

Knowledge-Based Control Systems (SC42050)

Lecture 3: Knowledge based fuzzy control

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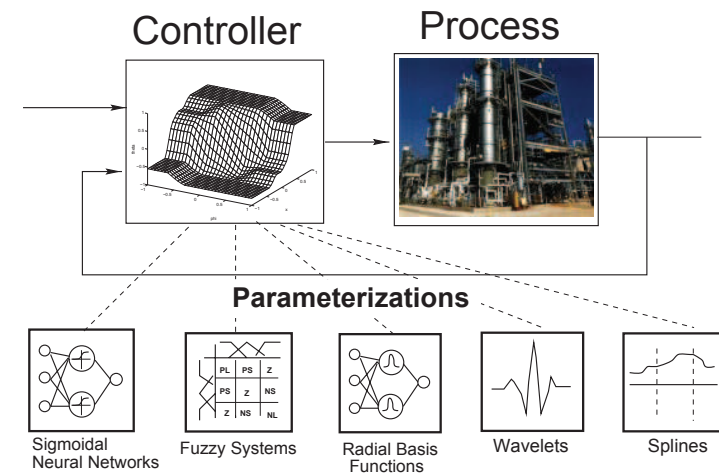
Outline

1. Direct fuzzy control.
2. Supervisory fuzzy control.
3. Software tools for fuzzy control.
4. Overview of applications.

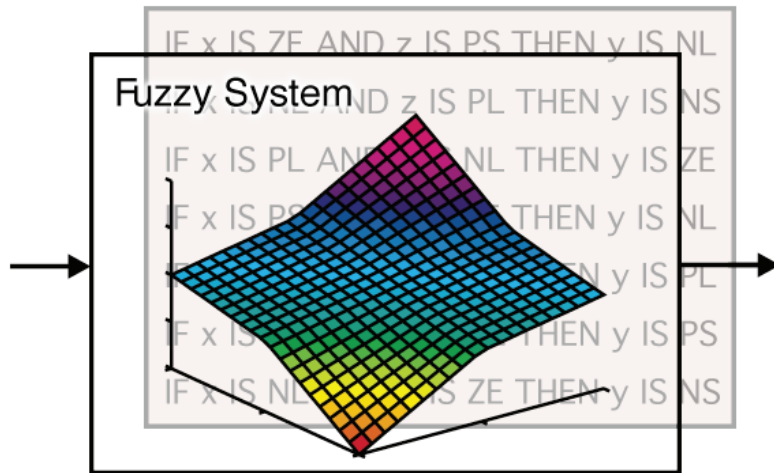
Fuzzy Control: Background

- controller designed by using If-Then rules instead of mathematical formulas (knowledge-based control),
- early motivation: mimic experienced operators,
- fuzzy reasoning: interpolation between discrete outputs,
- currently: also controllers designed on the basis of a fuzzy model (model-based fuzzy control),
- a fuzzy controller represents a *nonlinear* mapping (but completely deterministic!).

Parameterization of Nonlinear Controllers



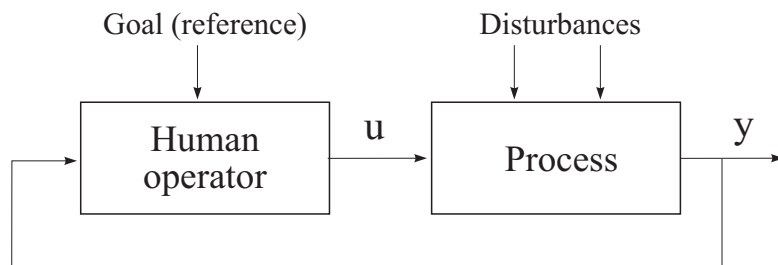
Fuzzy System is a Nonlinear Mapping



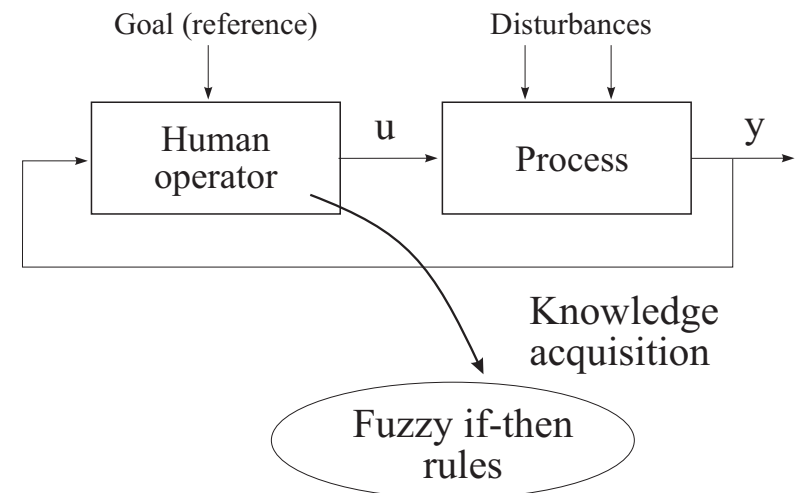
Basic Fuzzy Control Schemes

- Direct (low-level, Mamdani) fuzzy control
- Fuzzy supervisory (high-level, Takagi–Sugeno) control
- Fuzzy model-based control

