

## Knowledge-Based Control Systems (SC4081)

### Lecture 4: Knowledge based fuzzy control

**Alfredo Núñez**

Section of Railway Engineering  
CITG, Delft University of Technology  
The Netherlands

a.a.nunezvicencio@tudelft.nl  
tel: 015-27 89355

**Robert Babuška**

Delft Center for Systems and Control  
3mE, Delft University of Technology  
The Netherlands

r.babuska@tudelft.nl  
tel: 015-27 85117

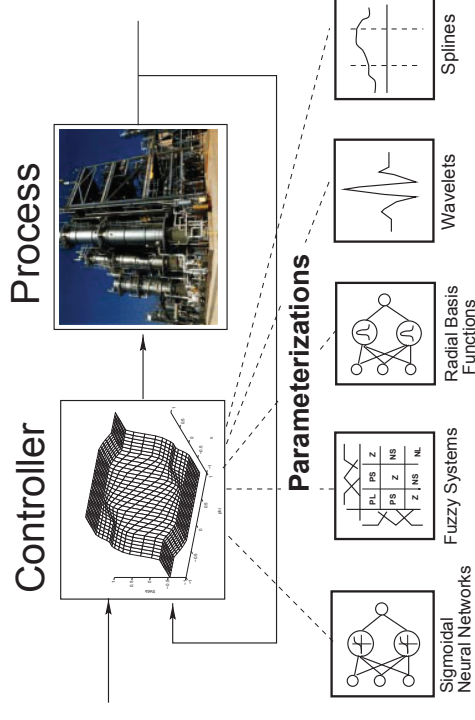
## Fuzzy Control: Background

- controller designed by using If-Then rules instead of mathematical formulas (knowledge-based control),
- early motivation: mimic experienced operators,
- fuzzy reasoning: interpolation between discrete outputs,
- currently: also controllers designed on the basis of a fuzzy model (model-based fuzzy control),
- a fuzzy controller represents a *nonlinear* mapping (but completely deterministic!).

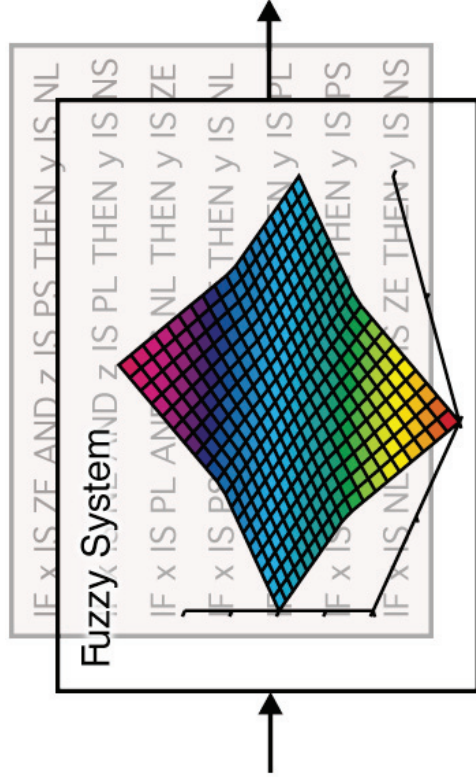
## Outline

1. Direct fuzzy control.
2. Supervisory fuzzy control.
3. Software tools for fuzzy control.
4. Overview of applications.

## Parameterization of Nonlinear Controllers



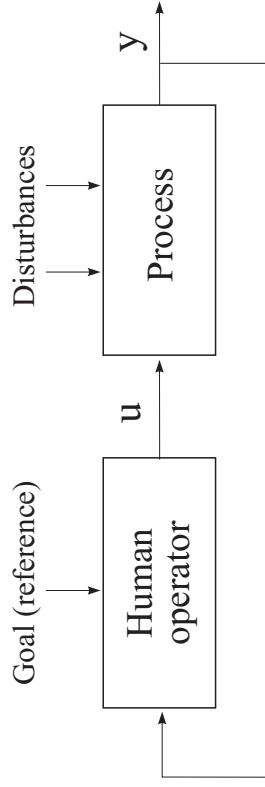
## Fuzzy System is a Nonlinear Mapping



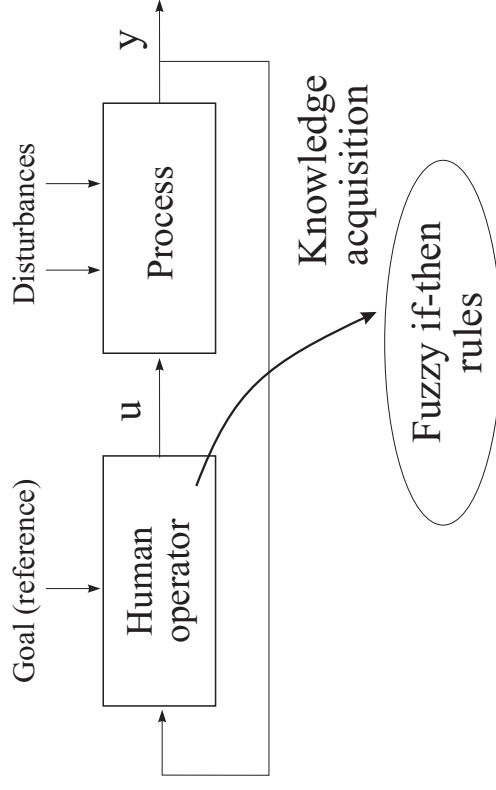
## Basic Fuzzy Control Schemes

- Direct (low-level, Mamdani) fuzzy control
- Fuzzy supervisory (high-level, Takagi–Sugeno) control
- Fuzzy model-based control

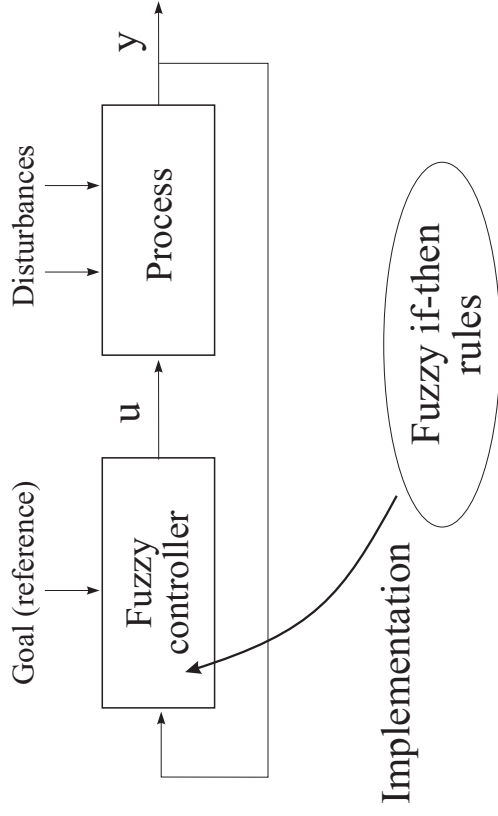
## Process Controlled by Operators



## Knowledge Acquisition



## Direct Fuzzy Control

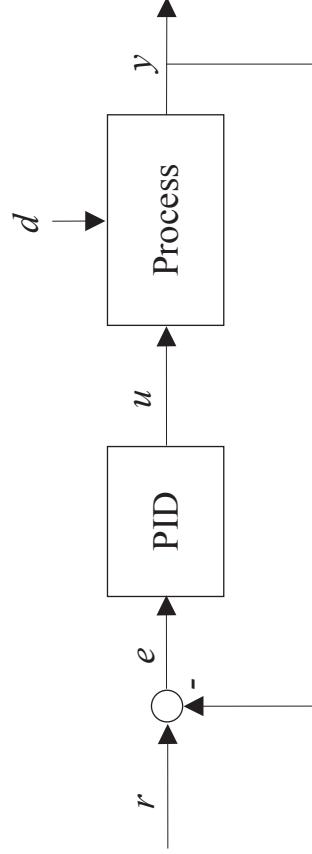


## Example of Operator Knowledge

Case	Condition	Action to be taken	Reason
11	BZ OK	a. Decrease fuel rate slightly	To raise percentage of oxygen
	OX low		
	BE OK		
12	BZ OK	a. Reduce fuel rate	To increase percentage of oxygen for action b
	OX low	b. Reduce fan speed	To lower back-end temperature and maintain burning zone temperature
	BE high		
13	BZ OK	a. Increase fan speed	To raise back-end temperature
	OX OK	b. Increase fuel rate	To maintain burning zone temperature
	BE low		

