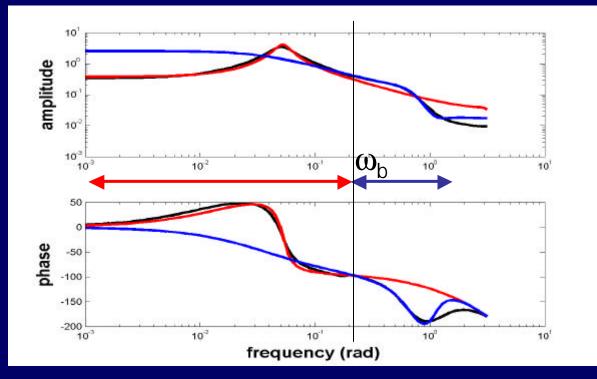
### Can be achieved by closed-loop identification with C

Identification for control: 1990-2004





#### When is a model suitable for control?



plant model1: accurate for  $\omega < \omega_{b}$ model2: accurate for  $\omega > \omega_{b}$ 

### Model quality becomes dependent on control bandwidth (to be designed)

Identification for control: 1990-2004

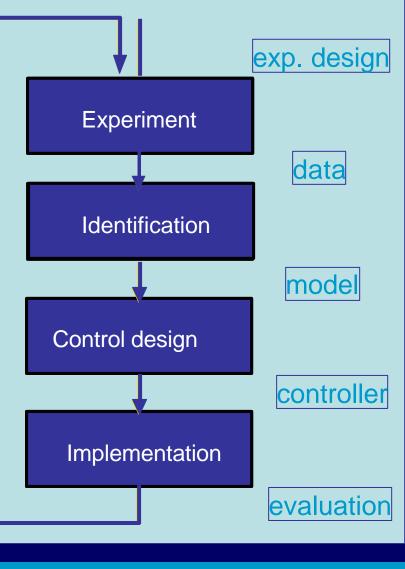




### Control bandwidth is based on model + ...

If models are uncertain/approximate due to limited experiment, achievable performance needs to be discovered

! modelling for control is learning (Schrama, 1992; Gevers, 1993)



Identification for control: 1990-2004





# **Development trend:**

Modelling	Control
<ul> <li>control-relevant nominal model</li> </ul>	<ul> <li>nominal control</li> </ul>
<ul> <li>nominal model + uncertainty bound</li> </ul>	<ul> <li>nominal control + stab/perf robustness</li> </ul>
<ul> <li>control-relevant model uncertainty set</li> </ul>	<ul> <li>robust control; worst-case performance optimization</li> </ul>
<ul> <li>design of "cheap" experiments for id of uncertainty sets</li> </ul>	<ul> <li>control under performance guarantees</li> </ul>

Identification for Control: 1990-2004



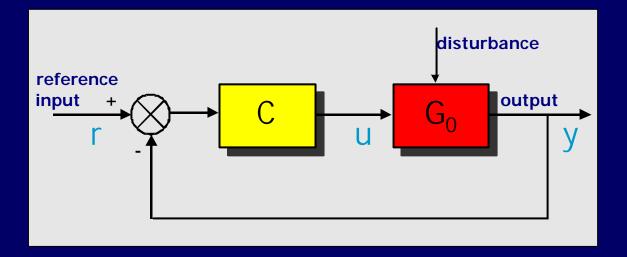


- Development of methods in which the model is even removed: *Iterative Feedback Tuning (Hjalmarsson, 2002)*
- Application of methods to
  - Positioning control in waferstepper, CD-player
  - Control loops in industrial processes (Solvay)
  - Sugar mills (Australia), EDF





# Some general viewpoints Closed-loop identification



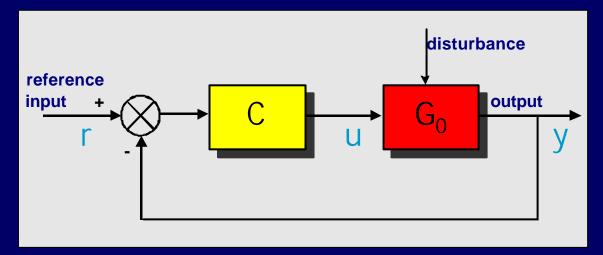
From problematic situation to easily applicable identification tools on the basis of r, u and y direct / two-stage / coprime factor / indirect – dual-Youla / IV (Van den Hof, 1998; Forssell & Ljung, 1999)