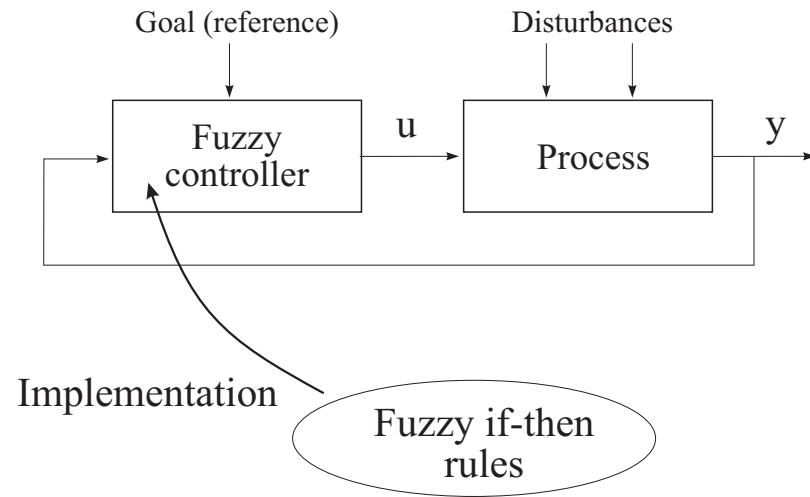
Process Controlled by Operators



Knowledge Acquisition



Direct Fuzzy Control

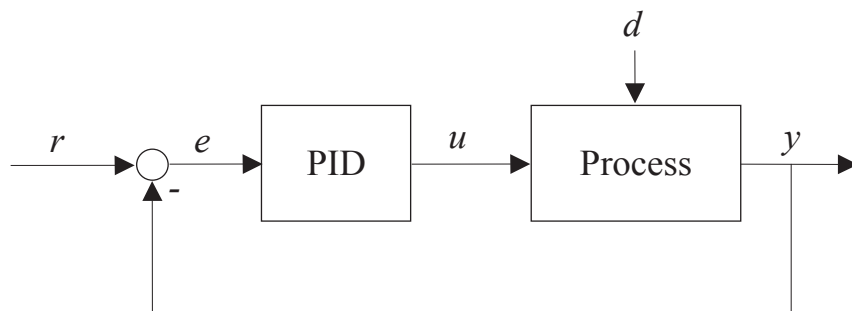


Example of Operator Knowledge

Case	Condition	Action to be taken	Reason
11	BZ OK OX low BE OK	a. Decrease fuel rate slightly	To raise percentage of oxygen
12	BZ OK OX low BE high	a. Reduce fuel rate b. Reduce fan speed	To increase percentage of oxygen for action b To lower back-end temperature and maintain burning zone temperature
13	BZ OK OX OK BE low	a. Increase fan speed b. Increase fuel rate	To raise back-end temperature To maintain burning zone temperature

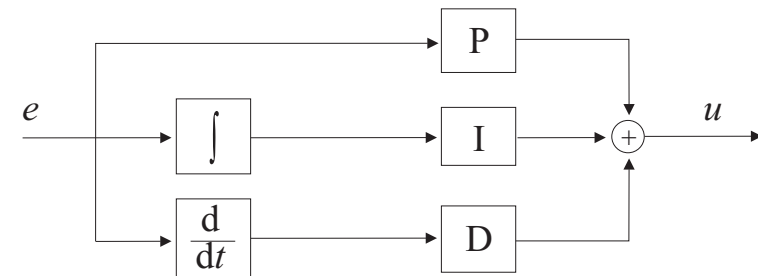
Extract from Peray's textbook for kiln operators (Oestergaard, 1999)

FLC Analogue to PID Control



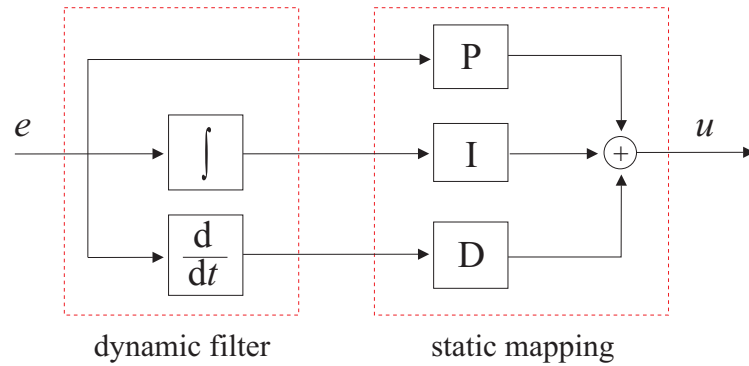
PID Control: Internal View

$$u(t) = Pe(t) + I \int_0^t e(\tau) d\tau + D \frac{de(t)}{dt}$$



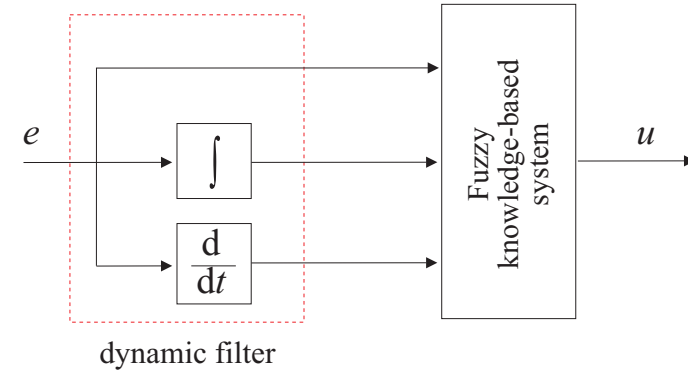
PID Control: Internal View

$$u(t) = Pe(t) + I \int_0^t e(\tau) d\tau + D \frac{de(t)}{dt}$$

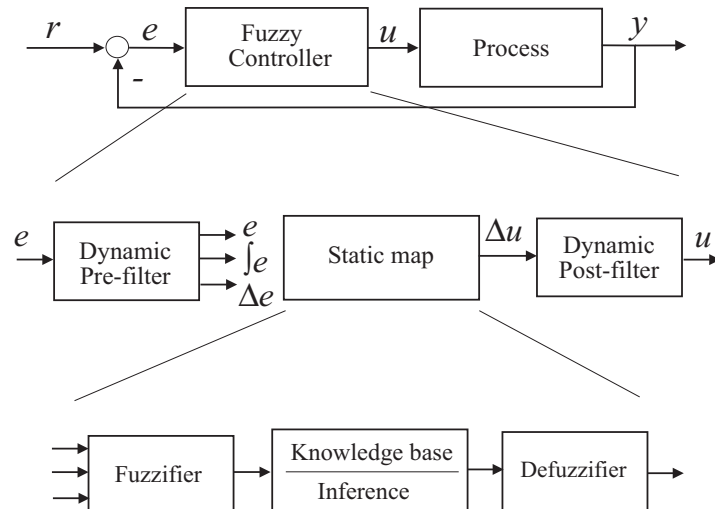


Fuzzy PID Control

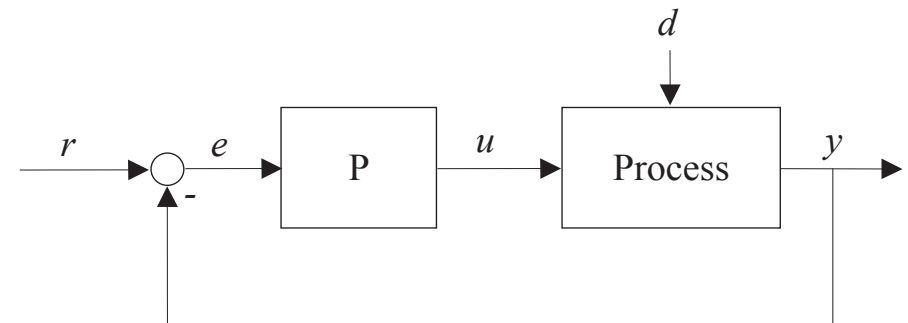
$$u(t) = f\left(e(t), \int_0^t e(\tau) d\tau, \frac{de(t)}{dt}\right)$$