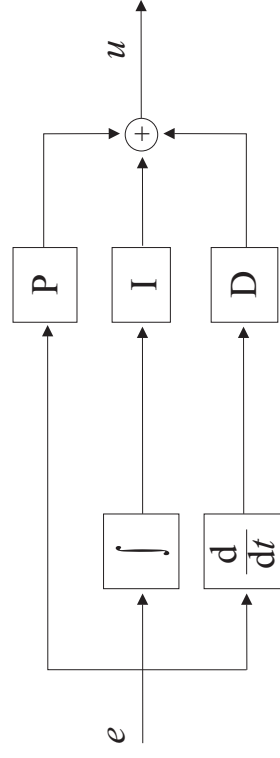
Extract from Peray's textbook for kiln operators (Oestergaard, 1999)

## FLC Analogue to PID Control



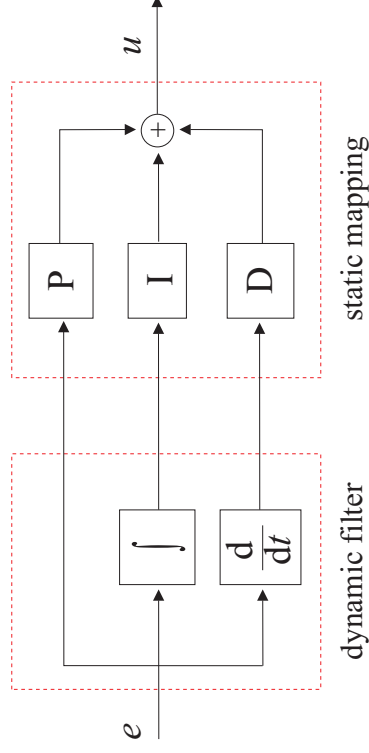
## PID Control: Internal View

$$u(t) = Pe(t) + I \int_0^t e(\tau) d\tau + D \frac{de(t)}{dt}$$



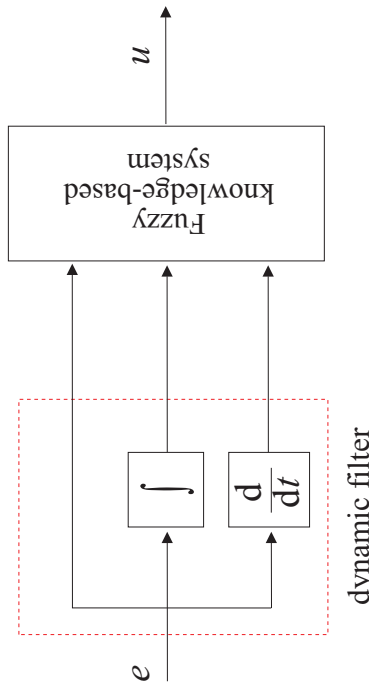
## PID Control: Internal View

$$u(t) = Pe(t) + I \int_0^t e(\tau) d\tau + D \frac{de(t)}{dt}$$

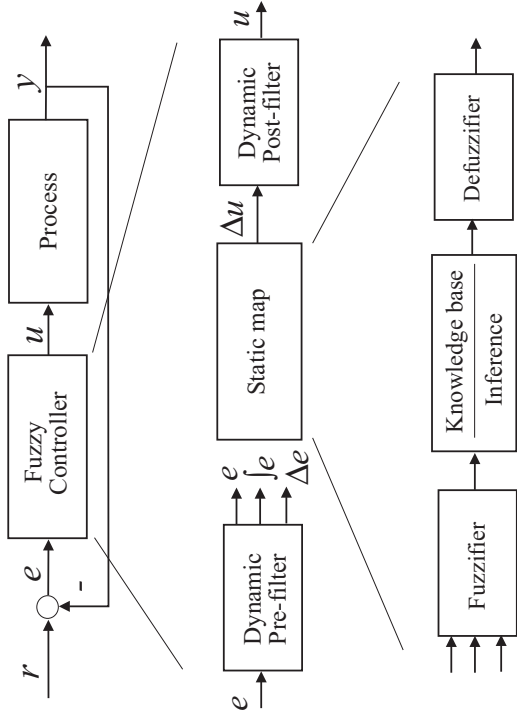


## Fuzzy PID Control

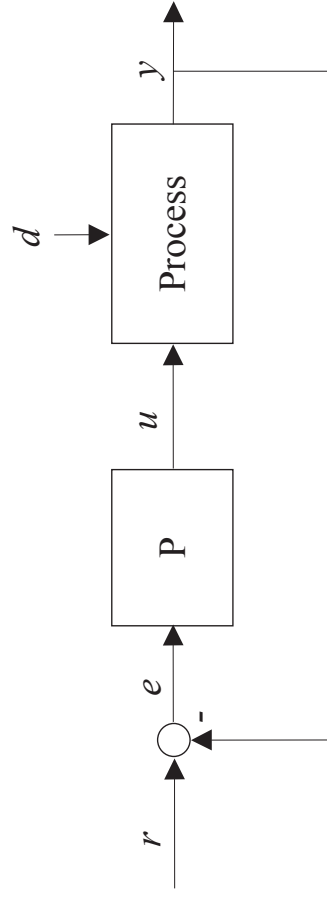
$$u(t) = f\left(e(t), \int_0^t e(\tau) d\tau, \frac{de(t)}{dt}\right)$$



