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Stable model predictive control for constrained max-plus-linear systems^{*}

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Abstract

Discrete-event systems with synchronization but no concurrency can be described by models that are “linear” in the max-plus algebra, and they are called max-plus-linear (MPL) systems. Examples of MPL systems often arise in the context of manufacturing systems, telecommunication networks, railway networks, parallel computing, etc. In this paper we provide a solution to a finite-horizon model predictive control (MPC) problem for MPL systems where it is required that the closed-loop input and state sequence satisfy a given set of linear inequality constraints. Although the controlled system is nonlinear, by employing results from max-plus theory, we give sufficient conditions such that the optimization problem that is performed at each step is a linear program and such that the MPC controller guarantees a priori stability and satisfaction of the constraints. We also show how one can use the results in this paper to compute a time-optimal controller for linearly constrained MPL systems.

Key words: Discrete-event systems, max-plus-linear systems, input-state constraints, model predictive control, stability, positively invariant sets.

1 Introduction

Discrete-event systems (DES) are event-driven dynamical systems (i.e. the state transitions are initiated by events, rather than a clock) and they often arise in the context of manufacturing systems, telecommunication networks, railway networks, parallel computing, etc. In [1] it has been shown that a DES with synchronization but no concurrency can be modeled by a max-plus-linear (MPL) system. Although

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several authors have already developed methods to compute optimal controllers for MPL systems [1, 2, 6, 13, 14, 19–21], the literature on stabilizing controllers for this class of systems subject to input and state constraints is relatively sparse. Some of the contributions that partially address this problem include model predictive control (MPC) [6, 21] and optimal control based on residuation theory [3, 16, 19, 20]. In [16] an optimal controller is derived based on residuation theory that guarantees also stability. However, the residuation-based approach does not cope with input and state constraints. Moreover, the methods presented in [3, 19] cannot solve tracking problems corresponding to the case when the actual outputs do not necessarily have to occur before the due dates although these situations are often met in many practical applications. Some of these drawbacks are removed in [16, 20, 21] by using respectively projection, an adaptive approach, or MPC. The main difference between our approach and the papers mentioned previously is that in those papers the optimal controller does not satisfy both requirements, i.e. a priori stability of the closed-loop system and that the closed-loop input and state sequence should satisfy a given set of linear inequality constraints.

MPC [15, 18] is one of the most applied advanced control technique in the process industry. MPC provides many attractive features: it is an easy-to-tune method, it is applicable to multi-variable systems, it can handle constraints, and it is capable of tracking pre-scheduled reference signals. The essence of MPC is to determine a control profile that optimizes a cost criterion over a prediction window and then to apply this control profile until new process measurements become available when the whole procedure is repeated. Feedback is incorporated by using those measurements to update the optimization problem for the next step.

This paper considers the problem of designing a stabilizing MPC scheme for the class of MPL systems where the input and state sequence must satisfy a given set of linear inequality constraints. We follow here a similar finite-horizon MPC approach as the one developed in [15, 18] for conventional, time-driven systems and that uses a terminal set and a terminal cost as basic ingredients. However, the extension from classical time-driven systems to discrete-event MPL systems is not trivial since many concepts from system theory have to be adapted adequately. One of the key results of the paper is to provide sufficient conditions based on a terminal set and a terminal cost approach such that one can compute an MPC controller that guarantees a priori stability and constraint satisfaction for the closed-loop MPL system.

The paper is organized as follows. In Section 2 we introduce some notation, and we give a short introduction to MPL systems. We also formulate the control problem that we are going to solve in this paper. We also introduce the notion of (Lyapunov) stability for MPL systems. Moreover, we will see that under some additional assumptions Lyapunov stability of the closed-loop MPC also implies stability in terms of boundedness of the buffer levels as defined in [1, 23]. In Section 3 we define the concept of positively invariant set for MPL systems and we derive the main properties of such a set. We show that under mild assumptions the maximal positively invariant set is a polyhedron. In Section 4 we propose an MPC scheme based on a terminal set-terminal cost approach that guarantees a priori stability of

the closed-loop system and also that the input-state constraints are not violated. We show that for certain nonnegative piecewise affine stage costs the optimization problem that is solved at each step can be recast as a linear program. In Section 5 we formulate the time-optimal control problem for constrained MPL systems in a slightly different fashion from the classical one and we provide a solution based on linear programming. Next, in Section 6 we illustrate the method proposed in this paper with an example. Section 7 concludes the paper.

2 Preliminaries

2.1 Notation

We define $\varepsilon := -\infty$, $\mathbb{R}_\varepsilon := \mathbb{R} \cup \{\varepsilon\}$, and $\mathbb{R}_+ = \{x \in \mathbb{R} : x \geq 0\}$. The max-plus-algebraic (MPA) addition (\oplus) and multiplication (\otimes) are defined as [1, 12]

$$x \oplus y := \max\{x, y\}, \quad x \otimes y := x + y \quad \text{for } x, y \in \mathbb{R}_\varepsilon.$$

For matrices $A, B \in \mathbb{R}_\varepsilon^{m \times n}$ and $C \in \mathbb{R}_\varepsilon^{n \times p}$ one can extend the definition as follows:

$$(A \oplus B)_{ij} := A_{ij} \oplus B_{ij}, \quad (A \otimes C)_{ij} := \bigoplus_{k=1}^n A_{ik} \otimes C_{kj} \quad \text{for all } i, j.$$

Define the matrix \mathcal{E} as the MPA zero matrix of appropriate dimension: $\mathcal{E}_{ij} := \varepsilon$ for all i, j . The matrix E is the MPA identity matrix: $E_{ii} := 0$ for all i and $E_{ij} := \varepsilon$ for all i, j with $i \neq j$. Let k be a nonnegative integer. Then for any square matrix A the k th MPA power of A is defined by $A^{\otimes k} := A \otimes A \otimes \cdots \otimes A$ (k times) if $k > 0$, and $A^{\otimes 0} = E$. We define A^* , whenever it exists, by $A^* := \lim_{k \rightarrow \infty} E \oplus A \oplus \cdots \oplus A^{\otimes k}$. For a given matrix H , by $H \geq 0$ we mean that H is nonnegative, i.e. $H_{ij} \geq 0$ for all i, j . We use \mathbb{N} to denote the set of nonnegative integers. For $k, l \in \mathbb{N}$ with $k \leq l$, $\mathbb{N}_{[k, l]}$ represents the set $\{k, k+1, \dots, l\}$. A matrix $\Gamma \in \mathbb{R}_\varepsilon^{n \times m}$ is *row-finite* if for any row $i \in \mathbb{N}_{[1, n]}$, we have $\max_{j \in \mathbb{N}_{[1, m]}} \Gamma_{ij} \neq \varepsilon$; a *column-finite* matrix is defined similarly. Throughout the paper $\|\cdot\|_\infty$ represents the ∞ -norm ($\|x\|_\infty := \max_{i \in \mathbb{N}_{[1, n]}} |x_i|$ for $x \in \mathbb{R}^n$). Let d_∞ denote the metric on \mathbb{R}^n induced by the ∞ -norm. Given a closed set $\mathcal{X} \subseteq \mathbb{R}^n$ and a point $x \in \mathbb{R}^n$ then $d_\infty(x, \mathcal{X}) := \min_{y \in \mathcal{X}} \|x - y\|_\infty$ denotes the distance from x to \mathcal{X} . For $x \in \mathbb{R}_\varepsilon^n$ we define $\|x\|_\oplus := \max\{x_1, \dots, x_n\}$. For a vector $x \in \mathbb{R}_\varepsilon^n$ and a scalar $\lambda \in \mathbb{R}_\varepsilon$, we define $\lambda \otimes x := x + \lambda := [x_1 + \lambda \ \dots \ x_n + \lambda]^T$ (for a matrix A , $\lambda \otimes A := A + \lambda$ is defined similarly).

We denote with $x \oplus' y := \min\{x, y\}$ and $x \otimes' y := x + y$ (the operations \otimes and \otimes' differ only in that $(-\infty) \otimes (+\infty) := -\infty$, while $(-\infty) \otimes' (+\infty) := +\infty$). The matrix multiplication and addition for (\oplus', \otimes') are defined similarly as for (\oplus, \otimes) . It is known (see e.g. [1, Chapter 4]) that the following inequalities hold for any

matrix A and vectors x, y of appropriate dimensions over \mathbb{R}_ε :

$$x \leq y \Rightarrow A \otimes x \leq A \otimes y \text{ and } A \otimes' x \leq A \otimes' y, \quad (1)$$

where we consider the partial order defined by the positive orthant cone (i.e. $x \leq y$ if and only if (iff) $x_i \leq y_i$ for all i). The following results are well-known in max-plus algebra [1, Section 3.2.3]:

Result 2.1 (i) *The inequality $A \otimes x \leq b$ in max-algebra has the largest solution given by $x_{\text{opt}} = (-A^T) \otimes' b$ (by the largest solution we mean that for all x satisfying $A \otimes x \leq b$ we have $x \leq x_{\text{opt}}$).*

(ii) *The equation $x = A \otimes x \oplus b$ has $x = A^* \otimes b$ as a solution. If $A_{ij} < 0$ for all i, j , then this solution is unique.* \diamond

In this paper we use both max-plus and conventional algebra. Therefore, we will *always* write the operators “ \oplus ” and “ \otimes ” explicitly. The operators “ $+$ ” and “ \cdot ” denote the conventional summation and multiplication operators (the “ \cdot ” operator is usually omitted, except for mixed equations where we want to stress that a multiplication in conventional algebra is involved). We also use mixed properties like distributivity of $+$ with respect to \oplus , i.e., $x + (y \oplus z) = (x + y) \oplus (x + z)$ for $x, y, z, \in \mathbb{R}_\varepsilon$, and mixed associativity, i.e., $x + (y \otimes z) = (x + y) \otimes z$ for $x, y, z, \in \mathbb{R}_\varepsilon$, which imply that

$$(A + \lambda) \otimes (x + \mu) = (A \otimes x) + (\lambda + \mu) \quad (2)$$

for all scalars λ, μ and a vector x and matrix A of appropriate dimensions.

2.2 Max-plus-linear systems

An MPL system is defined as follows [1, 4, 12]:

$$x_{\text{sys}}(k) := A_{\text{sys}} \otimes x_{\text{sys}}(k-1) \oplus B_{\text{sys}} \otimes u_{\text{sys}}(k), \quad y_{\text{sys}}(k) := C_{\text{sys}} \otimes x_{\text{sys}}(k), \quad (3)$$

where $x_{\text{sys}}(k) \in \mathbb{R}_\varepsilon^n$ represents the state, $u_{\text{sys}}(k) \in \mathbb{R}_\varepsilon^m$ is the input, $y_{\text{sys}}(k) \in \mathbb{R}_\varepsilon^p$ is the output and where $A_{\text{sys}} \in \mathbb{R}_\varepsilon^{n \times n}$, $B_{\text{sys}} \in \mathbb{R}_\varepsilon^{n \times m}$, $C_{\text{sys}} \in \mathbb{R}_\varepsilon^{p \times n}$ are the system matrices¹. In the context of DES k is an event counter while $u_{\text{sys}}, x_{\text{sys}}$ and y_{sys} are dates (feeding times, processing times and finishing times, respectively). Note that for MPL systems at the k th event the feeding time $u_{\text{sys}}(k)$ has direct influence on the processing time $x_{\text{sys}}(k)$ (see also Section 6). The monotonicity property of the max operator (1) implies that the MPL systems are a particular class of monotone systems.