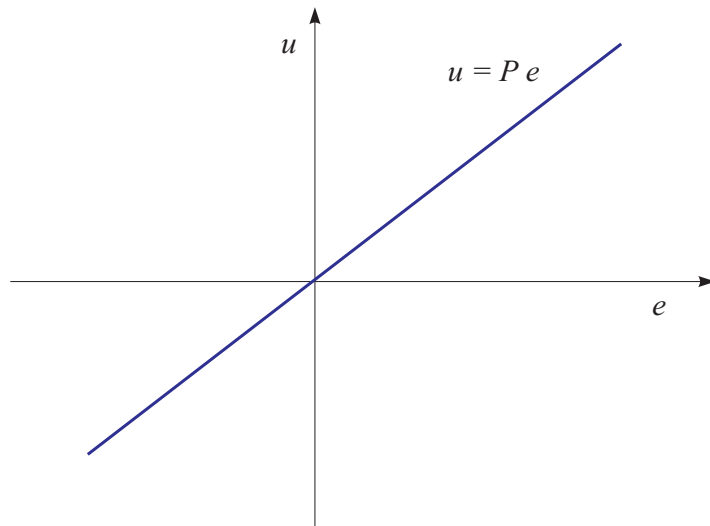
Fuzzy PID Control



Example: Proportional Control



Controller's Input–Output Mapping



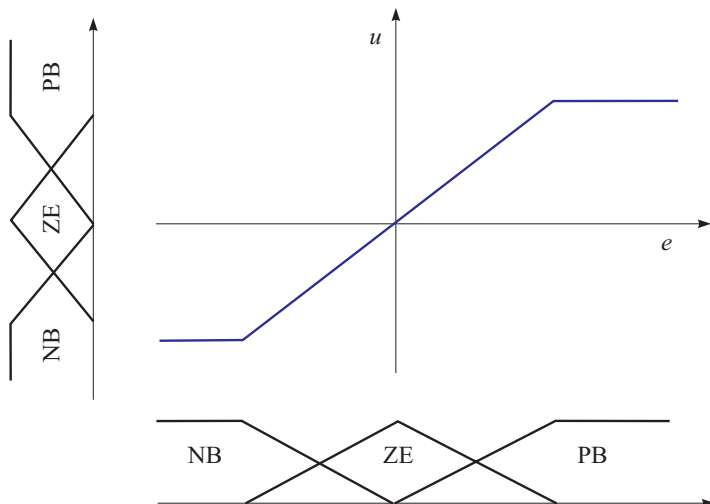
Fuzzy Proportional Control: Rules

If error is **Negative Big** then control input is **Negative Big**

If error is **Positive Big** then control input is **Positive Big**

If error is **Zero** then control input is **Zero**

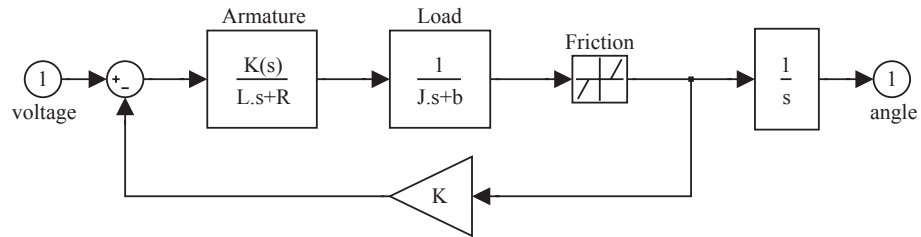
Controller's Input–Output Mapping



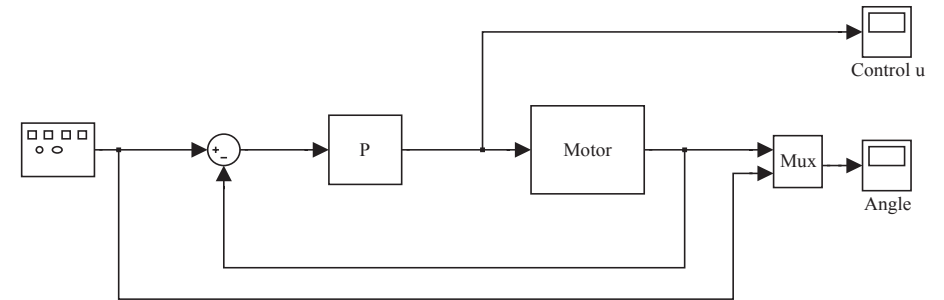
Example: Friction Compensation

1. DC motor with static friction.
2. Fuzzy rules to represent “normal” proportional control.
3. Additional rules to prevent undesirable states.

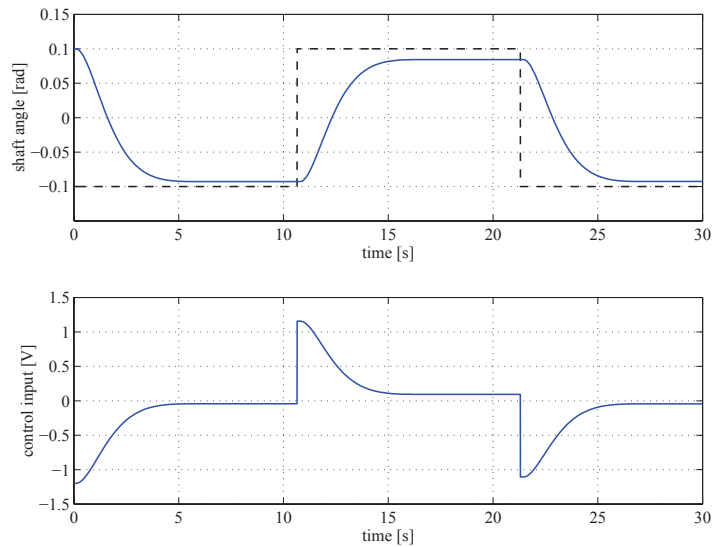
DC Motor: Model



Proportional Controller



Linear Control



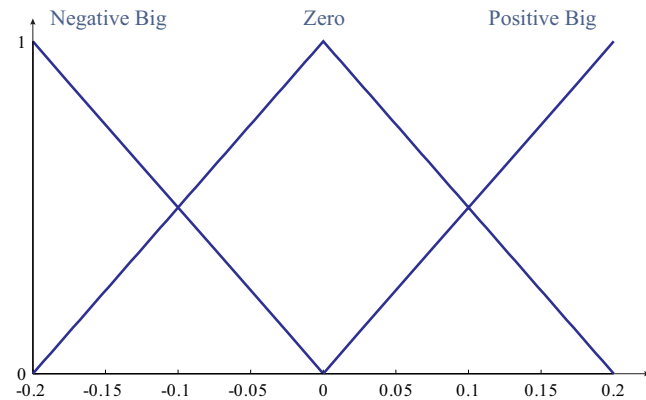
Fuzzy Control Rule Base

If error is **Positive Big** then control input is **Positive Big**;

If error is **Negative Big** then control input is **Negative Big**;