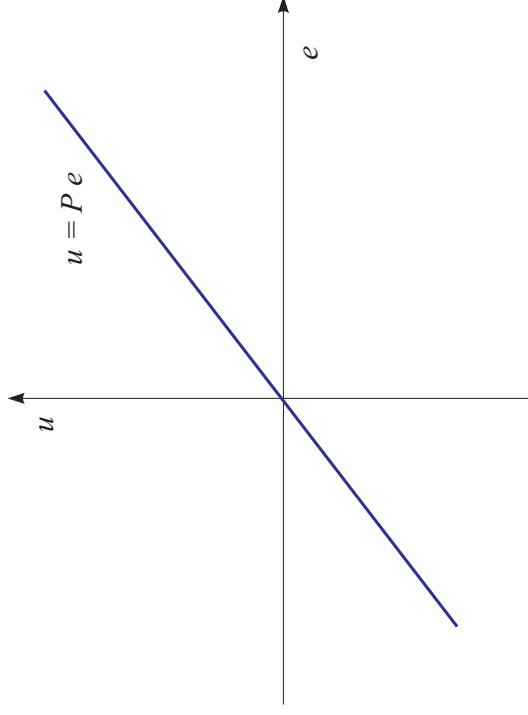
## Fuzzy PID Control



## Example: Proportional Control



## Controller's Input–Output Mapping



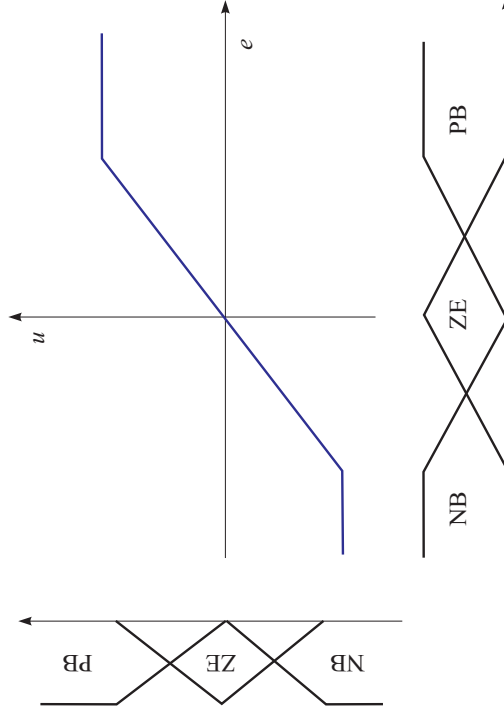
## Fuzzy Proportional Control: Rules

If error is **Negative Big** then control input is **Negative Big**

If error is **Positive Big** then control input is **Positive Big**

If error is **Zero** then control input is **Zero**

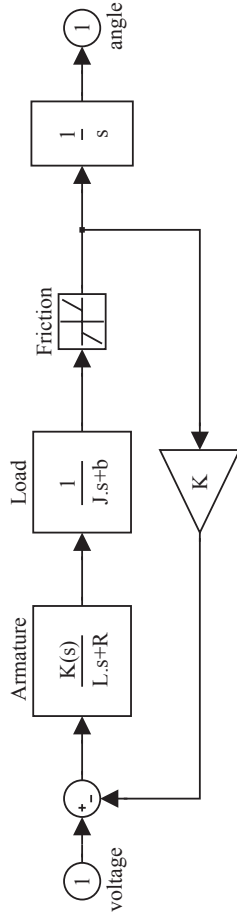
## Controller's Input–Output Mapping



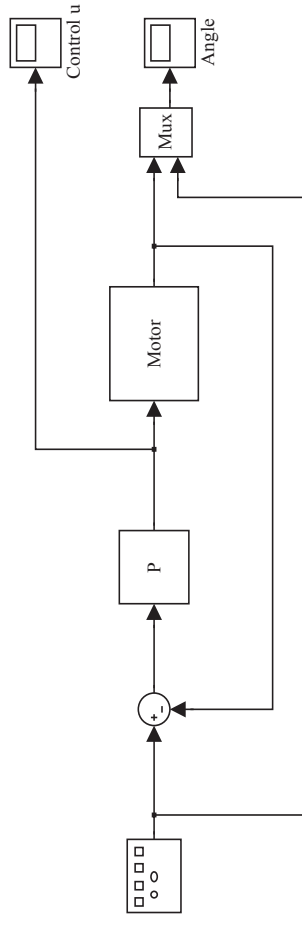
## Example: Friction Compensation

1. DC motor with static friction.
2. Fuzzy rules to represent “normal” proportional control.
3. Additional rules to prevent undesirable states.

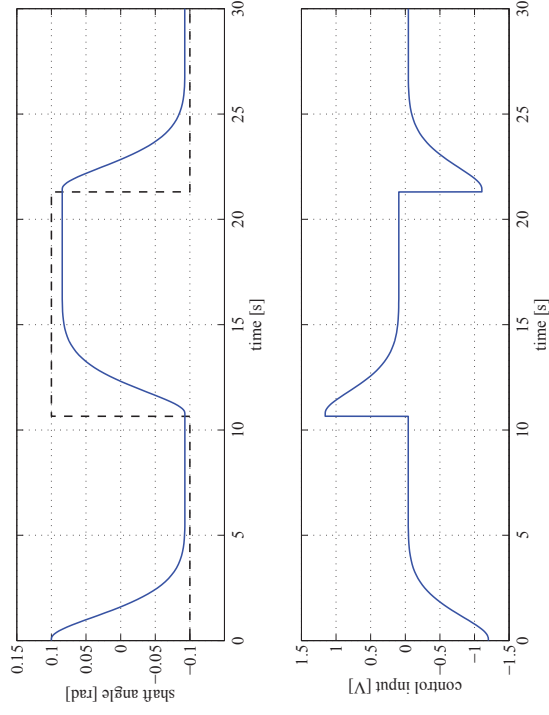
## DC Motor: Model



## Proportional Controller



## Linear Control



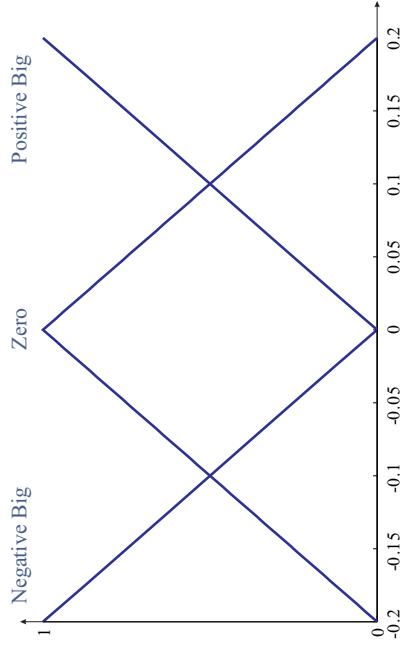
## Fuzzy Control Rule Base

If error is Positive Big then control input is Positive Big;

If error is Negative Big then control input is Negative Big;

If error is Zero then control input is Zero;

## Membership Functions for Error



## Additional Rules

If error is Positive Big then control input is Positive Big;

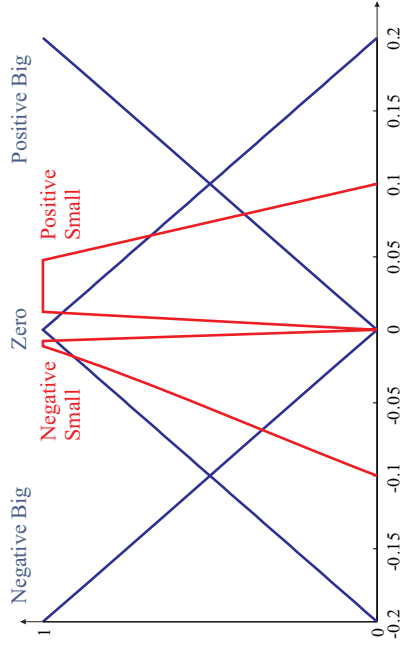
If error is Negative Big then control input is Negative Big;

If error is Zero then control input is Zero;

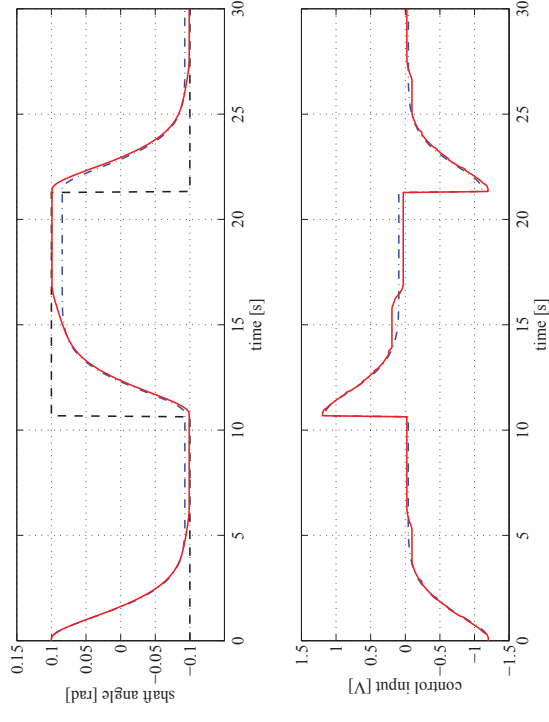
If error is Negative Small then control input is **not** Negative Small;