¹ We may assume without loss of generality that B_{sys} is column-finite and C_{sys} is row-finite, since otherwise the corresponding inputs and outputs can be eliminated from the description model.

The scalar $\lambda \in \mathbb{R}_\varepsilon$ is an MPA eigenvalue of the matrix A if there exists a vector $v \in \mathbb{R}_\varepsilon^n$ with at least one finite entry such that $A_{\text{sys}} \otimes v = \lambda \otimes v$ [1, 12]. In the sequel we use λ_{max} to denote the maximal MPA eigenvalue of A_{sys} . In practice, the finite entries of the system matrix A_{sys} will always be nonnegative as they correspond to processing and transportation times. This implies that in practice $\lambda_{\text{max}} \geq 0$.

In this paper we consider a reference signal (i.e. a due date signal) that the output should track of the form:

$$r_{\text{sys}}(k) := y_t + k\rho \quad , \quad (4)$$

with $y_t \in \mathbb{R}^p$. In practice, such a reference signal is often used as it corresponds to a regular and smooth due date signal with a constant output rate. In a manufacturing context, this would correspond to situation with a steady production rate where we have to produce a new product every ρ time units. Note that we can also consider a more general signal r_{sys} such that there exists a finite positive integer K^r for which $r_{\text{sys}}(k) = y_t + k\rho$ for all $k \geq K^r$. The subsequent derivations will then remain the same.

Since time is not scalable, typical constraints for an MPL system (3) are

$$y_{\text{sys}}(k) \leq r_{\text{sys}}(k) + h^{y^u} \quad , \quad (u_{\text{sys}})_i(k) - (u_{\text{sys}})_j(k) \leq h_{ij}^u \quad , \quad (5)$$

$$(x_{\text{sys}})_i(k) - (u_{\text{sys}})_j(k) \leq h_{ij}^{xu} \quad , \quad u_{\text{sys}}(k+1) - u_{\text{sys}}(k) \geq 0 \quad . \quad (6)$$

The constraint $u_{\text{sys}}(k+1) - u_{\text{sys}}(k) \geq 0$ appears in the context of DES where the input represents times, so the input sequence should be nondecreasing. Moreover, the constraints $(u_{\text{sys}})_i(k) - (x_{\text{sys}})_j(k) \leq h_{ij}^{ux}$ are implicitly defined by the MPL system. Note that, in general, the constraint $(x_{\text{sys}})_i(k) - (x_{\text{sys}})_j(k) \leq h_{ij}^x$ can be satisfied (with some conservativeness) if a constraint of the type $(x_{\text{sys}})_i(k) - (u_{\text{sys}})_j(k) \leq h_{ij}^{xu}$ is fulfilled. The constraints (5)–(6) can be generalized as follows:

$$H_{\text{sys}}x_{\text{sys}}(k) + G_{\text{sys}}u_{\text{sys}}(k) \leq h_{\text{sys}}(k) \quad (7)$$

$$u_{\text{sys}}(k+1) - u_{\text{sys}}(k) \geq 0 \quad , \quad (8)$$

where $H_{\text{sys}} \geq 0$. Later on we will propose methods to compute input signals that satisfy these constraints. Note that the constraint (8) does not fit the form (7). However, we can include (8) into (7) as follows: we introduce a new state vector $\bar{x}_{\text{sys}}(k) = [x_{\text{sys}}^T(k) \quad z^T(k)]^T$ with the dynamics

$$\bar{x}_{\text{sys}}(k) = \bar{A}_{\text{sys}} \otimes \bar{x}_{\text{sys}}(k-1) \oplus \bar{B}_{\text{sys}} \otimes u_{\text{sys}}(k) \quad (9)$$

$$\bar{y}_{\text{sys}}(k) = \bar{C}_{\text{sys}} \otimes \bar{x}_{\text{sys}}(k) \quad (10)$$

and the extra constraint:

$$[0 \quad I_m] \bar{x}_{\text{sys}}(k) \leq u_{\text{sys}}(k) \quad , \quad (11)$$

with $\bar{A}_{\text{sys}} = \begin{bmatrix} A_{\text{sys}} & B_{\text{sys}} \\ \mathcal{E} & E \end{bmatrix}$, $\bar{B}_{\text{sys}} = \begin{bmatrix} B_{\text{sys}} \\ E \end{bmatrix}$ and $\bar{C}_{\text{sys}} = [C_{\text{sys}} \quad \mathcal{E}]$, and where

I_m denotes the $m \times m$ identity matrix in conventional algebra. Given the initial conditions $x_{\text{sys}}(0)$ and $u_{\text{sys}}(0)$ for the system (3) with constraints (7)–(8) and the initial conditions $\bar{x}_{\text{sys}}(0) = [x_{\text{sys}}(0)^T \ u_{\text{sys}}(0)^T]^T$ and $u_{\text{sys}}(0)$ for the new system (9)–(10) with the extra constraint (11) then by applying the same input signal u_{sys} (which should satisfy (11)) to both systems we obtain that the first n components of $\bar{x}_{\text{sys}}(k)$ coincide with $x_{\text{sys}}(k)$ and the last m components of $\bar{x}_{\text{sys}}(k)$ coincide with $u_{\text{sys}}(k)$. Note that the constraints (7)–(8) corresponding to the MPL system (3) can be written for the new system (9)–(10) as $[H_{\text{sys}} \ 0]\bar{x}_{\text{sys}}(k) + G_{\text{sys}}u_{\text{sys}}(k) \leq h_{\text{sys}}(k)$ and the extra constraint (11) as $[0 \ I_m]\bar{x}_{\text{sys}}(k) - I_mu_{\text{sys}}(k) \leq 0$, i.e.

$$\bar{H}_{\text{sys}}\bar{x}_{\text{sys}}(k) + \bar{G}_{\text{sys}}u_{\text{sys}}(k) \leq \bar{h}_{\text{sys}}(k) \ , \quad (12)$$

where $\bar{H}_{\text{sys}} = \begin{bmatrix} H_{\text{sys}} & 0 \\ 0 & I_m \end{bmatrix}$, $\bar{G}_{\text{sys}} = \begin{bmatrix} G_{\text{sys}} \\ -I_m \end{bmatrix}$ and $\bar{h}_{\text{sys}}(k) = \begin{bmatrix} h_{\text{sys}}(k) \\ 0 \end{bmatrix}$. Note that the

property $H_{\text{sys}} \geq 0$ is preserved under the previous transformation, i.e. $\bar{H}_{\text{sys}} \geq 0$. Recall that the maximal MPA eigenvalue λ_{max} of A_{sys} is in practice always nonnegative. Since \bar{A}_{sys} has an upper diagonal block structure and since the MPA eigenvalue of E is 0, the maximal MPA eigenvalue of \bar{A}_{sys} is given by $\max\{\lambda_{\text{max}}, 0\} = \lambda_{\text{max}}$. Since the maximal MPA eigenvalue of the system matrix \bar{A}_{sys} characterizes the maximal throughput of the system (9)–(10) (see e.g. [1, Section 3.7]) and since through the term $\bar{B}_{\text{sys}} \otimes u_{\text{sys}}$ it is possible to create delays in the starting times of activities, we should choose a slope ρ for the reference signal such that $\rho \geq \lambda_{\text{max}}$. Since λ_{max} is finite in practice, there exists an MPA invertible matrix $P \in \mathbb{R}_{\varepsilon}^{n \times n}$ such that the matrix $\bar{A} = P^{\otimes -1} \otimes \bar{A}_{\text{sys}} \otimes P$ satisfies $\bar{A}_{ij} \leq \lambda_{\text{max}}$ for all $i, j \in \mathbb{N}_{[1, n]}$ (see² e.g. [5, 8, 17]), where $P^{\otimes -1}$ denotes the inverse of the matrix P in the max-plus algebra, i.e. $P^{\otimes -1} \otimes P = P \otimes P^{\otimes -1} = E$. We make the following change of coordinates: $\bar{x}(k) = P^{\otimes -1} \otimes \bar{x}_{\text{sys}}(k)$. We denote with $\bar{B} = P^{\otimes -1} \otimes \bar{B}_{\text{sys}}$, $\bar{C} = \bar{C}_{\text{sys}} \otimes P$ and $\bar{y}(k) = \bar{y}_{\text{sys}}(k)$, $\bar{u}(k) = u_{\text{sys}}(k)$. In the new coordinates the system (9)–(10) becomes:

$$\bar{x}(k) = \bar{A} \otimes \bar{x}(k-1) \oplus \bar{B} \otimes \bar{u}(k), \quad \bar{y}(k) = \bar{C} \otimes \bar{x}(k) \ .$$

If we define $x(k) = \bar{x}(k) - \rho k$, $u(k) = \bar{u}(k) - \rho k$, $y(k) = \bar{y}(k) - \rho k$, $A = \bar{A} - \rho$ (i.e. we subtract in the conventional algebra from all entries of \bar{x} , \bar{u} , \bar{y} and \bar{A} the val-

² In [17, Lemma 3] and [8, Lemma 4.8] the matrix P is constructed as follows for an irreducible matrix A_{sys} : $P_{ii} = v_i$ for all i and $P_{ij} = \varepsilon$ for all i, j , with $i \neq j$, where v is an MPA eigenvector of A_{sys} . We then have $(P^{\otimes -1})_{ii} = -v_i$ for all i and $(P^{\otimes -1})_{ij} = \varepsilon$ for all i, j , with $i \neq j$. The extension to a reducible matrix A_{sys} can be done in a similar fashion (see e.g. [5, Section C.2]). Note that in fact these results are related to similar results in the theory of Hadamard products of nonnegative matrices in conventional algebra (see [7, Theorem 7]).

ues ρk and ρ , respectively) and $B = \bar{B}$, $C = \bar{C}$, we obtain the *normalized* system corresponding to the original system (3). Using (2) it follows that this normalized system can be written as

$$x(k) = A \otimes x(k-1) \oplus B \otimes u(k) \quad (13)$$

$$y(k) = C \otimes x(k) . \quad (14)$$

Input and output signals determined for this normalized system can be transformed into signals for the original system by adding the signal ρk (i.e., by applying the inverse transformation). Note that $A < 0$ if $\rho > \lambda_{\max}$, and that the maximal MPA eigenvalue of A is $\lambda_{\max} - \rho < 0$. In the sequel we will consider only MPL systems in the form (13)–(14), with $A \in \mathbb{R}_{\varepsilon}^{n \times n}$, $B \in \mathbb{R}_{\varepsilon}^{n \times m}$, $C \in \mathbb{R}_{\varepsilon}^{p \times n}$ and where the matrix A satisfies $A < 0$ if $\rho > \lambda_{\max}$. We frequently use the short-hand notation

$$f(x, u) := A \otimes x \oplus B \otimes u .$$

The MPL system (13)–(14) is *controllable* iff each component of the state can be made arbitrarily large by applying an appropriate controller to the system initially at rest. It follows (see Theorem 3.2 in [9]) that the system is controllable iff the matrix $\Gamma := [B \ A \otimes B \ \dots \ A^{\otimes n-1} \otimes B]$ is row-finite (note that this definition is equivalent to the one given in [1, 9] where the system is controllable if all states are connected to some input). Similarly, the system (13)–(14) is *observable* iff each state is connected to some output, i.e. the matrix $\Omega := [C^T \ (C \otimes A)^T \ \dots \ (C \otimes A^{\otimes n-1})^T]^T$ is column-finite (see Theorem 3.9 in [9]) .