If error is **Zero** then control input is **Zero**;

Membership Functions for Error



Additional Rules

If error is Positive Big then control input is Positive Big;

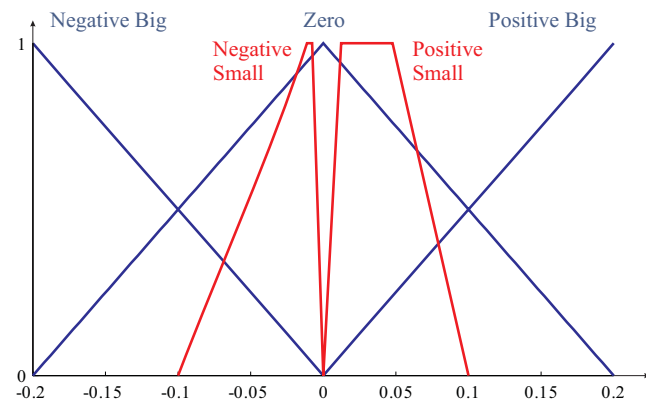
If error is Negative Big then control input is Negative Big;

If error is Zero then control input is Zero;

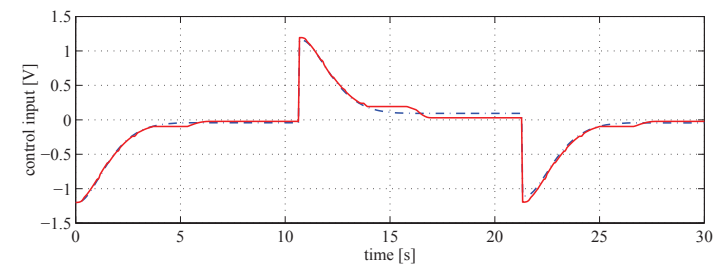
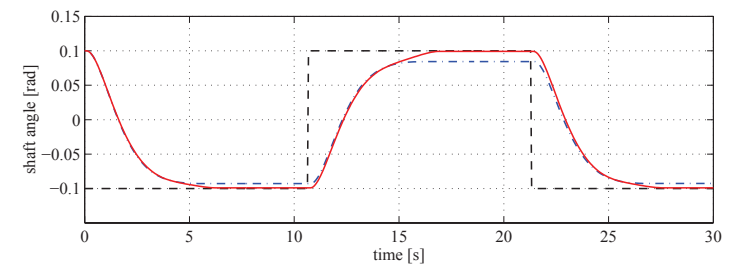
If error is **Negative Small**
then control input is **not** Negative Small;

If error is **Positive Small**
then control input is **not** Positive Small;

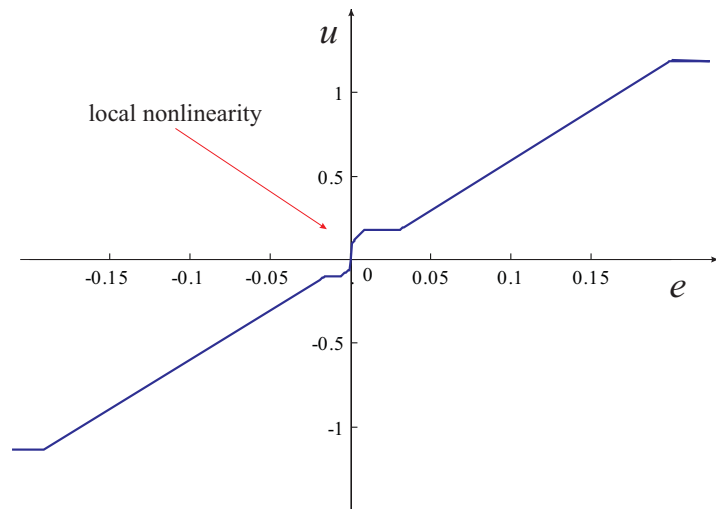
Membership Functions for Error



Fuzzy Control



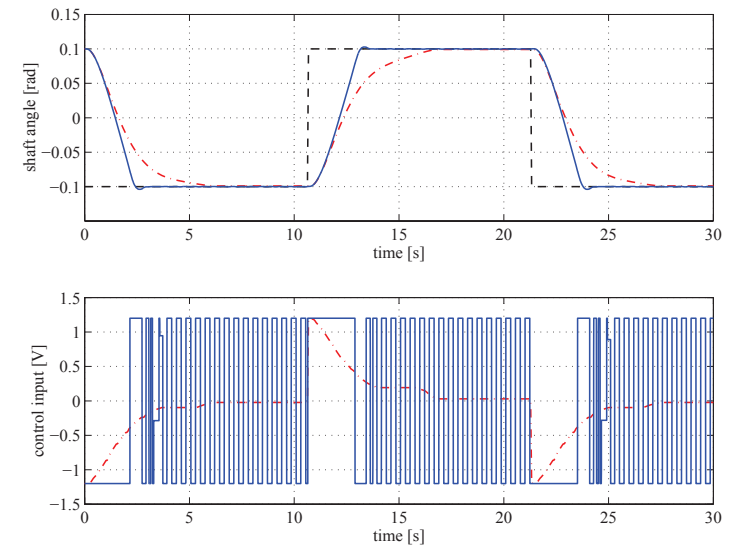
Input–Output Mapping of the Controller



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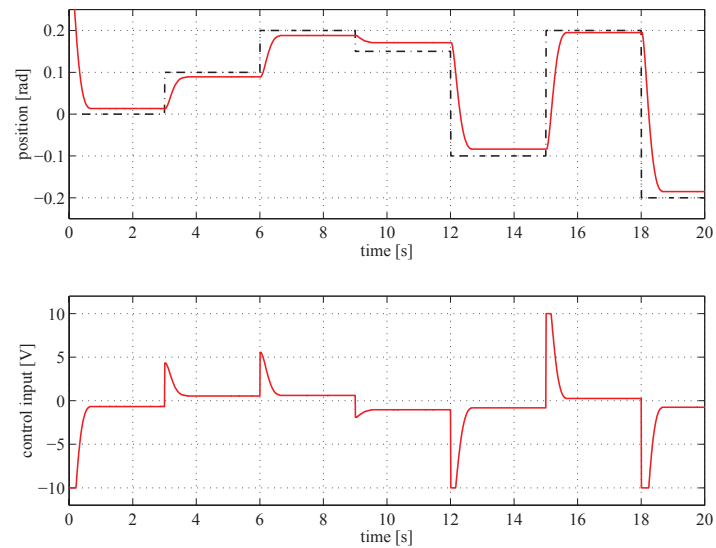
Another Solution: Sliding Mode Control