If error is Positive Small then control input is **not** Positive Small;

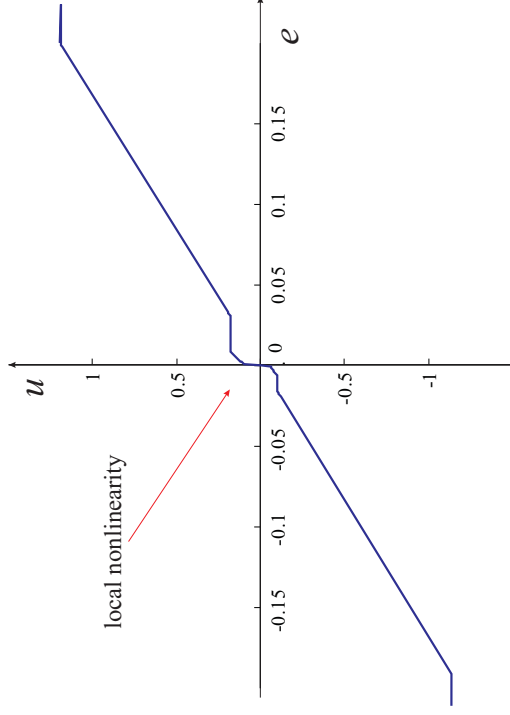
## Membership Functions for Error



## Fuzzy Control



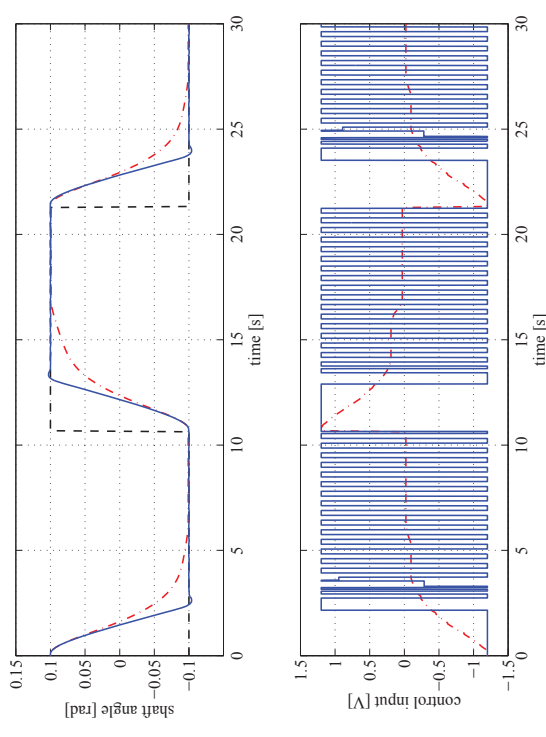
## Input-Output Mapping of the Controller



R. Babuska, Delft Center for Systems and Control, SC4081

29

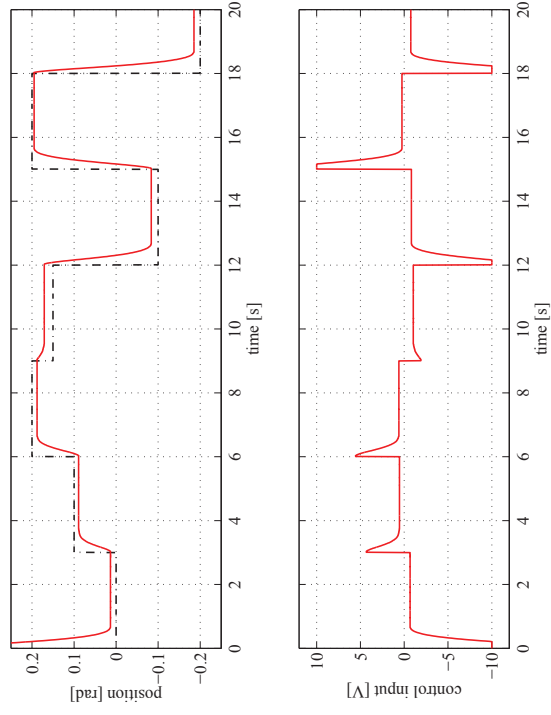
## Another Solution: Sliding Mode Control



R. Babuska, Delft Center for Systems and Control, SC4081

30

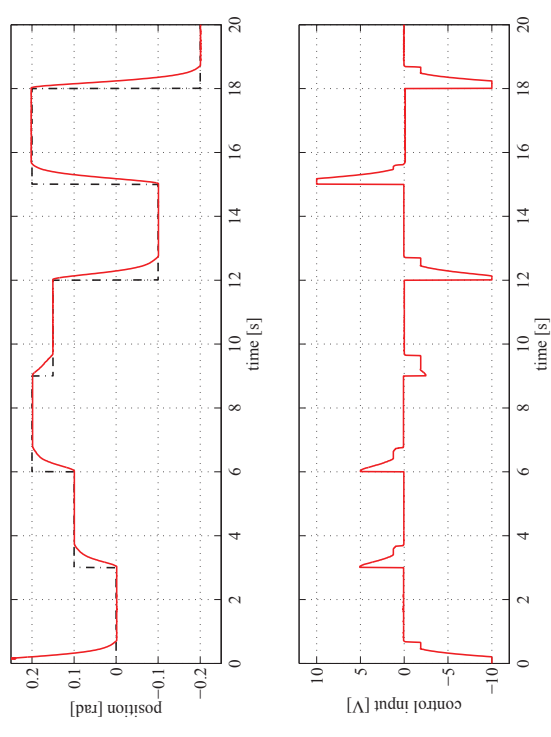
## Experimental Results - Proportional Control