For the MPL system (13)–(14) the following key assumptions will be used throughout the paper:

A1: We assume that $\rho > \lambda_{\max} \geq 0$ (and thus $A < 0$), and that the system is controllable and observable.

A2: There exist matrices $H \geq 0$, G and a vector h of appropriate dimensions such that the constraints (12) can be written for the normalized system (13)–(14) as

$$Hx(k) + Gu(k) \leq h . \quad (15)$$

The conditions from Assumptions **A1**–**A2** are quite weak and are usually met in applications. Note that ρ can be chosen arbitrarily close to λ_{\max} (see also the previous discussion). Moreover, since we consider constraints of the form (5)–(6), it follows that h does not depend on k .

In the new coordinates the output should be regulated to the desired target y_t . From Assumption **A1** it follows that $A_{ij} < 0$ for all $i, j \in \mathbb{N}_{[1, n]}$ and so (see [1, Theorem 3.20] or [12, Section 2.3])

$$A^* = E \oplus A \oplus \dots \oplus A^{\otimes n-1} . \quad (16)$$

For any finite vector u there exists a state equilibrium x , i.e. $x = A \otimes x \oplus B \otimes u$, given by $x = A^* \otimes B \otimes u$. Note that x is unique (according to Result 2.1 (ii)) and

finite (since Γ is row-finite). We associate to y_t the largest equilibrium pair (x_e, u_e) satisfying³ $C \otimes x_e \leq y_t$. From the previous discussion it follows that (x_e, u_e) is given by

$$u_e := -(C \otimes A^* \otimes B))^T \otimes' y_t, \quad x_e := A^* \otimes B \otimes u_e . \quad (17)$$

Since we may assume that B_{sys} is column-finite and C_{sys} is row-finite (see Footnote 1) and since the system is controllable and observable by Assumption **A1**, every input of the system will influence some output, which implies that $C \otimes A^* \otimes B$ is column-finite. As a consequence, u_e is finite. Hence, x_e is also finite. Note that in fact (x_e, u_e) depends on the reference signal, but for the sake of simplicity of notation we drop this dependence.

2.3 Stability for MPL systems

In this section we adopt the formulation developed in [21, 23, 24] to the study of stability of MPL systems. We use the symbol \mathbf{u} to denote a control sequence⁴ and $\phi(k; x, \mathbf{u})$ to denote the state solution of (13) at event step k when the initial state is x at event step 0 and the control sequence \mathbf{u} is applied. By definition $\phi(0; x, \mathbf{u}) := x$. For a state feedback law $\kappa : \mathbb{R}^n \rightarrow \mathbb{R}^m$ applied to (13)–(14) we study the stability properties of the closed-loop system:

$$x(k) = A \otimes x(k-1) \oplus B \otimes \kappa(x(k-1)), \quad y(k) = C \otimes x(k) . \quad (18)$$

Similarly to the notation $\phi(k; x, \mathbf{u})$, we denote by $\phi(k; x, \kappa)$ the state solution of (18) at step k when the initial state is x at event step 0 and the feedback law κ is applied.

Definition 2.2 *The set $X_e \subseteq \mathbb{R}^n$ is called positively invariant for (18) if for all $x \in X_e$ it follows that $\phi(k; x, \kappa) \in X_e$ for all $k \geq 0$.* \diamond

Definition 2.3 *A closed positively invariant set X_e is called stable (Lyapunov stable as it is sometimes called) for the system (18) if for any $\theta > 0$ there exists a $\delta > 0$ such that for all x satisfying $d_\infty(x, X_e) < \delta$ we have $d_\infty(\phi(k; x, \kappa), X_e) < \theta$ for all $k \geq 0$.*

If in addition to being stable, we have $d_\infty(\phi(k; x, \kappa), X_e) \rightarrow 0$ as $k \rightarrow \infty$ for all $x \in X$, then X_e is asymptotically stable for (18). In this case X is called a region of attraction. \diamond

³ By the largest pair we mean that any other feasible equilibrium pair (x, u) satisfies $x \leq x_e, u \leq u_e$. Moreover, we impose $C \otimes x_e \leq y_t$ since in applications it is preferable that the products be delivered in time once the steady (periodic) behavior is reached.

⁴ A control sequence \mathbf{u} is either a signal $\mathbf{u} = u_1, u_2, \dots$ or a stacked vector $\mathbf{u} = [u_1^T \dots u_N^T]^T$, for some finite integer N .

Remark 2.4 In [1, 21, 23] stability for DES is defined in terms of boundedness of the buffer levels (i.e. there exists a finite $M > 0$ such that at any time the number of parts in any buffer is less than M). Let us note that our definition of stability implies in particular that for any $x \in \mathbb{R}^n$, $\|\phi(k; x, \kappa) - x_e\|_\infty$ is bounded for all $k \geq 0$, whenever the set X_e is bounded. For a controllable and observable system the boundedness of the state trajectory implies also boundedness of the output and of the input, i.e. $\|y(k) - y_t\|_\infty$ and $\|u(k) - u_e\|_\infty$ are bounded as well for all $k \geq 0$. For the original system boundedness of the state trajectory implies $\|x_{\text{sys}}(k) - \rho k\|_\infty$, $\|y_{\text{sys}}(k) - \rho k\|_\infty$ and $\|u_{\text{sys}}(k) - \rho k\|_\infty$ are bounded for all $k \geq 0$ which leads to boundedness of the buffer levels⁵ (see also [23, Definition 3.5]). \diamond

We now introduce the so-called \mathcal{K} -functions: a function $\alpha : \mathbb{R}_+ \rightarrow \mathbb{R}_+$ is said to be a \mathcal{K} -function if (i) $\alpha(0) = 0$, (ii) $\alpha(z) > 0$ for all $z > 0$, and (iii) α is strictly increasing. The following theorem gives sufficient conditions for asymptotic stability of the system (18).

Theorem 2.5 *Let X be a positively invariant set for the system (18). Let $V : X \rightarrow \mathbb{R}$ be a function and let X_e be a closed subset of the interior of X such that*

- (i) $V(x) = 0$ for all $x \in X_e$, and V is continuous on a neighborhood of X_e , and
- (ii) $V(x) \geq \alpha(d_\infty(x, X_e))$ for all $x \in X$, where α is a \mathcal{K} -function, and
- (iii) $V(f(x, \kappa(x))) - V(x) \leq -\beta(d_\infty(x, X_e))$ for all $x \in X$, where β is a \mathcal{K} -function.

Then, X_e is asymptotically stable for (18) with a region of attraction X .

PROOF. In [21, Corollary C.1.4] a proof is given for the case $X_e = \{x_e\}$, i.e. the equilibrium point. However, following exactly the same steps, this proof can be extended to the case of a general set X_e (see e.g. [23, Theorem 3.2] or [24, Theorem 7.9]). \diamond

We formulate now the control problem that we solve in the sequel:

Problem definition: Given the MPL system (13)–(14), a reference signal of the form (4), and constraints of the form (15), design a state feedback law $\kappa(x)$ such that the closed-loop system is asymptotically stable with respect to some closed positively invariant set X_e and such that the constraints (15) are satisfied. \diamond

⁵ See [22] for a formal proof.

3 Positively invariant sets for MPL systems

3.1 Properties of the equilibrium pair (x_e, u_e)

Recall that the equilibrium pair (x_e, u_e) defined in (17) is finite. Furthermore, we assume that (x_e, u_e) belongs to the set described by the constraints (15), i.e. $\{(x, u) : Hx + Gu \leq h\}$ (if this is not the case we determine (x_e, u_e) as the optimal solution of the following linear programming problem: $\max_u \{\sum_{i=1}^m u_i : x = A^* \otimes B \otimes u, C \otimes x \leq y_t, Hx + Gu \leq h\}$). We now consider the following MPL system:

$$x(k) = A \otimes x(k-1) \oplus B \otimes u_e, \quad y(k) = C \otimes x(k) . \quad (19)$$

First let us show that $X_e = \{x_e\}$ is asymptotically stable for (19) with a region of attraction \mathbb{R}_ε^n . Before proving this statement let us note that from the property of non-expansiveness (see e.g. [12, Lemma 3.10]) it follows that

$$\|(A \otimes x \oplus B \otimes u) - (A \otimes y \oplus B \otimes v)\|_\infty \leq \|x - y\|_\infty \oplus \|u - v\|_\infty \quad (20)$$

for any matrices $A \in \mathbb{R}_\varepsilon^{n \times n}$ and $B \in \mathbb{R}_\varepsilon^{n \times m}$ such that $[A \ B]$ is row-finite and for any $x, y \in \mathbb{R}^n$ and $u, v \in \mathbb{R}^m$.

Theorem 3.1 *Suppose that Assumption A1 holds and the equilibrium pair (x_e, u_e) is finite. Then, the set $X_e = \{x_e\}$ is asymptotically stable with respect to the closed-loop system (19) with \mathbb{R}^n as region of attraction. Moreover, the convergence towards $\{x_e\}$ is achieved in a finite number of steps.*

PROOF. Note that $\phi(k; x, u_e) = A^{\otimes k} \otimes x \oplus \left(\bigoplus_{t=1}^k A^{\otimes k-t} \otimes B \otimes u_e \right)$. Recall that $A_{ij} < 0$ for all $i, j \in \mathbb{N}_{[1, n]}$ (according to Assumption A1). Then it is well-known (see e.g. [12, Section 2.3]) that for all $x \in \mathbb{R}^n$: $A^{\otimes k} \otimes x \rightarrow \mathcal{E}$, as $k \rightarrow \infty$. From (16) and (17) it follows that $x_e = \bigoplus_{t=1}^n A^{\otimes n-t} \otimes B \otimes u_e$. Therefore, there exists a finite integer $k(x) \geq n$ such that $\phi(k; x, u_e) = x_e$ for all $k \geq k(x)$, i.e. convergence towards the equilibrium x_e is achieved in finite number of steps. In fact, we can even determine an upper bound for $k(x)$. Indeed, since $A_{ij} < 0$ for all i, j , then if $\ell \geq pn$ for some integers ℓ and p , it follows that $(A^{\otimes \ell})_{ij}$ is either equal to ε or it is the weight of a path of length ℓ that contains at least p cycles (see [1, Chapter 2] for appropriate definitions for path and cycle, and for an interpretation of the MPA power $A^{\otimes k}$ in terms of graphs). Note that for any cycle the weight of the cycle is less than $\lambda_{\max} - \rho < 0$. Since $(A^{\otimes k} \otimes x)_i = \max_j \{(A^{\otimes k})_{ij} + x_j\}$, it follows that by choosing⁶ $p = \lfloor \max_{i,j} \frac{(x_e)_i - x_j}{\lambda_{\max} - \rho} \rfloor$, we have $A^{\otimes pn} \otimes x \leq x_e$. Furthermore, since $A_{ij} < 0$ for all i, j , we have $A^{\otimes pn+l} \otimes x \leq x_e$ for all $l \in \mathbb{N}$. Therefore, pn is an

⁶ $\lfloor x \rfloor$ denotes the largest integer less or equal to x .

upper bound on $k(x)$.