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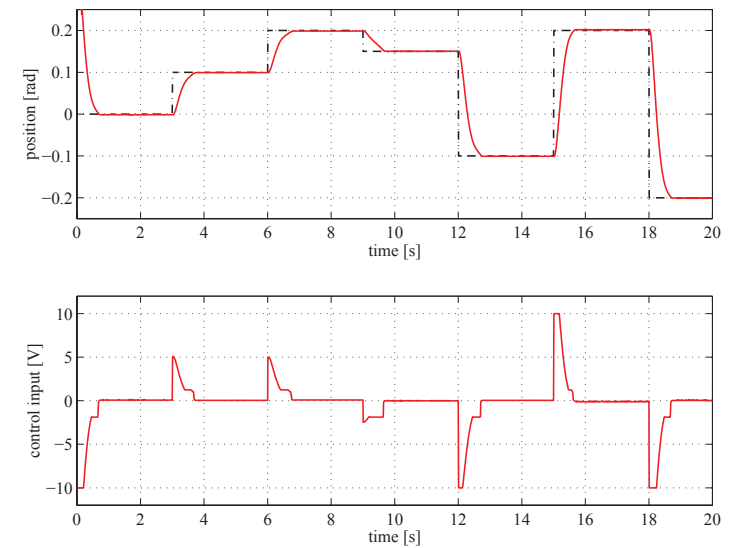
Experimental Results - Proportional Control



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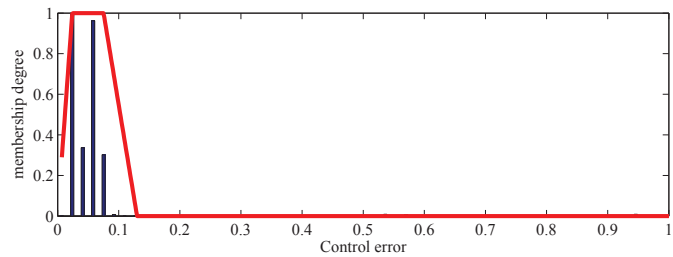
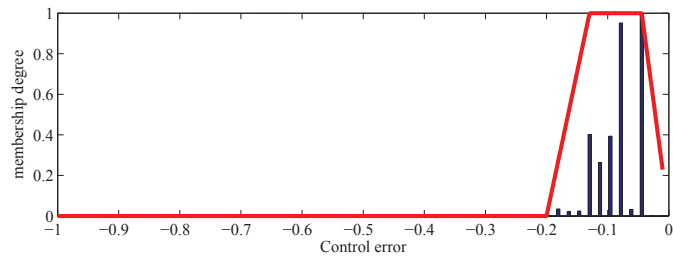
Experimental Results - Fuzzy Control



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Membership Functions



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Fuzzy PD Controller: Rule Table

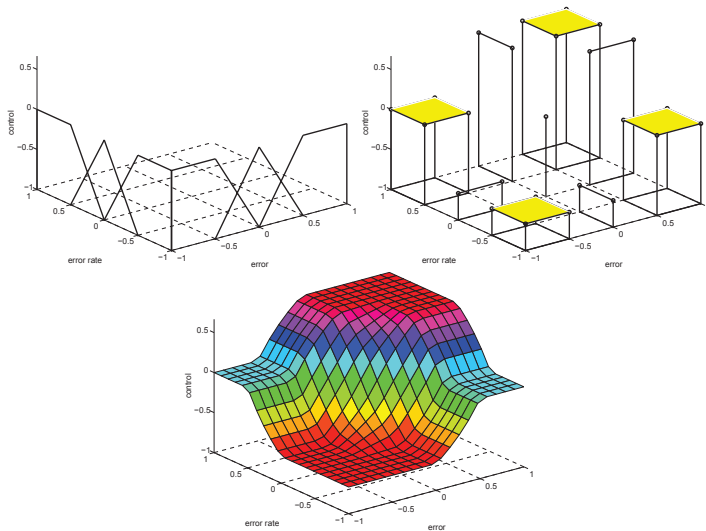
		<i>error rate</i>		
		NB	ZE	PB
<i>error</i>	NB	NB	NB	ZE
	ZE	NB	ZE	PB
	PB	ZE	PB	PB

R_{12} : If *error* is NB and *error rate* is ZE then *control* is NB

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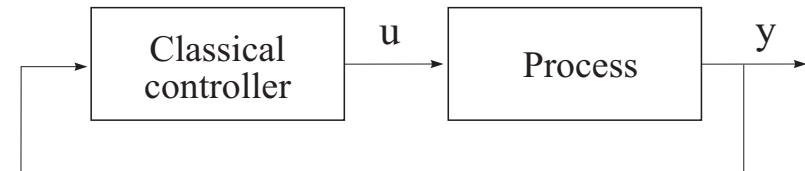
Fuzzy PD Controller – cont'd



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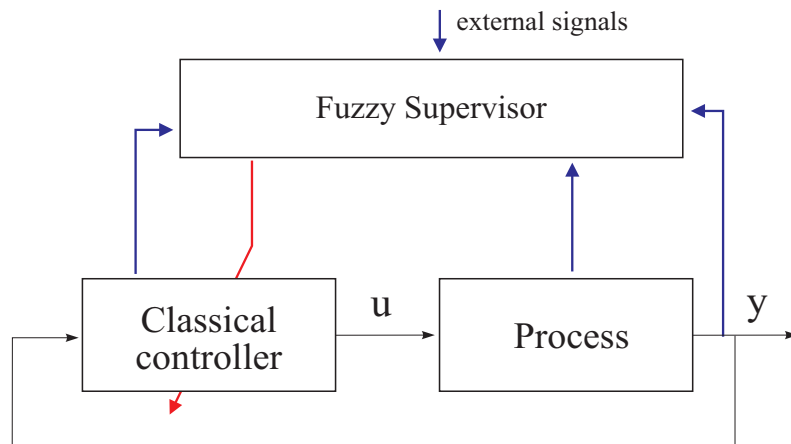
Supervisory Fuzzy Control



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Supervisory Fuzzy Control

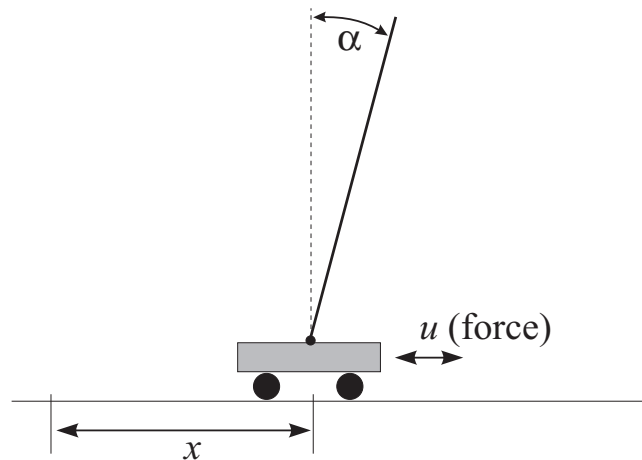


Supervisory Control Rules: Example

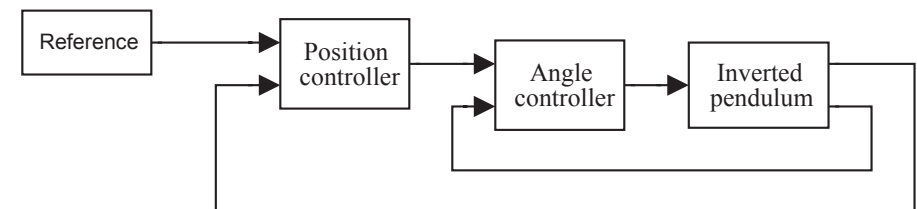
If process output is *High*
then reduce proportional gain *Slightly* and
increase derivative gain *Moderately*.