Some general viewpoints





## **Closed-loop identification**



Advantage: loop signals u and y are shaped with sensitivity function  $S = 1/(1+CG_0)$ :

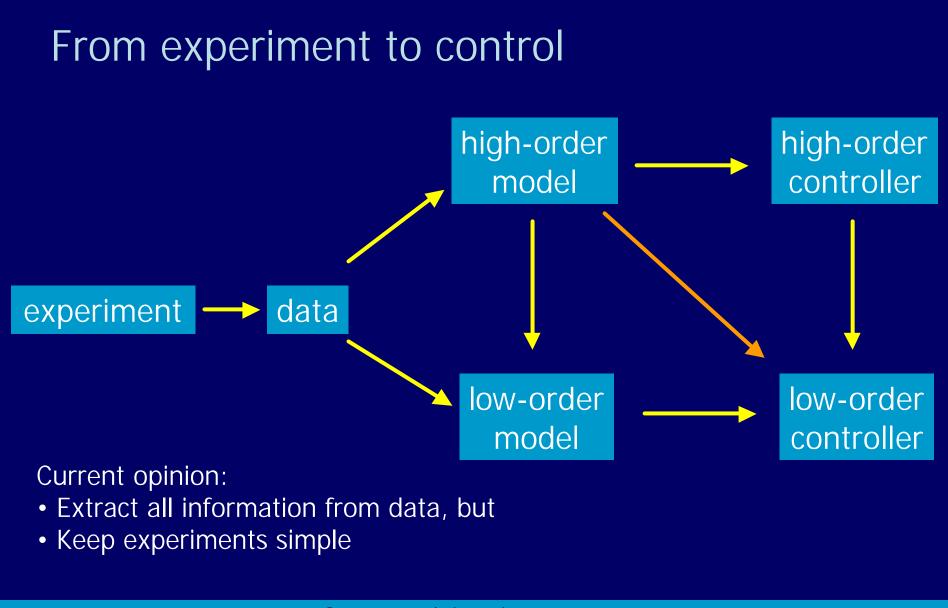
Identification of models, such that small: models relevant for C.

$$\frac{CG_0}{1+CG_0} - \frac{C\widehat{G}}{1+C\widehat{G}}$$
 is

Some general viewpoints



**T**UDelft



Some general viewpoints





# **Achievements**

- Insight into the structural relation between model construction and control
- Tools for closed-loop identification and uncertainty bound quantification
- Robustness analysis/synthesis tools for identified
   uncertainty models
- Iterative schemes for modelling and control tuning, renewing "classical" adaptive control





# **Challenges** ahead

- Design of cheap experiments:
  - least disturbing,
  - satisfying process constraints
  - minimum length,
  - providing sufficient information for performance improvement
  - Problem: "all" theory is asymptotic in N
  - Requirement:
    - Integration of experiment / modelling / control

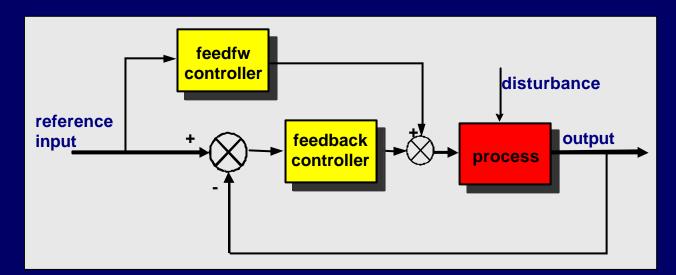
Most important for process control applications





# **Challenges ahead**

### • From feedback control only, to constrained optimization:



on the basis of:

- process model
- disturbance characterization\_

Achievements and Challenges



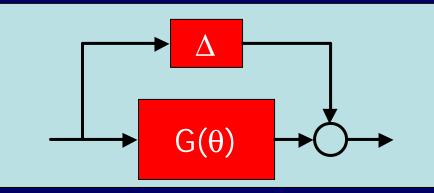


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+ uncertainties

# **Challenges** ahead

- Exploiting physical knowledge in the models:
  - Combining physical process models with data-based disturbance models
  - Parameter estimation in non-complete physical models



Consequences for estimated  $\theta$  under presence of some bounded  $\Delta$ 

Achievements and Challenges





#### Joint work with:

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