It now remains to prove that $X_e = \{x_e\}$ is stable. Note that $x_e = A^{\otimes k} \otimes x_e \oplus (\bigoplus_{t=1}^k A^{\otimes k-t} \otimes B \otimes u_e)$ for all $k \geq 1$. Since we assume that x_e is finite, it follows that the matrix $[A^{\otimes k} \quad \bigoplus_{t=1}^k A^{\otimes k-t} \otimes B]$ is row-finite for all k . Then, from (20) it follows that

$$\|\phi(k; x, u_e) - x_e\|_\infty \leq \|x - x_e\|_\infty \quad \forall x \in \mathbb{R}^n, k \geq 0 ,$$

i.e. the set $X_e = \{x_e\}$ is stable for (19) (here we have $\delta = \theta$ for Definition 2.3). \diamond

3.2 Maximal invariant set \mathcal{O}_∞

We recall that by Assumptions **A1–A2** we have $A < 0$ and $H \geq 0$. We define the input-state admissible set associated with the closed-loop system (19) subject to the constraints (15)

$$\mathcal{O}_0 := \{x \in \mathbb{R}^n : Hx + Gu_e \leq h\} . \quad (21)$$

We want to compute the maximal positively invariant set contained in the input-state admissible set \mathcal{O}_0 corresponding to the closed-loop system (19). Therefore, we define recursively the sets

$$\mathcal{O}_k := \{x \in \mathcal{O}_0 : f(x, u_e) \in \mathcal{O}_{k-1}\} , \quad (22)$$

for all $k \geq 1$. From the definition of the set \mathcal{O}_k and using induction it follows that $\mathcal{O}_k \subseteq \mathcal{O}_{k-1}$ for all $k \geq 1$. Indeed, for $k = 1$ the inclusion is obvious. Now let us assume that $\mathcal{O}_k \subseteq \mathcal{O}_{k-1}$ and prove that this implies that $\mathcal{O}_{k+1} \subseteq \mathcal{O}_k$. Using the definition of the set \mathcal{O}_{k+1} and the induction hypothesis it follows that $\mathcal{O}_{k+1} = \{x \in \mathcal{O}_0 : f(x, u_e) \in \mathcal{O}_k\} \subseteq \{x \in \mathcal{O}_0 : f(x, u_e) \in \mathcal{O}_{k-1}\} = \mathcal{O}_k$. Therefore, the limit of \mathcal{O}_k exists and we have

$$\mathcal{O}_\infty := \lim_{k \rightarrow \infty} \mathcal{O}_k = \bigcap_{k \geq 0} \mathcal{O}_k . \quad (23)$$

By induction we can prove that $x_e \in \mathcal{O}_k$ for all $k \geq 0$ and therefore $x_e \in \mathcal{O}_\infty$, i.e. \mathcal{O}_∞ is non-empty.

Proposition 3.2 *Suppose that Assumption A2 holds. Then, the sets \mathcal{O}_k are polyhedra of the form*

$$\mathcal{O}_k = \{x \in \mathbb{R}^n : H_k x \leq h_k\} , \quad (24)$$

with $H_k \geq 0$.

PROOF. For $k = 0$ the statement holds according to Assumption **A2**. Let us assume that $\mathcal{O}_{k-1} = \{x \in \mathbb{R}^n : H_{k-1}x \leq h_{k-1}\}$ with $H_{k-1} \geq 0$ and prove that \mathcal{O}_k has a similar form. Since $A \otimes x \oplus B \otimes u_e$ is a max expression in x and $H_{k-1} \geq 0$, it

follows that the inequality $H_{k-1}f(x, u_e) = H_{k-1} \cdot (A \otimes x \oplus B \otimes u_e) \leq h_{k-1}$ can be rewritten in the form $\bar{H}_k x \leq \bar{h}_k$ with $\bar{H}_k \geq 0$. So if we define $H_k = [H_{k-1}^T \ \bar{H}_k^T]^T$ and $h_k = [h_{k-1}^T \ \bar{h}_k^T]^T$, then $H_k \geq 0$ and \mathcal{O}_k can be written as (24). \diamond

From the previous lemma it is clear that the set \mathcal{O}_∞ is convex (it is a countable intersection of polyhedral sets). We now derive conditions when \mathcal{O}_∞ is a polyhedron. We first give a definition:

Definition 3.3 *The set \mathcal{O}_∞ is finitely determined if there exists a finite positive integer τ such that $\mathcal{O}_\infty = \mathcal{O}_\tau$.*

Proposition 3.4 (i) *If there exists a finite positive integer τ such that $\mathcal{O}_\tau = \mathcal{O}_{\tau+1}$, then \mathcal{O}_∞ is finitely determined and it is a polyhedral set.*

(ii) *The set \mathcal{O}_∞ is the maximal positively invariant set for (19) contained in \mathcal{O}_0 .*

PROOF. (i) Let us assume that there exists a finite positive integer τ such that $\mathcal{O}_\tau = \mathcal{O}_{\tau+1}$. It is obvious that $\mathcal{O}_{\tau+2} \subseteq \mathcal{O}_{\tau+1}$. Moreover, for any $x \in \mathcal{O}_{\tau+1}$ it follows that $f(x, u_e) \in \mathcal{O}_\tau = \mathcal{O}_{\tau+1}$, i.e. $x \in \mathcal{O}_{\tau+2}$. In conclusion, $\mathcal{O}_{\tau+1} \subseteq \mathcal{O}_{\tau+2}$ and thus $\mathcal{O}_{\tau+2} = \mathcal{O}_{\tau+1} = \mathcal{O}_\tau$. Iterating this procedure and using (23) we conclude that $\mathcal{O}_\infty = \mathcal{O}_\tau$. Since \mathcal{O}_τ is a polyhedron, it follows that \mathcal{O}_∞ is also a polyhedral set.

(ii) Let $T \subseteq \mathcal{O}_0$ be a positively invariant set for (19) and let $x \in T$. Then from the definition of a positively invariant set we have $H_0 f(x, u_e) \leq h_0$. This implies that $x \in \mathcal{O}_1$ (according to the recursion (22)). Therefore, $T \subseteq \mathcal{O}_1$. By iterating this procedure we obtain that $T \subseteq \mathcal{O}_k$ for all $k \geq 0$. In conclusion, for any positively invariant set T for (19) it follows that $T \subseteq \mathcal{O}_\infty$ and thus \mathcal{O}_∞ is maximal. \diamond

From Proposition 3.4 it follows that if \mathcal{O}_∞ is finitely determined, then \mathcal{O}_∞ is a polyhedron of the form $\mathcal{O}_\infty = \{x \in \mathbb{R}^n : H_\infty x \leq h_\infty\}$ with $H_\infty \geq 0$. Now, we give sufficient conditions under which the set \mathcal{O}_∞ is finitely determined. Note that the recursive relation (22) can be written equivalently as

$$\mathcal{O}_k = \{x \in \mathcal{O}_{k-1} : H\phi(k; x, u_e) + Gu_e \leq h\} \ , \quad (25)$$

where $\phi(k; x, u_e)$ can be written explicitly as $\phi(k; x, u_e) = A^{\otimes k} \otimes x \oplus A^{\otimes k-1} \otimes B \otimes u_e \oplus \dots \oplus B \otimes u_e$.

Theorem 3.5 *Suppose that there exists a finite positive integer τ_0 and a vector $a \in \mathbb{R}^n$ such that $\mathcal{O}_{\tau_0} \subseteq \{x \in \mathbb{R}^n : x \leq a\}$, and that Assumption A1 holds. Then \mathcal{O}_∞ is finitely determined.*

PROOF. Since $A_{ij} < 0$ for all i, j (according to Assumption **A1**), it follows that for all $x \in \mathbb{R}^n$: $A^{\otimes k} \otimes x \rightarrow \varepsilon$ as $k \rightarrow \infty$. Moreover, for any $b \in \mathbb{R}^n$ we have $b \oplus A \otimes b \oplus \dots \oplus A^{\otimes k+n} \otimes b = A^* \otimes b$ for all $k \geq 0$. Since $x_e = A^* \otimes B \otimes u_e$ is finite, there exists a $\tau \geq \max\{n, \tau_0\}$ such that $A^{\otimes k} \otimes a \leq x_e$ for all $k \geq \tau$. We now have to show that $\mathcal{O}_\tau = \mathcal{O}_{\tau+1}$. Since $\mathcal{O}_{\tau+1} \subseteq \mathcal{O}_\tau$, to complete the proof we now show that the other inclusion is also valid, i.e. $\mathcal{O}_\tau \subseteq \mathcal{O}_{\tau+1}$.

Let $x \in \mathcal{O}_\tau \subseteq \mathcal{O}_{\tau_0} \subseteq \{x \in \mathbb{R}^n : x \leq a\}$. Then by (1) we have $A^{\otimes \tau+1} \otimes x \leq A^{\otimes \tau+1} \otimes a \leq x_e$. It follows that: $H \cdot (A^{\otimes \tau+1} \otimes x \oplus A^{\otimes \tau} \otimes B \otimes u_e \oplus \dots \oplus B \otimes u_e) = H \cdot (A^{\otimes \tau+1} \otimes x \oplus A^* \otimes B \otimes u_e) = Hx_e \leq h - Gu_e$, i.e. $x \in \mathcal{O}_{\tau+1}$ and thus $\mathcal{O}_\tau \subseteq \mathcal{O}_{\tau+1}$. \diamond

Remark 3.6 It is often the case that the set \mathcal{O}_0 can be written as $\mathcal{O}_0 = \{x \in \mathbb{R}^n : x_i \leq a_i^0, \text{ for } i \in \mathbb{N}_{[1,n]}\}$, where a_i^0 is either a finite number or $+\infty$ (when there are no restrictions on x_i). Then, we can prove that all the sets \mathcal{O}_k can be written in a similar form $\mathcal{O}_k = \{x \in \mathbb{R}^n : x_i \leq a_i^k, \text{ for } i \in \mathbb{N}_{[1,n]}\}$, where a_i^k is either a finite number or $+\infty$ (so every \mathcal{O}_k is described by at most n inequalities).