(Supervised PD controller)

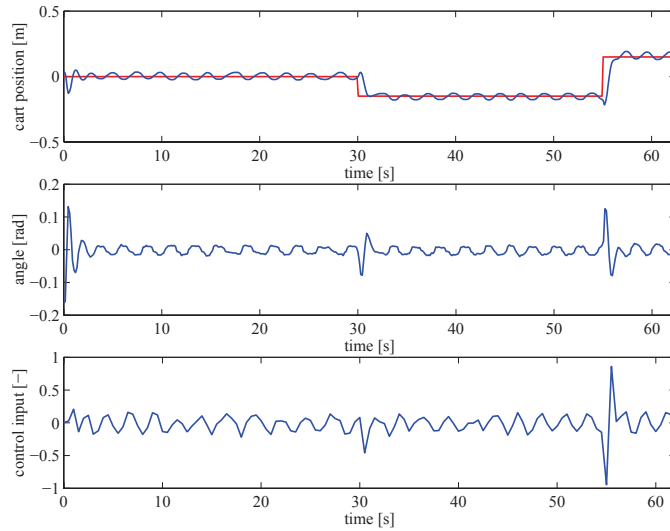
Example: Inverted Pendulum



Cascade Control Scheme



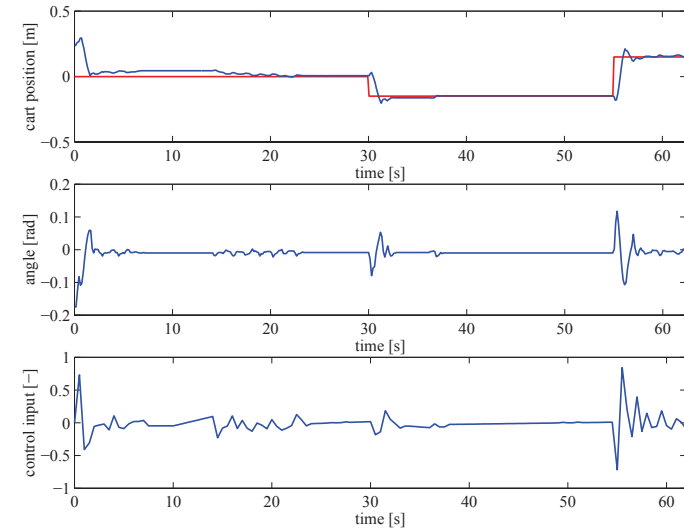
Conventional PD controller



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Fuzzy Supervised PD controller



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Takagi–Sugeno Control

Takagi–Sugeno PD controller:

R_1 : If r is **Low** then $u_L = P_L e + D_L \dot{e}$

R_2 : If r is **High** then $u_H = P_H e + D_H \dot{e}$

$$u = \frac{\mu_L(r) u_L + \mu_H(r) u_H}{\mu_L(r) + \mu_H(r)} = \gamma_L(r) u_L + \gamma_H(r) u_H$$

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Takagi–Sugeno Control

Takagi–Sugeno PD controller:

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$$u = \frac{\mu_L(r) u_L + \mu_H(r) u_H}{\mu_L(r) + \mu_H(r)} = \gamma_L(r) u_L + \gamma_H(r) u_H$$

$$= \{\gamma_L(r) P_L + \gamma_H(r) P_H\} e + \{\gamma_L(r) D_L + \gamma_H(r) D_H\} \dot{e}$$

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Takagi–Sugeno Control

Takagi–Sugeno PD controller:

R_1 : If r is **Low** then $u_L = P_L e + D_L \dot{e}$

R_2 : If r is **High** then $u_H = P_H e + D_H \dot{e}$

$$u = \frac{\mu_L(r) u_L + \mu_H(r) u_H}{\mu_L(r) + \mu_H(r)} = \gamma_L(r) u_L + \gamma_H(r) u_H$$

$$= \{\gamma_L(r) P_L + \gamma_H(r) P_H\} e + \{\gamma_L(r) D_L + \gamma_H(r) D_H\} \dot{e}$$

$$= P(r) e + D(r) \dot{e},$$

Takagi–Sugeno Control

Takagi–Sugeno PD controller:

R_1 : If r is **Low** then $u_L = P_L e + D_L \dot{e}$

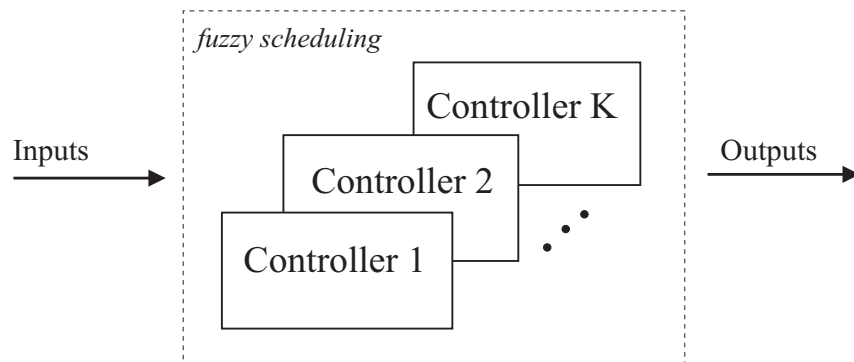
R_2 : If r is **High** then $u_H = P_H e + D_H \dot{e}$

$$u = \frac{\mu_L(r) u_L + \mu_H(r) u_H}{\mu_L(r) + \mu_H(r)} = \gamma_L(r) u_L + \gamma_H(r) u_H$$