R. Babuska, Delft Center for Systems and Control, SC4081

31

## Experimental Results - Fuzzy Control

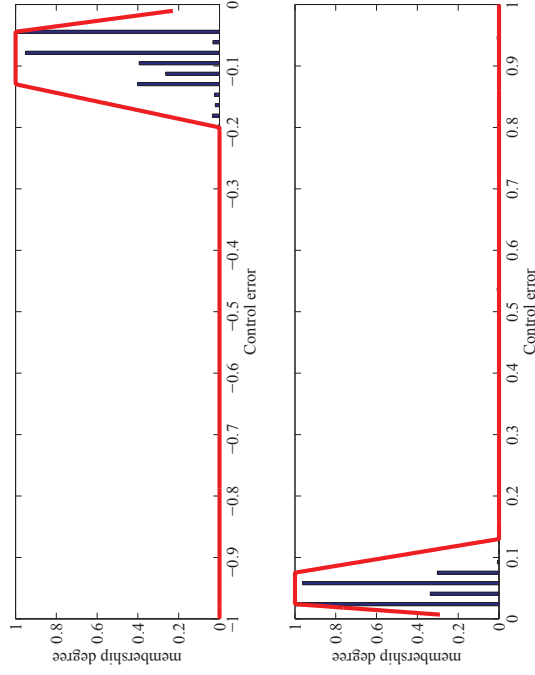


R. Babuska, Delft Center for Systems and Control, SC4081

32



## Membership Functions

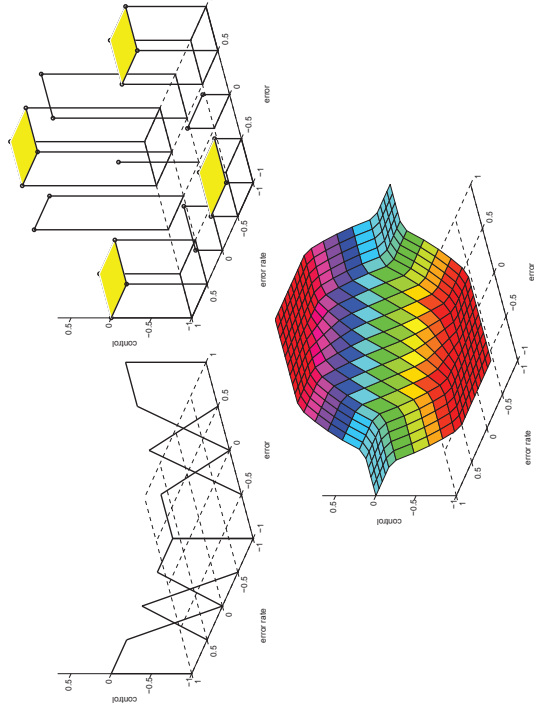


## Fuzzy PD Controller: Rule Table

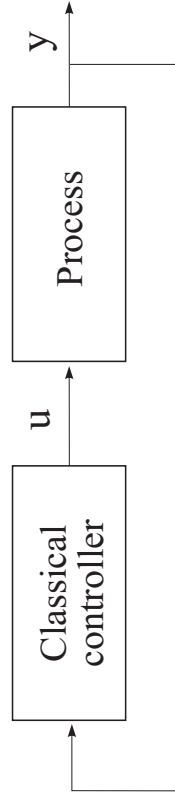
		<i>error rate</i>		
		NB	ZE	PB
<i>error</i>	NB	NB	NB	ZE
	ZE	NB	ZE	PB
	PB	ZE	PB	PB

$R_{12}$ : If *error* is NB and *error rate* is ZE then *control* is NB

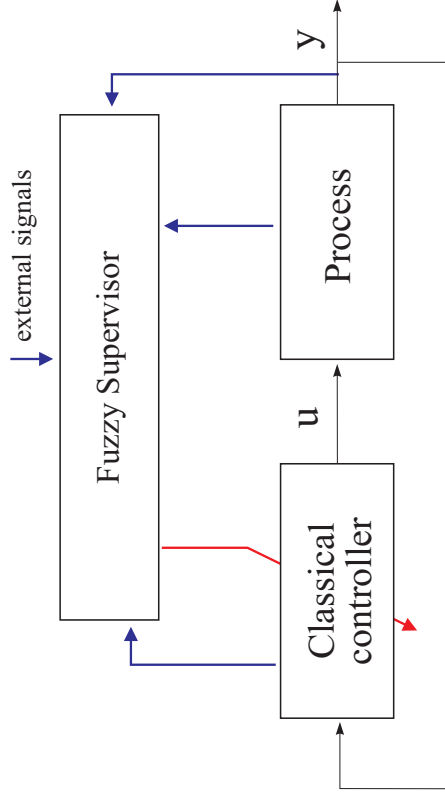
## Fuzzy PD Controller – cont'd



## Supervisory Fuzzy Control



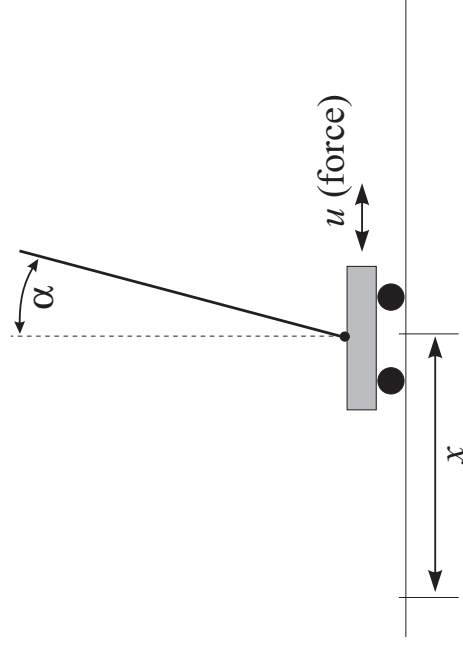
## Supervisory Fuzzy Control



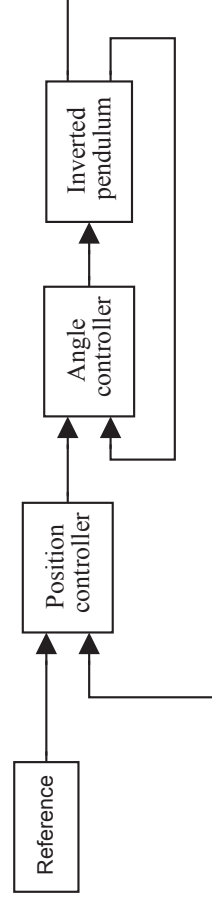
## Supervisory Control Rules: Example

If process output is *High*  
then reduce proportional gain *Slightly* and  
increase derivative gain *Moderately*.  
(Supervised PD controller)

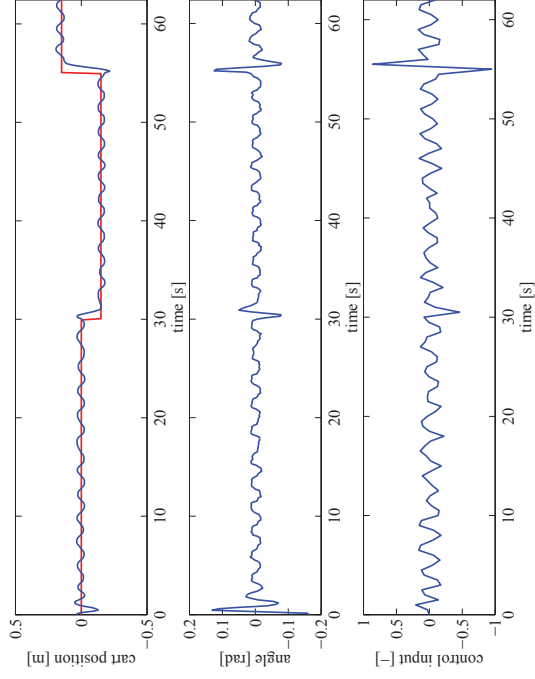
## Example: Inverted Pendulum



## Cascade Control Scheme



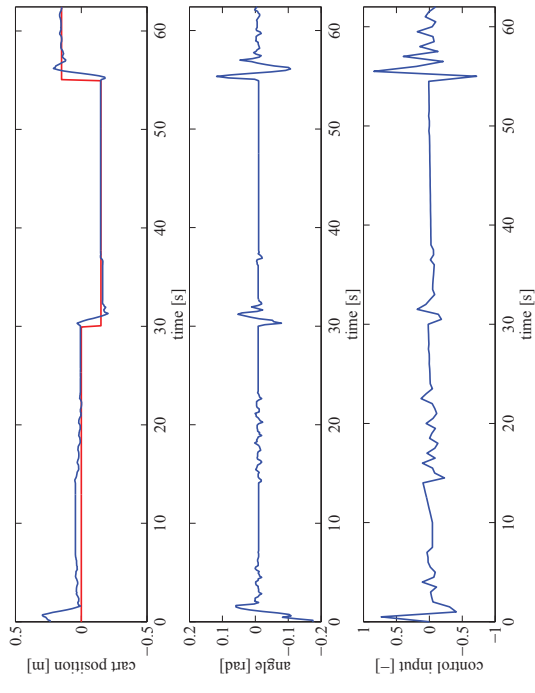
## Conventional PD controller



R. Babuska, Delft Center for Systems and Control, SC4081

41

## Fuzzy Supervised PD controller



R. Babuska, Delft Center for Systems and Control, SC4081

42

## Takagi–Sugeno Control

Takagi–Sugeno PD controller:

- $R_1$  : If  $r$  is **Low** then  $u_L = P_L e + D_L \dot{e}$   
 $R_2$  : If  $r$  is **High** then  $u_H = P_H e + D_H \dot{e}$

$$u = \frac{\mu_L(r) u_L + \mu_H(r) u_H}{\mu_L(r) + \mu_H(r)} = \gamma_L(r) u_L + \gamma_H(r) u_H$$

R. Babuska, Delft Center for Systems and Control, SC4081

43

## Takagi–Sugeno Control

Takagi–Sugeno PD controller:

- $R_1$  : If  $r$  is **Low** then  $u_L = P_L e + D_L \dot{e}$   
 $R_2$  : If  $r$  is **High** then  $u_H = P_H e + D_H \dot{e}$

$$u = \frac{\mu_L(r) u_L + \mu_H(r) u_H}{\mu_L(r) + \mu_H(r)} = \gamma_L(r) u_L + \gamma_H(r) u_H$$

$$= \{\gamma_L(r) P_L + \gamma_H(r) P_H\} e + \{\gamma_L(r) D_L + \gamma_H(r) D_H\} \dot{e}$$

R. Babuska, Delft Center for Systems and Control, SC4081

44

## Takagi–Sugeno Control

Takagi–Sugeno PD controller:

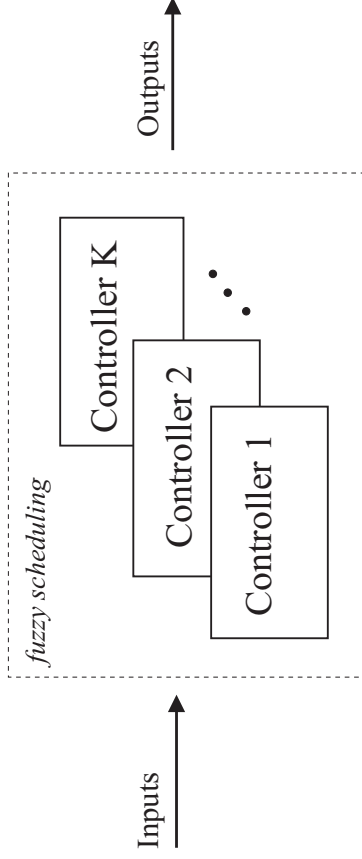
- $R_1$  : If  $r$  is **Low** then  $u_L = P_L e + D_L \dot{e}$   
 $R_2$  : If  $r$  is **High** then  $u_H = P_H e + D_H \dot{e}$

$$u = \frac{\mu_L(r) u_L + \mu_H(r) u_H}{\mu_L(r) + \mu_H(r)} = \gamma_L(r) u_L + \gamma_H(r) u_H$$

$$= \{\gamma_L(r) P_L + \gamma_H(r) P_H\} e + \{\gamma_L(r) D_L + \gamma_H(r) D_H\} \dot{e}$$

$$= P(r) e + D(r) \dot{e},$$

## Takagi–Sugeno Control is Gain Scheduling



## Takagi–Sugeno Control

Takagi–Sugeno PD controller:

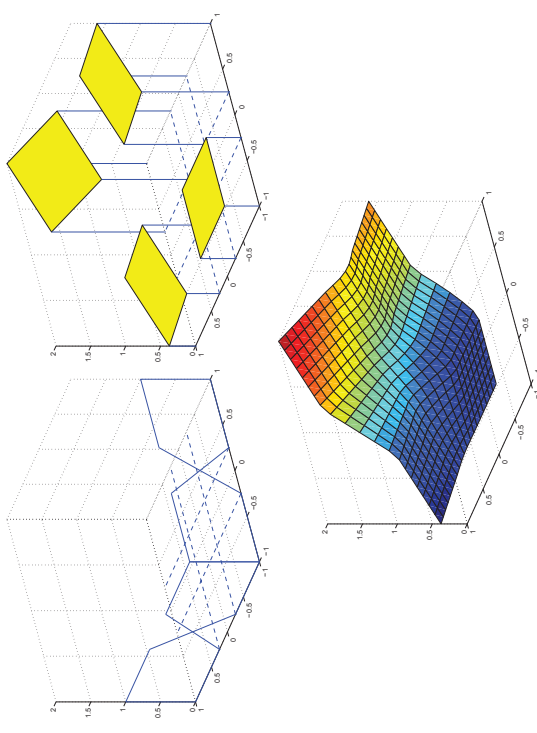
- $R_1$  : If  $r$  is **Low** then  $u_L = P_L e + D_L \dot{e}$   
 $R_2$  : If  $r$  is **High** then  $u_H = P_H e + D_H \dot{e}$

$$u = \frac{\mu_L(r) u_L + \mu_H(r) u_H}{\mu_L(r) + \mu_H(r)} = \gamma_L(r) u_L + \gamma_H(r) u_H$$

$$= \{\gamma_L(r) P_L + \gamma_H(r) P_H\} e + \{\gamma_L(r) D_L + \gamma_H(r) D_H\} \dot{e}$$

$$= P(r) e + D(r) \dot{e}, \quad P(r) \in \text{conv}(P_L, P_H), \dots$$

## TS Control: Input–Output Mapping



## TS Control: Example

---

1. Strongly nonlinear process (output-dependent gain).
2. Fuzzy supervisor to adjust the gain of a proportional controller.
3. Comparison with linear (fixed-gain) proportional control.

## TS Control: Example

---

Nonlinear process:

$$\frac{d^3y(t)}{dt^3} + \frac{d^2y(t)}{dt^2} + \frac{dy(t)}{dt} = y^2(t)u(t)$$

**Problems with linear control:**

- stability and performance depend on process output
- re-tuning the controller does not help
- nonlinear control is the only solution

## TS Control: Example

---

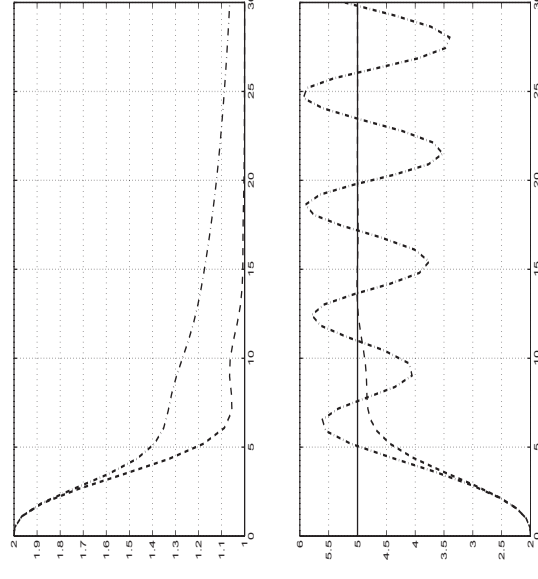
**Goal:** Design a controller to stabilize the process for a wide range of operating points ( $y > 0$ ):

**TS (proportional) control rules:**

- If  $y$  is Small** then  $u(k) = P_{\text{Small}} \cdot e(k)$
- If  $y$  is Medium** then  $u(k) = P_{\text{Medium}} \cdot e(k)$
- If  $y$  is Large** then  $u(k) = P_{\text{Large}} \cdot e(k)$

## Comparison of Performance

---



## Typical Applications

- Tune parameters of low-level controllers (auto-tuning).
- Improve performance of classical control (response-assisted PID).
- Adaptation, gain scheduling (aircraft control).