We prove this by induction. For $k = 0$ this statement is true. Let us assume that $\mathcal{O}_k = \{x \in \mathbb{R}^n : x_i \leq a_i^k, \text{ for } i \in \mathbb{N}_{[1,n]}\}$ and prove that \mathcal{O}_{k+1} has a similar form. We denote with $a^k = [a_1^k \dots a_n^k]^T$. From the recursive relation (22) we have

$$\begin{aligned} \mathcal{O}_{k+1} &= \{x \in \mathbb{R}^n : x \leq a^k, A \otimes x \leq a^k\} \\ &= \{x \in \mathbb{R}^n : x \leq a^k, x \leq (-A^T) \otimes' a^k\} = \{x \in \mathbb{R}^n : x \leq a^{k+1}\} , \end{aligned}$$

where $a^{k+1} = \min\{a^k, (-A^T) \otimes' a^k\}$ (recall that the operator \otimes' is defined in Section 2.1). We conclude that \mathcal{O}_∞ is described by at most n inequalities and in fact $\mathcal{O}_\infty = \{x \in \mathbb{R}^n : x \leq a^\infty\}$ where a_i^∞ is either in \mathbb{R} or equal to $+\infty$ for any $i \in \mathbb{N}_{[1,n]}$. \diamond

Note that the results obtained in this section concerning the maximal positively invariant set \mathcal{O}_∞ for the MPL system (19) are similar to the ones obtained in [10] for conventional, time-driven linear systems.

4 Stable model predictive control for MPL systems

The main advantage of MPC is that it can accommodate constraints on inputs and states. In this section it is assumed that the maximal positively invariant set \mathcal{O}_∞ is available and that it is a polyhedron, i.e. $\mathcal{O}_\infty = \{x \in \mathbb{R}^n : H_\infty x \leq h_\infty\}$ with $H_\infty \geq 0$ (according to Section 3.2).

4.1 State regulation

We first give a lemma that will be used in the sequel:

Proposition 4.1 (i) Let $\mathcal{X} = \{x \in \mathbb{R}^n : Px \leq q\}$, where $P \geq 0$, be a non-empty set and let $x_0 \in \mathbb{R}^n$. Then $d_\infty(x_0, \mathcal{X}) = \min_{x \in \mathcal{X}} \max\{\|x_0 - x\|_\oplus, 0\}$.
(ii) In particular if $\mathcal{X} = \{x \in \mathbb{R}^n : x \leq a\}$, then $d_\infty(x_0, \mathcal{X}) = \max\{\|x_0 - a\|_\oplus, 0\}$.

PROOF. (i) Note that since x_0 is finite and since the points of \mathcal{X} are also finite and \mathcal{X} is non-empty and closed, the distance $d_\infty(x_0, \mathcal{X})$ is defined and finite.

First we consider the case where $x_0 \in \mathcal{X}$. Then we have $d_\infty(x_0, \mathcal{X}) = 0$ and $\min_{x \in \mathcal{X}} \|x_0 - x\|_\oplus \leq 0$ (note that for $x = x_0$ we have $\|x_0 - x\|_\oplus = 0$ which implies that the minimum — or better, infimum, in this case — will be less than or equal to 0). This implies that the statement of part (i) of the proposition holds if $x_0 \in \mathcal{X}$.

From now on we consider the case when $x_0 \notin \mathcal{X}$.

Clearly, $d_\infty(x_0, \mathcal{X}) = \min_{x \in \mathcal{X}} \|x_0 - x\|_\infty > 0$ if $x_0 \notin \mathcal{X}$. Let us now prove that also $\min_{x \in \mathcal{X}} \|x_0 - x\|_\oplus > 0$ if $x_0 \notin \mathcal{X}$. We do this by contradiction. Suppose that there exists an $\tilde{x} \in \mathcal{X}$ such that $\|x_0 - \tilde{x}\|_\oplus \leq 0$. Then we have $\max_i \{(x_0)_i - \tilde{x}_i\} \leq 0$ and thus $(x_0)_i - \tilde{x}_i \leq 0$ for all i , which implies that $x_0 \leq \tilde{x}$. Since $P \geq 0$, this results in $Px_0 \leq P\tilde{x} \leq q$. So $x_0 \in \mathcal{X}$, which is in contradiction with the fact that $x_0 \notin \mathcal{X}$. As a consequence, we have $\|x_0 - x\|_\oplus > 0$ for all $x \in \mathcal{X}$. Since $\inf_{x \in \mathcal{X}} \|x_0 - x\|_\oplus$ can be recast⁷ as a linear programming problem that is feasible and for which the objective function is (strictly) bounded from below by 0, the infimum is attained, which implies that the minimum $\min_{x \in \mathcal{X}} \|x_0 - x\|_\oplus$ exists and satisfies $\min_{x \in \mathcal{X}} \|x_0 - x\|_\oplus > 0$.

Let $x \in \mathbb{R}^n$. From the definition of $\|x_0 - x\|_\oplus$ and $\|x_0 - x\|_\infty$, it directly follows that $\|x_0 - x\|_\oplus \leq \|x_0 - x\|_\infty$ for any $x \in \mathbb{R}^n$. This implies that $\min_{x \in \mathcal{X}} \|x_0 - x\|_\oplus \leq \min_{x \in \mathcal{X}} \|x_0 - x\|_\infty$. So to complete the proof of part (i) we have to prove that we also have $\min_{x \in \mathcal{X}} \|x_0 - x\|_\oplus \geq \min_{x \in \mathcal{X}} \|x_0 - x\|_\infty$.

Let x^\dagger be a point of \mathcal{X} for which $\|x_0 - x^\dagger\|_\oplus = \min_{x \in \mathcal{X}} \|x_0 - x\|_\oplus$. For $\|x_0 - x^\dagger\|_\infty$ we now distinguish between two cases:

Case A: There exists an index $i \in \mathbb{N}_{[1,n]}$ such that $\|x_0 - x^\dagger\|_\infty = (x_0)_i - x_i^\dagger$.

Then we have $(x_0)_j - x_j^\dagger \leq (x_0)_i - x_i^\dagger$ for all $j \in \mathbb{N}_{[1,n]}$. Hence, $\|x_0 - x^\dagger\|_\oplus = (x_0)_i - x_i^\dagger = \|x_0 - x^\dagger\|_\infty$. So in this case, $\|x_0 - x^\dagger\|_\oplus = \|x_0 - x^\dagger\|_\infty$.

Case B: We have $\|x_0 - x^\dagger\|_\infty > (x_0)_j - x_j^\dagger$ for all $j \in \mathbb{N}_{[1,n]}$.

Now we will prove that this case can be transformed and reduced to Case A. If $\|x_0 - x^\dagger\|_\infty > (x_0)_j - x_j^\dagger$ for all $j \in \mathbb{N}_{[1,n]}$, then there should exist an index

⁷ By introducing a dummy variable t such that $t \geq \|x_0 - x\|_\oplus$ or equivalently $t \geq (x_0)_i - x_i$ for all i , and then minimizing t subject to these constraints and to $Px \leq q$, we obtain a linear programming problem. It is easy to verify that for the optimal solution $(t_{\text{opt}}, x_{\text{opt}})$ of this linear programming problem we have $t_{\text{opt}} = \|x_0 - x_{\text{opt}}\|_\oplus$.

$i \in \mathbb{N}_{[1,n]}$ such that $\|x_0 - x^\dagger\|_\infty = x_i^\dagger - (x_0)_i$. Since $\|x_0 - x^\dagger\|_\infty > 0$, we then have $x_i^\dagger > (x_0)_i$. This implies that the set $\mathcal{I} = \{i \in \mathbb{N}_{[1,n]} : x_i^\dagger > (x_0)_i\}$ is non-empty. If we now define $x_{\text{feas}} \in \mathbb{R}^n$ such that $(x_{\text{feas}})_i = (x_0)_i$ if $i \in \mathcal{I}$, and $(x_{\text{feas}})_i = x_i^\dagger$ if $i \notin \mathcal{I}$, then we have $x_{\text{feas}} \leq x^\dagger$. Since $P \geq 0$, this implies that $Px_{\text{feas}} \leq Px^\dagger \leq q$ and thus $x_{\text{feas}} \in \mathcal{X}$. Moreover, we have

$$\begin{aligned}
\|x_0 - x^\dagger\|_\oplus &\leq \|x_0 - x_{\text{feas}}\|_\oplus \quad (\text{by the definition of } x^\dagger \text{ and as } x_{\text{feas}} \in \mathcal{X}) \\
&= \max_{l \in \mathbb{N}_{[1,n]}} \{(x_0)_l - (x_{\text{feas}})_l\} \\
&= \max \left\{ \max_{i \in \mathcal{I}} \{(x_0)_i - (x_{\text{feas}})_i\}, \max_{j \in \mathbb{N}_{[1,n]} \setminus \mathcal{I}} \{(x_0)_j - (x_{\text{feas}})_j\} \right\} \\
&= \max \left\{ 0, \max_{j \in \mathbb{N}_{[1,n]} \setminus \mathcal{I}} \{(x_0)_j - (x_{\text{feas}})_j\} \right\} \quad (\text{as } (x_{\text{feas}})_i = (x_0)_i \\
&\hspace{15em} \text{for all } i \in \mathcal{I}) \\
&\leq \|x_0 - x^\dagger\|_\oplus \quad (\text{as } \|x_0 - x^\dagger\|_\oplus > 0 \text{ and by the definition of } \mathcal{I}).
\end{aligned}$$

So $\|x_0 - x^\dagger\|_\oplus = \|x_0 - x_{\text{feas}}\|_\oplus$, which means that also for x_{feas} we have $\|x_0 - x_{\text{feas}}\|_\oplus = \min_{x \in \mathcal{X}} \|x_0 - x\|_\oplus$. Now we show that if we redefine x^\dagger to be equal to x_{feas} then Case A holds. Indeed, we have

$$\begin{aligned}
\|x_0 - x_{\text{feas}}\|_\infty &= \max_{l \in \mathbb{N}_{[1,n]}} \left\{ \max\{(x_0)_l - (x_{\text{feas}})_l, (x_{\text{feas}})_l - (x_0)_l\} \right\} \\
&= \max \left\{ \max_{i \in \mathcal{I}} \left\{ \max\{(x_0)_i - (x_{\text{feas}})_i, (x_{\text{feas}})_i - (x_0)_i\} \right\}, \right. \\
&\quad \left. \max_{i \in \mathbb{N}_{[1,n]} \setminus \mathcal{I}} \left\{ \max\{(x_0)_i - (x_{\text{feas}})_i, (x_{\text{feas}})_i - (x_0)_i\} \right\} \right\} \\
&= \max \left\{ 0, \max_{i \in \mathbb{N}_{[1,n]} \setminus \mathcal{I}} \{(x_0)_i - (x_{\text{feas}})_i\} \right\}
\end{aligned}$$

by the definition of \mathcal{I} and since for $i \notin \mathcal{I}$ we have $(x_{\text{feas}})_i = x_i^\dagger \leq (x_0)_i$. Since $\|x_0 - x_{\text{feas}}\|_\infty > 0$, it follows that $\|x_0 - x_{\text{feas}}\|_\infty = \max_{i \in \mathbb{N}_{[1,n]} \setminus \mathcal{I}} \{(x_0)_i - (x_{\text{feas}})_i\}$, i.e., x_{feas} satisfies Case A above, and thus $\|x_0 - x_{\text{feas}}\|_\oplus = \|x_0 - x_{\text{feas}}\|_\infty$.