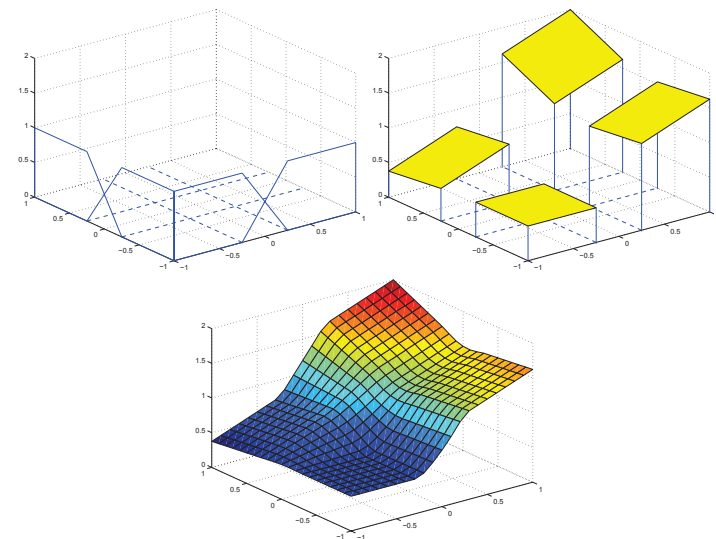
$$= \{\gamma_L(r) P_L + \gamma_H(r) P_H\} e + \{\gamma_L(r) D_L + \gamma_H(r) D_H\} \dot{e}$$

$$= P(r) e + D(r) \dot{e}, \quad P(r) \in \text{conv}(P_L, P_H), \dots$$

Takagi–Sugeno Control is Gain Scheduling



TS Control: Input–Output Mapping



TS Control: Example

1. Strongly nonlinear process (output-dependent gain).
2. Fuzzy supervisor to adjust the gain of a proportional controller.
3. Comparison with linear (fixed-gain) proportional control.

TS Control: Example

Nonlinear process:

$$\frac{d^3 y(t)}{dt^3} + \frac{d^2 y(t)}{dt^2} + \frac{dy(t)}{dt} = y^2(t)u(t)$$

Problems with linear control:

- stability and performance depend on process output
- re-tuning the controller does not help
- nonlinear control is the only solution

TS Control: Example

Goal: Design a controller to stabilize the process for a wide range of operating points ($y > 0$):

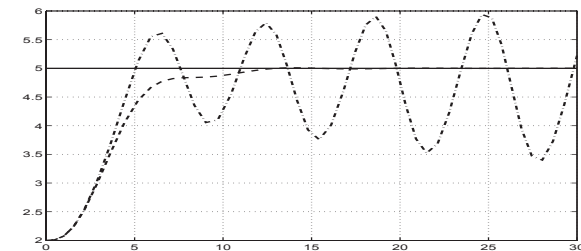
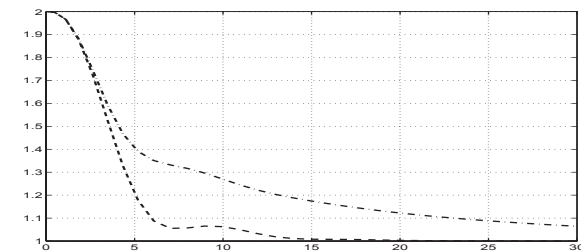
TS (proportional) control rules:

If y is Small then $u(k) = P_{Small} \cdot e(k)$

If y is Medium then $u(k) = P_{Medium} \cdot e(k)$

If y is Large then $u(k) = P_{Large} \cdot e(k)$

Comparison of Performance



Typical Applications

- Tune parameters of low-level controllers (auto-tuning).
- Improve performance of classical control (response-assisted PID).
- Adaptation, gain scheduling (aircraft control).

Typical Applications

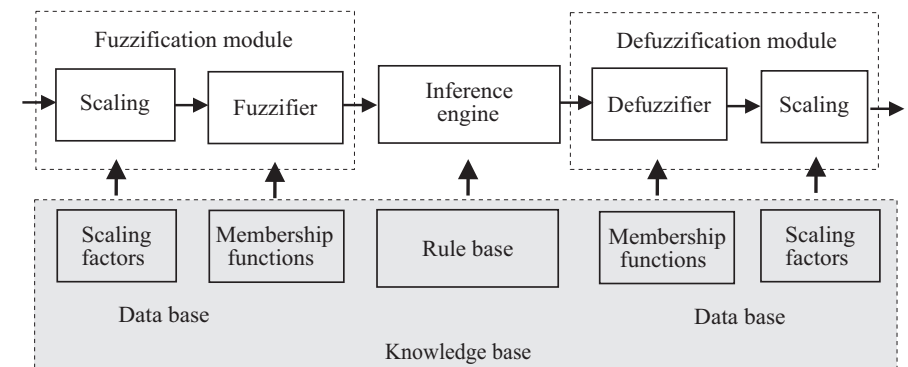
- Tune parameters of low-level controllers (auto-tuning).
 - Improve performance of classical control (response-assisted PID).
 - Adaptation, gain scheduling (aircraft control).
- + Enhancement of classical controllers.
- + Interface between low-level and high-level control.
- Ad hoc approach, difficult analysis.

Fuzzy Control: Design Steps

control engineering approaches + heuristic knowledge

1. Determine inputs and outputs.
2. Define membership functions.
3. Design rule base.
4. Test (completeness, stability, performance).
5. Fine-tune the controller.

Parameters in a Fuzzy Controller



Software for Fuzzy Control

- Siefuzzy (Siemens)
- FuzzyTech (Inform)
- AB-Flex (Allen–Bradley)
- TDC-3000 (Honeywell)
- many others ...

Hardware for Fuzzy Control

- Fuzzy logic-assisted PID controllers (Omron, Yokogawa, West Instruments).
- PLC coprocessors (Omron, Allen–Bradley).
- Dedicated hardware (fuzzy logic chips).

Dedicated Hardware

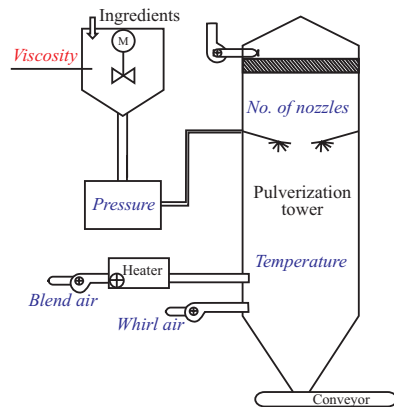


Applications of Fuzzy Control

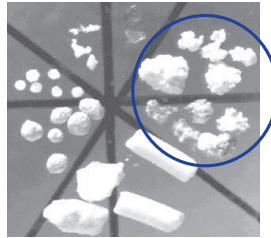
- process control (cement, chemical, glass)