## Typical Applications

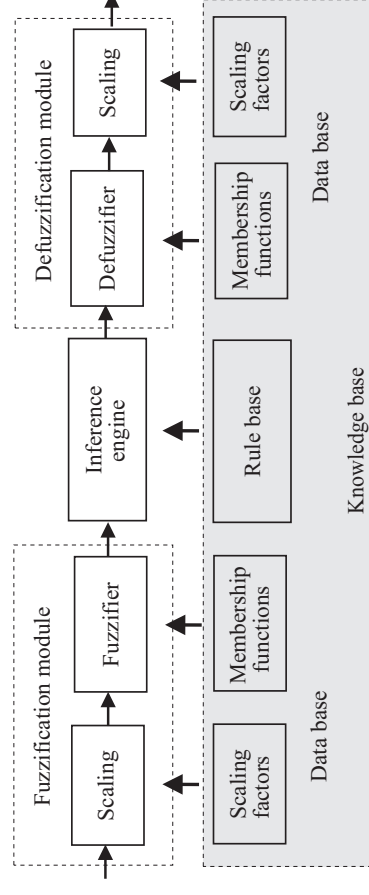
- Tune parameters of low-level controllers (auto-tuning).
  - Improve performance of classical control (response-assisted PID).
  - Adaptation, gain scheduling (aircraft control).
- + Enhancement of classical controllers.
- + Interface between low-level and high-level control.
- Ad hoc approach, difficult analysis.

## Fuzzy Control: Design Steps

**control engineering approaches + heuristic knowledge**

1. Determine inputs and outputs.
2. Define membership functions.
3. Design rule base.
4. Test (completeness, stability, performance).
5. Fine-tune the controller.

## Parameters in a Fuzzy Controller



## Software for Fuzzy Control

---

- Siefuzzy (Siemens)
- FuzzyTech (Inform)
- AB-Flex (Allen–Bradley)
- TDC-3000 (Honeywell)
- many others ...

R. Babuska, Delft Center for Systems and Control, SC0081

57

## Hardware for Fuzzy Control

---

- Fuzzy logic-assisted PID controllers (Omron, Yokogawa, West Instruments).
- PLC coprocessors (Omron, Allen–Bradley).
- Dedicated hardware (fuzzy logic chips).

R. Babuska, Delft Center for Systems and Control, SC0081

58

## Dedicated Hardware

---



R. Babuska, Delft Center for Systems and Control, SC0081

59

## Applications of Fuzzy Control

---

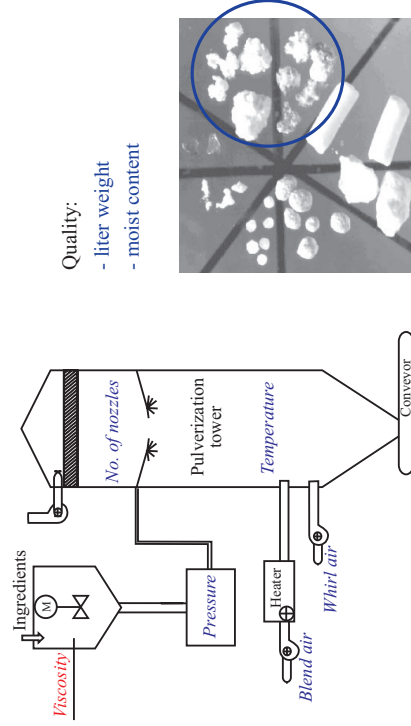
- process control (cement, chemical, glass)

R. Babuska, Delft Center for Systems and Control, SC0081

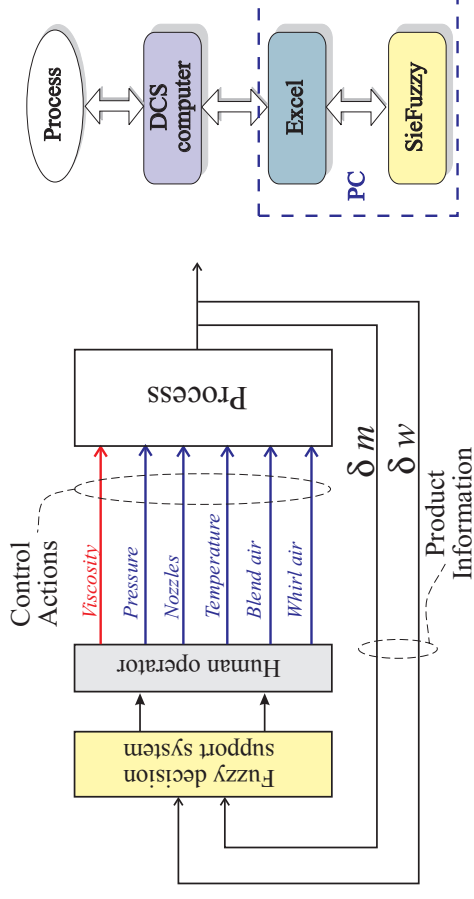
60

# Operator Support in Process Control

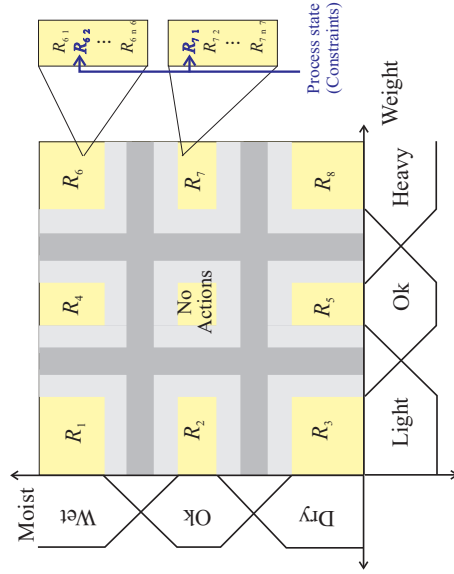
## Production of detergents



# Fuzzy Decision Support System

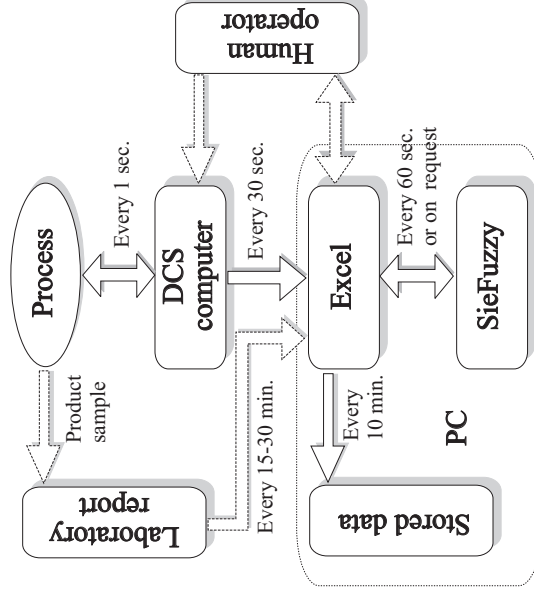


# Fuzzy Rule Base



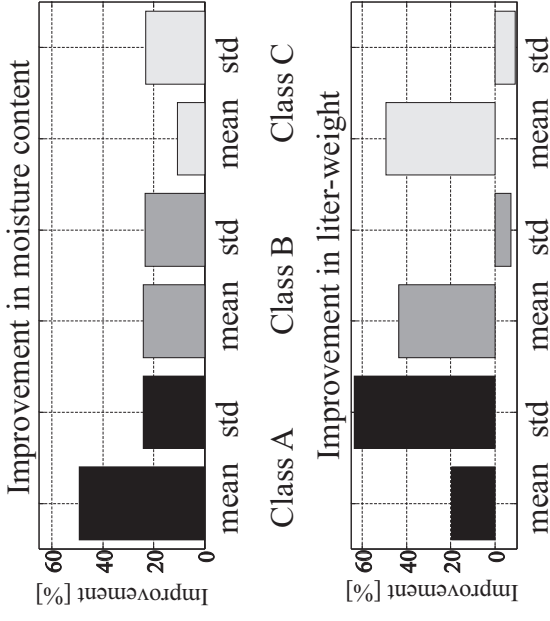
- Partitioning into error regions
- Each region has an ordered set of control rules