In conclusion, we can always find a point $x^\dagger \in \mathcal{X}$ for which $\|x_0 - x^\dagger\|_\oplus = \min_{x \in \mathcal{X}} \|x_0 - x\|_\oplus = \|x_0 - x^\dagger\|_\infty$. This implies that $\min_{x \in \mathcal{X}} \|x_0 - x\|_\oplus = \|x_0 - x^\dagger\|_\oplus = \|x_0 - x^\dagger\|_\infty \geq \min_{x \in \mathcal{X}} \|x_0 - x\|_\infty$. Together with the reverse inequality obtained previously, this results in $\min_{x \in \mathcal{X}} \|x_0 - x\|_\oplus = \min_{x \in \mathcal{X}} \|x_0 - x\|_\infty$, which concludes the proof of part (i).

(ii) If $x_0 \in \mathcal{X}$, then $d_\infty(x_0, \mathcal{X}) = 0$ and also $\|x_0 - a\|_\oplus \leq 0$, which means that the result holds in this case.

If $x_0 \notin \mathcal{X}$ and $x \leq a$, then $d_\infty(x_0, \mathcal{X}) > 0$ and $x_0 - x \geq x_0 - a$. So $\max_i \{(x_0)_i - x_i\} \geq \max_i \{(x_0)_i - a_i\}$ and thus also $d_\infty(x_0, \mathcal{X}) = \min_{x \in \mathcal{X}} \max_i \{(x_0)_i - x_i\} \geq \max_i \{(x_0)_i - a_i\}$. So $d_\infty(x_0, \mathcal{X}) \geq \|x_0 - a\|_\oplus$. On the other hand, from part (i) of this proposition it follows that $0 < d_\infty(x_0, \mathcal{X}) = \min_{x \in \mathcal{X}} \max_i \{(x_0)_i - x_i\} \leq \|x_0 - a\|_\oplus$. Hence, $d_\infty(x_0, \mathcal{X}) = \|x_0 - a\|_\oplus$. \diamond

The MPC strategy derived in this section uses \mathcal{O}_∞ as the *terminal set*, where we recall that \mathcal{O}_∞ is a polyhedron of the form $\mathcal{O}_\infty = \{x \in \mathbb{R}^n : H_\infty x \leq h_\infty\}$ with $H_\infty \geq 0$. For a given positively invariant set X_e for (19) such that $x_e \in X_e \subseteq \mathcal{O}_\infty$, we define a continuous stage cost $\ell(x, u)$ with the following properties:

P1: $\ell(x, u) = 0$ iff $x \in X_e$ and $u = u_e$.

P2: $\ell(x, u) \geq \alpha(d_\infty(x, X_e) + \|u - u_e\|_\infty)$ for all x and u , where α is a \mathcal{K} -function.

Some examples of such stage costs are

$$\ell(x, u) = \|x - x_e\|_\infty + \gamma \|u - u_e\|_\infty \quad (26)$$

$$\ell(x, u) = \max_{i \in \mathbb{N}_{[1, n]}} \{x_i - (x_e)_i, 0\} + \gamma \|u - u_e\|_\infty \quad (27)$$

$$\ell(x, u) = d_\infty(x, \mathcal{O}_\infty) + \gamma \|u - u_e\|_\infty, \quad (28)$$

where $\gamma > 0$, i.e. it is a positive scalar. The stage cost (26) corresponds to $X_e = \{x_e\}$, (27) corresponds to $X_e = \{x : x \leq x_e\}$ (according to Proposition 4.1), and (28) corresponds to $X_e = \mathcal{O}_\infty$. Note that the first term in these stage costs penalizes the tardiness with respect to the boundary of the set X_e while the second term penalizes the deviation of the input from the equilibrium input u_e . From Proposition 4.1 it follows that in these cases the \mathcal{K} -function α of Property **P2** is the identity function, i.e. $\alpha(x) = x$.

We consider a prediction horizon $N \geq 1$. For the event pair (k, x) (i.e. $x(k) = x$) the following optimal control problem is considered:

$$\mathbb{P}_N(x) : \quad V_N^0(x) := \min_{\mathbf{u} \in \Pi_N(x)} V_N(x, \mathbf{u}), \quad (29)$$

where the set of feasible input sequences is defined by⁸

$$\Pi_N(x) := \{\mathbf{u} : Hx_i + Gu_i \leq h \quad \forall i \in \mathbb{N}_{[1, N]}, x_N \in \mathcal{O}_\infty\},$$

and the cost function is defined by $V_N : \mathbb{R}^n \times \mathbb{R}^{Nm} \rightarrow \mathbb{R}$

$$V_N(x, \mathbf{u}) = \sum_{i=1}^N \ell(x_{i-1}, u_i) + V_f(x_N),$$

where the stage cost ℓ satisfies Properties **P1–P2**, and where $\mathbf{u} := [u_1^T \cdots u_N^T]^T$ and $x_i := \phi(i; x, \mathbf{u})$. It follows that $x_0 = x$. The terminal cost is determined as $V_f : \mathcal{O}_\infty \rightarrow \mathbb{R}$

$$V_f(x_N) := \sum_{j=1}^{k(x_N)} \ell(x_j, u_e),$$

where $k(x_N)$ is finite and defined as in the proof of Theorem 3.1 and $x_j := \phi(j; x_N, u_e)$. Typically $\mathcal{O}_\infty \subseteq \{x : x \leq a\}$ (see Remark 3.6) and then an upper bound on

⁸ So $\Pi_N(x)$ is the set of input sequences for which starting from the initial state x the constraints (15) are satisfied and for which the target set \mathcal{O}_∞ is reached after N steps.

$k(x)$ is $k(a)$, where $k(a)$ can be determined as in the proof of Theorem 3.1. Note that for the stage cost (28) we always have a zero terminal cost since $V_f(x) = 0$ for all $x \in \mathcal{O}_\infty$.

Let X_N denote the set of finite initial states for which a feasible input sequence exists, i.e.

$$X_N := \{x \in \mathbb{R}^n : \Pi_N(x) \neq \emptyset\} .$$

The optimal control problem $\mathbb{P}_N(x)$ yields an optimal control sequence $\mathbf{u}^0(x) = [(u_1^0(x))^T \cdots (u_N^0(x))^T]^T$ for all $x \in X_N$. The first control $u_1^0(x)$ is applied to the system (13)–(14) at step k according to the receding horizon principle. This defines an implicit MPC law $\kappa^{\text{MPC}}(x) := u_1^0(x)$. The next theorem shows that the closed-loop system obtained from applying the MPC law κ^{MPC} to (13)–(14) enjoys some stabilizing properties.

Theorem 4.2 *Suppose that X_e lies in the interior of the set X_N and that Assumption A1 holds. Then,*

(i) *the set X_e is asymptotically stable for the closed-loop system*

$$x(k) = A \otimes x(k-1) \oplus B \otimes \kappa^{\text{MPC}}(x(k-1)) \quad (30)$$

with a region of attraction X_N , and

(ii) *if there exists an $a \in \mathbb{R}^n$ such that $X_e \subseteq \{x \in \mathbb{R}^n : x \leq a\}$, then for each $x \in X_N$ the closed-loop state trajectory of the system (30) is bounded.*

PROOF. (i) Consider the function $V_N^0 : X_N \rightarrow \mathbb{R}$ defined by (29). We will show that V_N^0 satisfies the conditions from Theorem 2.5.

Let us show that X_N is positively invariant for the system (30). Let $x \in X_N$, then there exists an optimal control sequence $\mathbf{u}^0(x) \in \Pi_N(x)$. Moreover, let $\mathbf{x}^0 = [x^T \ (x_1^0)^T \cdots (x_N^0)^T]^T$ be the corresponding optimal state trajectory. The MPC input $\kappa^{\text{MPC}}(x)$ steers the system from the state x to the successor state $x_1^0 = f(x, \kappa^{\text{MPC}}(x))$. Since $x_N^0 \in \mathcal{O}_\infty$, we have $f(x_N^0, u_e) \in \mathcal{O}_\infty$. Furthermore, the feasible control sequence $[(u_2^0(x))^T \cdots (u_N^0(x))^T]^T$ steers the system from the state x_1^0 to $x_N^0 \in \mathcal{O}_\infty$. It follows that at the next step a feasible input sequence is given by $\mathbf{u}^f = [(u_2^0(x))^T \cdots (u_N^0(x))^T \ u_e^T]^T$, i.e. $\mathbf{u}^f \in \Pi_N(f(x, \kappa^{\text{MPC}}(x)))$. We conclude that $f(x, \kappa^{\text{MPC}}(x)) \in X_N$ and thus X_N is a positively invariant set for (30). As a consequence, for any initial state $x \in X_N$ we can guarantee feasibility of the MPL-MPC optimization problem (29) at each step.

Using the properties of a multi-parametric convex program (see e.g. [21]), the Properties **P1**–**P2** of the stage cost, convexity of the function f , and linearity of the constraints we can see that the first two conditions from Theorem 2.5 are satisfied by V_N^0 . In particular, continuity of V_N^0 for the stage cost (26) follows from (20), while for the stage costs (27) and (28) continuity of V_N^0 follows from multi-parametric linear programming arguments [21, Section 2.3.1]. It remains to prove the third condition. Due to the special form of the chosen feasible input sequence

\mathbf{u}^f , the input sequence $[(u_2^0(x))^T \cdots (u_N^0(x))^T]^T$ steers the system from the state x_1^0 to $x_N^0 \in \mathcal{O}_\infty$ and then to $f(x_N^0, u_e) \in \mathcal{O}_\infty$. Moreover, the terminal cost V_f is a finite sum of the stage costs ℓ over a horizon $k(x_N^0)$ corresponding to the input u_e and thus

$$\begin{aligned} V_f(x_N^0) &= \sum_{j=0}^{k(x_N^0)} \ell(x_{N+j}^0, u_e) \\ V_N^0(x) &= \sum_{i=1}^N \ell(x_{i-1}^0, u_i^0(x)) + V_f(x_N^0) \\ V_N(f(x, \kappa^{\text{MPC}}(x)), \mathbf{u}^f) &= \sum_{i=2}^N \ell(x_{i-1}^0, u_i^0(x)) + V_f(x_N^0) , \end{aligned}$$

where $x_{N+j}^0 = \phi(j; x_N^0, u_e)$ and $x_0^0 := x$. Then it follows that

$$\begin{aligned} V_N^0(f(x, \kappa^{\text{MPC}}(x))) - V_N^0(x) &\leq V_N(f(x, \kappa^{\text{MPC}}(x)), \mathbf{u}^f) - V_N^0(x) \\ &= -\ell(x, u_1^0(x)) \leq -\alpha(d_\infty(x, X_e)) \end{aligned} \quad (31)$$

and according to Property **P2** of the stage cost, we obtain that the conditions from Theorem 2.5 are satisfied. Therefore, X_e is asymptotically stable for (30) with a region of attraction X_N .

(ii) For any finite initial state $x \in X_N$, from (31) it follows that the sequence $\{V_N^0(\phi(k; x, \kappa^{\text{MPC}}))\}_{k \geq 0}$ is non-increasing and bounded from below and thus convergent. Moreover, $\ell(\phi(k; x, \kappa^{\text{MPC}}), \kappa^{\text{MPC}}(\phi(k; x, \kappa^{\text{MPC}}))) \leq V_N^0(\phi(k; x, \kappa^{\text{MPC}})) - V_N^0(\phi(k+1; x, \kappa^{\text{MPC}}))$. Therefore, $\lim_{k \rightarrow \infty} \ell(\phi(k; x, \kappa^{\text{MPC}}), \kappa^{\text{MPC}}(\phi(k; x, \kappa^{\text{MPC}}))) = 0$. Using continuity arguments and Properties **P1–P2** of the stage cost it follows that

$$\lim_{k \rightarrow \infty} \kappa^{\text{MPC}}(\phi(k; x, \kappa^{\text{MPC}})) = u_e \quad (32)$$

$$\lim_{k \rightarrow \infty} d_\infty(\phi(k; x, \kappa^{\text{MPC}}), X_e) = 0 . \quad (33)$$

Since the initial state x is taken to be finite and since the system is controllable and observable (according to Assumption **A1**), there does not exist a finite k_0 such that either $\phi(k_0; x, \kappa^{\text{MPC}})$ or $\kappa^{\text{MPC}}(\phi(k_0; x, \kappa^{\text{MPC}}))$ or $y(k_0) = C \otimes \phi(k_0; x, \kappa^{\text{MPC}})$ are equal to ε . If the set X_e is bounded (e.g. $X_e = \{x_e\}$ in (26)), then $\|\phi(k; x, \kappa^{\text{MPC}}) - x_e\|_\infty$ is also bounded for all $k \geq 0$ (this follows from the triangle inequality for norms) and thus the buffer levels remain bounded.

If X_e is not bounded, then from (32) we conclude that for any finite initial state $x \in X_N$ there exists a finite lower bound $\underline{u}(x)$ such that $\kappa^{\text{MPC}}(\phi(k; x, \kappa^{\text{MPC}})) \geq \underline{u}(x)$ for all $k \geq 0$. From the monotonicity property of the max operator (1) it follows that there exists a finite lower bound⁹ on the corresponding state trajectory $\phi(k; x, \kappa^{\text{MPC}}) \geq m(x)$ for all $k \geq 0$. Since $X_e \subseteq \{x \in \mathbb{R}^n : x \leq a\}$, it follows

⁹ I.e. $m(x) := A^* \otimes x \oplus A^* \otimes B \otimes \underline{u}(x)$ which is a finite vector.

that the set $X_e \cap \{z : z \geq m(x)\}$ is bounded and then using the same arguments as before we conclude that $\|\phi(k; x, \kappa^{\text{MPC}}) - x_e\|_\infty$ is also bounded for all $k \geq 0$. \diamond

Remark 4.3 (i) Since in the constraints (15) we have $H \geq 0$ (according to Assumption **A2**), and since for the terminal set \mathcal{O}_∞ we have $H_\infty \geq 0$, using basic properties of the max operator it follows that $\Pi_N(x)$ is a polyhedron, i.e. it is described by linear inequalities: $\Pi_N(x) = \{\mathbf{u} : \mathcal{G}\mathbf{u} \leq \mathcal{H}x + g\}$. Furthermore, the set of initial states X_N is also a polyhedron since X_N is the projection of the polyhedral set $\{(x, \mathbf{u}) : \mathcal{G}\mathbf{u} - \mathcal{H}x \leq g\}$ onto \mathbb{R}^n . For the stage costs (27) or (28), using Proposition 4.1, the previous discussion and including extra variables, it follows that the optimization problem (29) can be recast as a linear program (cf. Footnote 7). For the stage cost (26) the optimization problem (29) can be recast as a mixed-integer linear program, since in this case we also get that constraints that state that a maximum of linear expressions should be larger than or equal to some dummy variables. Such a constraint is not linear. However, by introducing additional binary variables such a constraint can be recast as a system of linear inequalities [11]. The overall problem then results in a mixed-integer linear programming problem.

(ii) If $X_e \subset \text{int}(\mathcal{O}_\infty)$, then from (33) it follows that the trajectory enters the terminal set \mathcal{O}_∞ in a finite number of steps. Inside \mathcal{O}_∞ we can use the feasible controller u_e (since \mathcal{O}_∞ is a positively invariant set for the system (19)) and so we can steer the trajectory towards the equilibrium x_e in finite number of steps as well (see Theorem 3.1). In conclusion, using such a dual-mode approach (see also [18]), we can guarantee that for any finite initial state $x \in X_N$, the trajectory reaches the steady state in finite number of steps.

(iii) Note that by increasing the prediction horizon N , the region of attraction increases as well, i.e. for $N_1 < N_2$ it follows that $X_{N_1} \subseteq X_{N_2}$. Indeed, let $x \in X_{N_1}$ then there exists a feasible $\mathbf{u} = [u_1^T \cdots u_{N_1}^T]^T \in \Pi_{N_1}(x)$ and we can construct $\mathbf{u}^f = [u_1^T \cdots u_{N_1}^T \underbrace{u_e^T \cdots u_e^T}_{N_2 - N_1 \text{ times}}]^T \in \Pi_{N_2}(x)$, i.e. $x \in X_{N_2}$. \diamond

4.2 Output regulation

For a given set Y_e such that $y_e := C \otimes x_e \in Y_e$, we define a continuous stage cost $\ell(x, u)$ with the following properties:

P1': $\ell(x, u) = 0$ iff $C \otimes x \in Y_e$ and $u = u_e$.

P2': $\ell(x, u) \geq \alpha(d_\infty(y, Y_e) + \|u - u_e\|_\infty)$ for all $y = C \otimes x$ and u , where α is a \mathcal{K} -function.

Examples of such stage costs are (see [6] for more examples)

$$\ell(x, u) = \|y - y_e\|_\infty + \gamma \|u - u_e\|_\infty \quad (34)$$

$$\ell(x, u) = \max_{j \in \mathbb{N}_{[1,p]}} \{y_j - (y_t)_j, 0\} + \gamma \|u - u_e\|_\infty \quad (35)$$

$$\ell(x, u) = \sum_{j=1}^p \max\{y_j - (y_t)_j, 0\} + \gamma \|u - u_e\|_\infty, \quad (36)$$

where $\gamma > 0$ and $y = C \otimes x$. The stage cost (34) corresponds to $Y_e = \{y_e\}$, and (35) or (36) correspond to $Y_e = \{y : y \leq y_t\}$. In the stage cost (34) the first term penalizes the deviation of the output from the output equilibrium y_e while the second term penalizes the deviation of the input from the input equilibrium u_e . The stage costs (35) and (36) have the following interpretation: the first term penalizes the tardiness with respect to the due dates while the second term penalizes the deviation of the input from the input equilibrium. From Proposition 4.1 it follows that the \mathcal{K} -function α of Property **P2'** is in these cases the identity function, i.e. $\alpha(x) = x$.

Using the same notations as in Section 4.1 we obtain the following corollary:

Corollary 4.4 *Suppose there exists a vector $b \in \mathbb{R}^p$ such that $Y_e \subseteq \{y \in \mathbb{R}^p : y \leq b\}$ and that Assumption **A1** holds. Then, using in the optimal control problem (29) a stage cost that satisfies Properties **P1'–P2'** we obtain an MPC law κ_y^{MPC} for which the corresponding closed-loop buffer levels are bounded.*

PROOF. Using the same arguments as in the proof of Theorem 4.2 it follows that

$$\begin{aligned} \lim_{k \rightarrow \infty} \kappa_y^{\text{MPC}}(\phi(k; x, \kappa_y^{\text{MPC}})) &= u_e \\ \lim_{k \rightarrow \infty} d_\infty(C \otimes \phi(k; x, \kappa_y^{\text{MPC}}), Y_e) &= 0 \end{aligned}$$

and that $\phi(k; x, \kappa_y^{\text{MPC}})$ is bounded for all k since the system is observable according to Assumption **A1** and therefore the buffer levels remain bounded for any finite initial state $x \in X_N$. \diamond

Using similar arguments as in Remark 4.3 (i) we conclude that for the stage costs (35) or (36) the corresponding MPC optimization problem (29) can be recast as a linear program whenever Assumption **A2** holds. For the stage cost (34) the optimization problem (29) can be recast as a mixed-integer linear program.

5 Time-optimal controller for MPL systems

Given a maximum horizon length N_{\max} we now consider the problem of ensuring that the completion times after N events, where $N = 1, 2, \dots, N_{\max}$, are less than or equal to a specified target time \mathbf{T} (i.e. $y(N) \leq \mathbf{T}$), using the “latest” controller that satisfies the input and state constraints (15). Here “latest” means that the input times should be as large as possible (so in a manufacturing context we would feed the raw material as late as possible). Note that such a problem, but without considering constraints, was considered also in [1, Chapter 6] in terms of lattice theory. The time-optimal control problem in our setting is different from the classical one: we want to *maximize* N instead of minimizing it; so in fact a better term would be “throughput-optimal” control.

The time-optimal control problem can be posed in terms of an optimization problem: given $x := x(0)$, find

$$N^0(x) = \max_{N \in \mathbb{N}_{[1, N_{\max}]}, \mathbf{u} \in \Pi_N^{\mathbf{T}}(x)} N ,$$

where $\Pi_N^{\mathbf{T}}(x) := \{\mathbf{u} : Hx_i + Gu_i \leq h, \forall i \in \mathbb{N}_{[1, N]}, y_N \leq \mathbf{T}\}$ with $y_N = C \otimes x_N$. Moreover, since we aim for the latest input times, we want u_1, \dots, u_N to be as big as possible (see also [1, Chapter 6]). We denote with $X_N^{\mathbf{T}} = \{x : \Pi_N^{\mathbf{T}}(x) \neq \emptyset\}$, i.e. the set of initial states such that after N steps the trajectory is below the target time \mathbf{T} . It follows that

$$N^0(x) = \max_N \{N \in \mathbb{N}_{[1, N_{\max}]} : x \in X_N^{\mathbf{T}}\} . \quad (37)$$

Since we want the latest controller, a suitable choice of the stage cost is $\ell(x, u) = -\sum_{j=1}^m u_j$.

The time-optimal controller is then implemented as follows:

- (1) For each $N \in \mathbb{N}_{[1, N_{\max}]}$, solve the linear program

$$\min_{\mathbf{u} \in \Pi_N^{\mathbf{T}}(x)} - \sum_{i=1}^N \sum_{j=1}^m (u_i)_j .$$

- (2) Determine $N^0(x)$ according to (37).
- (3) Apply the control sequence $\mathbf{u}^0(x)$ corresponding to the prediction horizon $N^0(x)$.