# Implementation – Distributed Control System





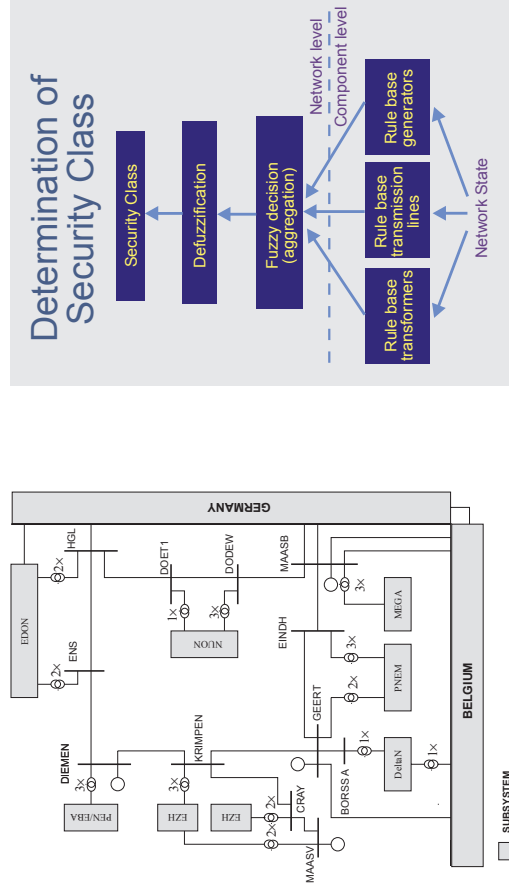
## Evaluation: Results



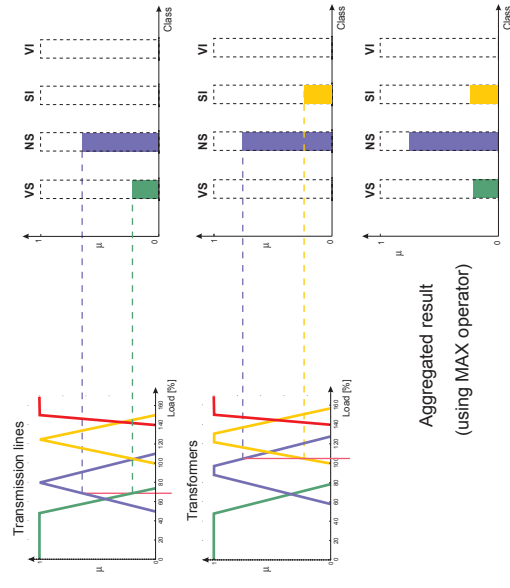
## Applications of Fuzzy Control

- process control (cement, chemical, glass)
- supervision (security of power distribution networks)

## Security Assessment of a Power Network



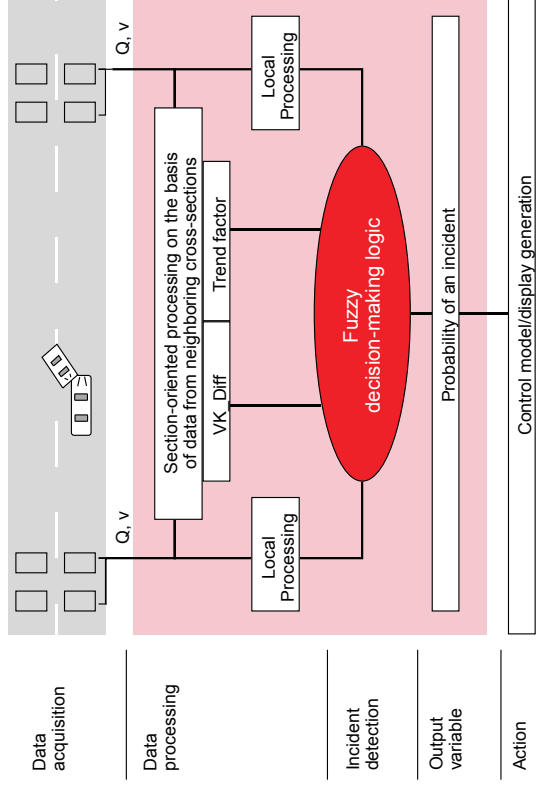
## Fuzzy Decision



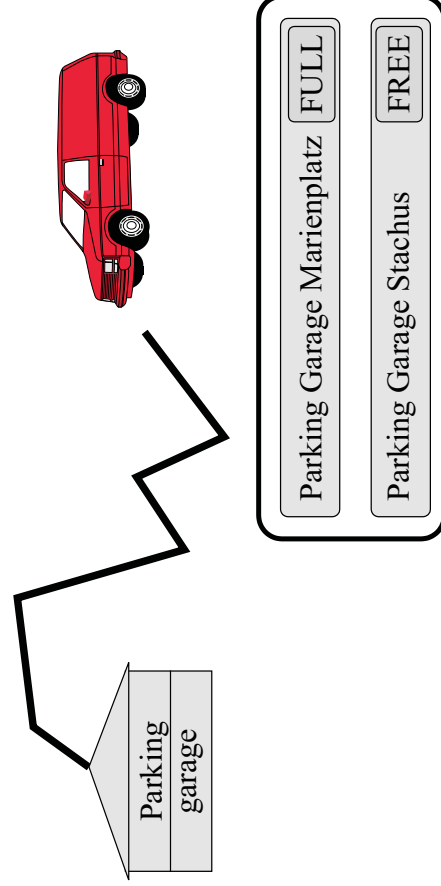
## Applications of Fuzzy Control

- process control (cement, chemical, glass)
- supervision (security of power distribution networks)
- traffic management and control

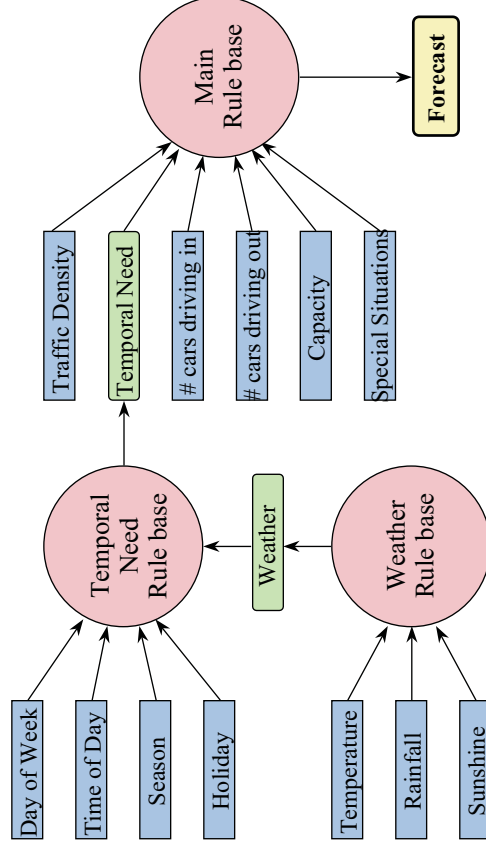
## Traffic Management



## Forecasting (Siemens)



## Knowledge-Based System



## Applications of Fuzzy Control

- process control (cement, chemical, glass)
- supervision (security of power distribution networks)
- traffic management and control (prediction)
- consumer goods (camcoders, house appliances)

## Applications of Fuzzy Control

- process control (cement, chemical, glass)
- supervision (security of power distribution networks)
- traffic management and control (prediction)
- consumer goods (camcoders, house appliances)
- cars (engine management, automatic transmission)

## Intelligent Thermostat