The time-optimal control problem involves solving N_{\max} linear programs in Step 1 above. The set $X_N^{\mathbf{T}}$ has the following interpretation: the boundary of the polyhedron $X_N^{\mathbf{T}}$ represents the latest starting times such that after N events the output is below the target time \mathbf{T} .

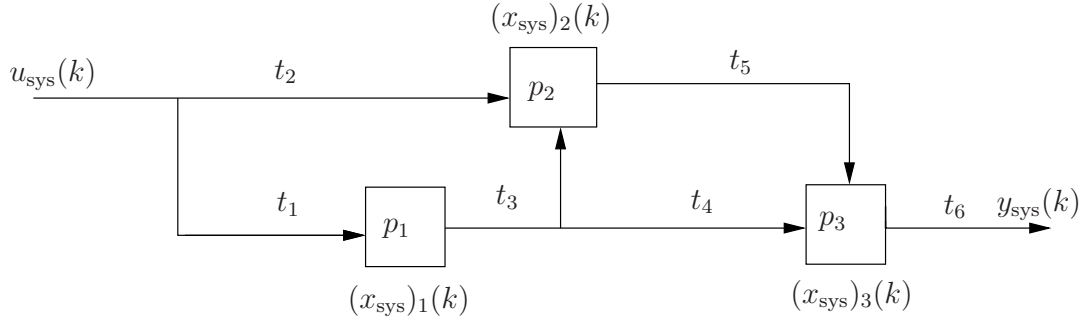


Figure 1. A manufacturing system.

6 Example

Consider the manufacturing system of Figure 1. It consists of three processing units. Raw material is fed to the first two units, processed and sent to the third unit where assembly takes place. Each unit can only start working on a new product if it has finished processing the previous product. We assume that each processing unit starts working as soon as all parts are available. We denote with $u_{\text{sys}}(k)$ the time at which a batch of raw material is fed to the system for the k th cycle, $(x_{\text{sys}})_i(k)$ the time at which unit i starts working for the k th cycle, and $y_{\text{sys}}(k)$ the time at which the k th product leaves the system. We also denote with p_i and t_j the transportation times and processing times, respectively. We take the following value for these parameters: $t_1 = 1$, $t_2 = 1$, $t_3 = 0$, $t_4 = 3$, $t_5 = 0$, $t_6 = 0$, $p_1 = 1$, $p_2 = 2$, $p_3 = 2$. Now we explain in more detail the dynamical equation that describes the evolution of the first processing unit: unit 1 will start with job k when

- the previous job is finished, indicated by $(x_{\text{sys}})_1(k-1) + p_1$ (i.e. the start of the previous job $(k-1)$ plus the production time p_1), and
- the raw material has arrived at the unit at time $u_{\text{sys}}(k) + t_1$ (i.e. the time the raw material is put into the system plus the transportation time t_1).

Since processing unit 1 starts working on as soon as the raw material is available and the current product has left the machine, this implies that we have $(x_{\text{sys}})_1(k) = \max\{(x_{\text{sys}})_1(k-1) + 1, u_{\text{sys}}(k) + 1\}$. In max-plus algebra this expression can be written as $(x_{\text{sys}})_1(k) = 1 \otimes (x_{\text{sys}})_1(k-1) \oplus 1 \otimes u_{\text{sys}}(k)$. The same reasoning applies to the second and third processing unit. Therefore, the MPA state space equations of the system, written in matrix form, are

$$\begin{aligned}
 x_{\text{sys}}(k) &= \begin{bmatrix} 1 & \varepsilon & \varepsilon \\ 2 & 2 & \varepsilon \\ 5 & 4 & 2 \end{bmatrix} \otimes x_{\text{sys}}(k-1) \oplus \begin{bmatrix} 1 \\ 2 \\ 5 \end{bmatrix} \otimes u_{\text{sys}}(k) \\
 y_{\text{sys}}(k) &= [\varepsilon \ \varepsilon \ 2] \otimes x_{\text{sys}}(k) .
 \end{aligned}$$

For this example the (maximal) MPA eigenvalue of the system matrix A_{sys} is $\lambda_{\max} = 2$. We consider the reference signal for the output $r_{\text{sys}}(k) = 5 + \rho k$ with $\rho = 1.5\lambda_{\max} = 3$. We take the following constraints:

$$u_{\text{sys}}(k) - u_{\text{sys}}(k+1) \leq 0 \quad (38)$$

$$(x_{\text{sys}})_2(k) - u_{\text{sys}}(k) \leq 2.5 \quad (39)$$

The initial conditions are $x_{\text{sys}}(0) = [9 \ 13 \ 14]^T$, $u_{\text{sys}}(0) = 6$.

We now apply MPC. We choose the prediction horizon $N = 12$. We consider the stage cost (36) and we apply the MPC approach of Section 4.2. In this case the MPC optimization problem (29) can be recast as a linear program.

For the normalized system (obtained as in Section 2) the positively invariant set \mathcal{O}_{∞} is determined after 4 iterations: $\mathcal{O}_{\infty} = \mathcal{O}_4 = \{x \in \mathbb{R}^4 : I_4 x \leq [0.5 \ -0.5 \ 0 \ 0]^T\}$. By solving the linear program (29) in a receding horizon fashion we obtain for the original system the following MPC input sequence:

$$\{\kappa_y^{\text{MPC}}(x(k-1)) + \rho k\}_{k=0}^{15} = 6, 12.5, 14.5, 16.5, 18.5, 20.5, 22.5, 24.5, \\ 26.5, 28.5, 30.5, 32.5, 34.5, 37, 40, 43 \quad .$$

The results of the closed-loop simulations are displayed in Figure 2. We observe from the top plot that although we start later than the initial due date the closed-loop output is able to track the due date signal after a finite transient behavior, i.e. we have closed-loop stability. The middle plot displays the MPC input. We see that the MPC input reaches the steady-state behavior in finite number of steps and that it is nondecreasing. The input-state constraints (39) are depicted in the bottom plot. Note that the MPC keeps the system behavior as close as possible to the constraints.

Let us now compare our MPC method with the other control design methods mentioned in Section 1. The max-plus control approaches proposed in [1, 3, 14, 19] typically involve an open-loop optimal control problem over a simulation horizon and for a given due date signal r_{sys} such that the output of the system y_{sys} should satisfy $y_{\text{sys}}(k) \leq r_{\text{sys}}(k)$ for all k . The solution of this optimal control problem is computed using residuation, resulting in a just-in-time control input. The main disadvantage of this approach is that it cannot cope with tracking problems where the outputs do not occur before the due dates, and that the resulting control input sequence is sometimes decreasing, i.e. the constraint (38) might be violated. For instance, if we apply the method of [14] we get the following just-in-time control sequence $\{u_{\text{sys}}(k)\}_{k=0}^{15} = 6, 1, 4, 7, 10, 13, 16, 19, 22, 25, 28, 31, 34, 37, 40, 43$. This sequence is not feasible since we have $u_{\text{sys}}(1) = 1 < u_{\text{sys}}(0) = 6$, i.e. the constraint (38) is violated. This infeasibility is caused by the fact that the optimal input aims to fulfill the constraint $y_{\text{sys}}(k) \leq r_{\text{sys}}(k)$ for all k , which cannot be met using a nondecreasing input sequence. So other residuation-based control design methods that also include this constraint such as [1, 3, 19] would also yield a control sequence that is not nondecreasing and thus infeasible.

These issues are overcome in [16, 20] by using a projection on the set of nondecreasing input sequences, or by considering a residuation-based adaptive control

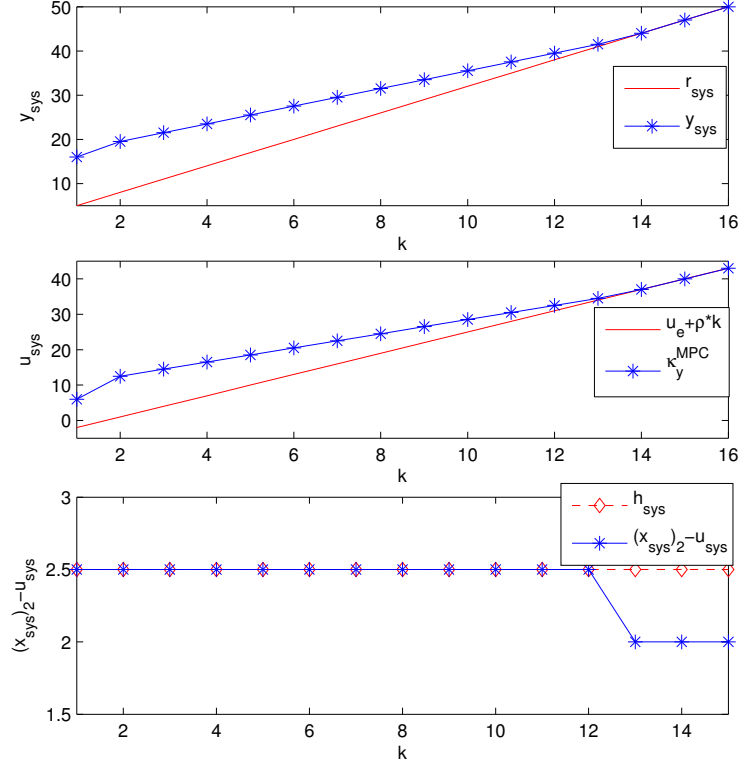


Figure 2. The closed-loop MPC simulations.

approach. The methods of [16, 20] result in nondecreasing input sequences and allow violations of the due dates. However, in contrast to the MPC approach presented in this paper the approaches of [16, 20] cannot cope with more complex state and input constraints, such as (39). For instance, using the adaptive control approach of [20] we obtain the following optimal input sequence $\{u_{\text{sys}}(k)\}_{k=0}^{15} = 6, 6, 6, 7, 10, 13, 16, 19, 22, 25, 28, 31, 34, 37, 40, 43$. However, by applying this control the constraint (39) is violated (e.g. $(x_{\text{sys}})_2(1) - u_{\text{sys}}(1) = 9 \not\leq 2.5$).

The MPC approach of [6] can cope with state-input constraints. However, this approach cannot guarantee a priori stability of the closed-loop system. Note that stability is really an issue when designing controllers for MPL systems (see [25] for an illustrative example where instability of the MPC-MPL closed-loop system occurs).

7 Conclusions

In this paper we have discussed the problem of stabilization of an MPL system subject to state-input constraints using MPC. We have derived an MPC strategy based on a terminal set-terminal cost approach that guarantees that the closed-loop input and state sequences satisfy a given set of linear inequality constraints. We have also

shown that with this strategy asymptotic stability can be guaranteed a priori. For particular nonnegative piecewise affine stage costs we have shown that the MPL-MPC optimization problem can be recast as a linear program for which efficient algorithms exist. Moreover, under some additional assumptions we have proved that two types of stability (asymptotic stability and boundedness) hold for the closed-loop MPC. For the time-optimal MPL control subject to linear constraints on the inputs and states we have also derived the solution, based on linear programming.

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