Operator Support in Process Control

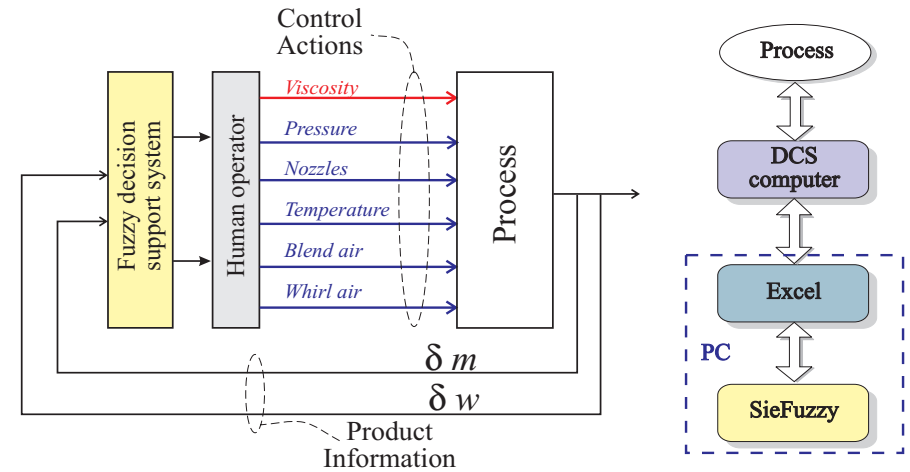
Production of detergents



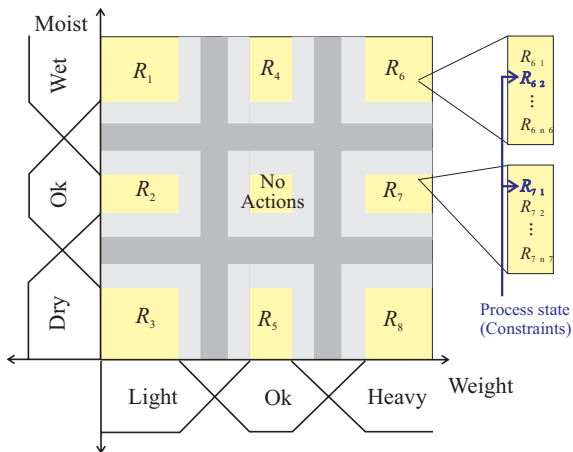
Quality:
- liter weight
- moist content



Fuzzy Decision Support System

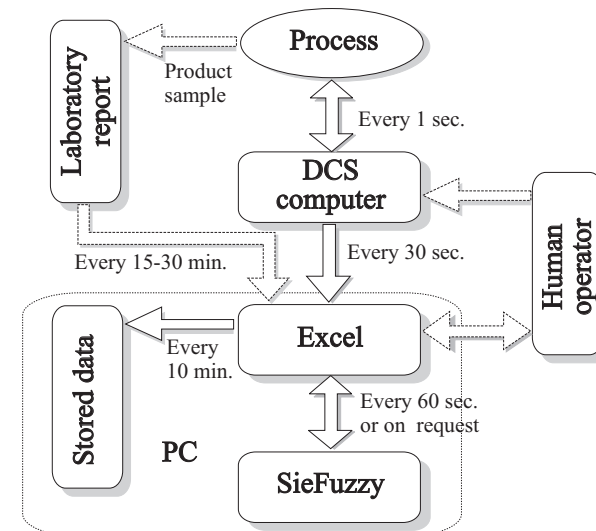


Fuzzy Rule Base

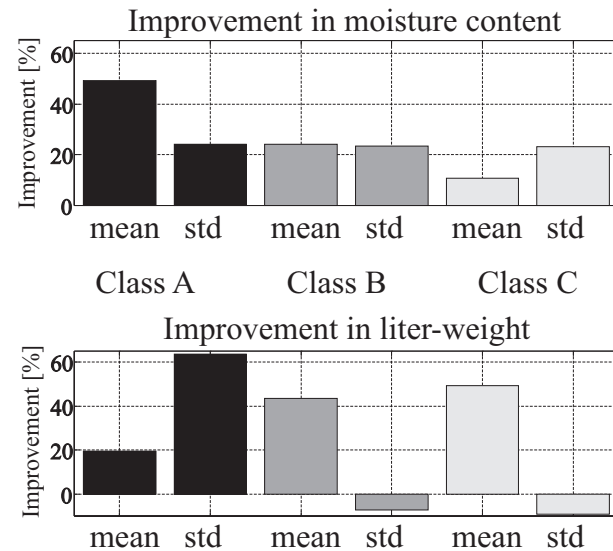


- Partitioning into error regions
- Each region has an ordered set of control rules

Implementation – Distributed Control System



Evaluation: Results



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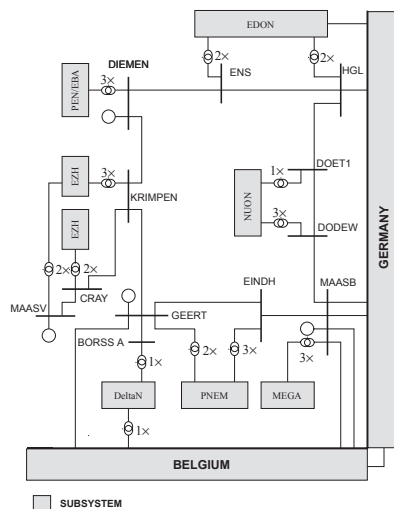
Applications of Fuzzy Control

- process control (cement, chemical, glass)
- **supervision** (security of power distribution networks)

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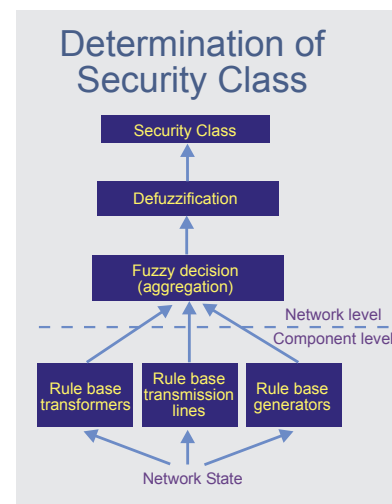
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Security Assessment of a Power Network

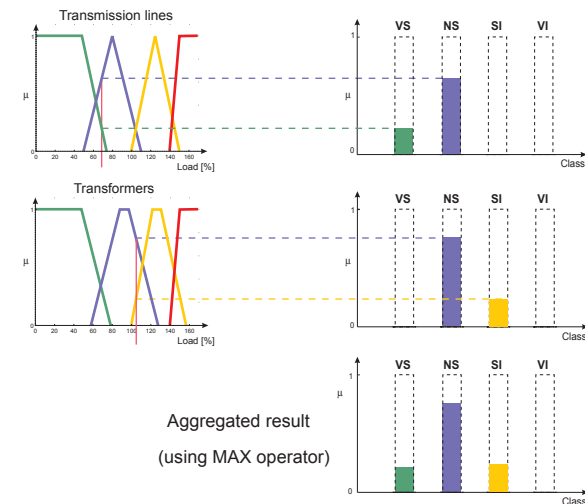


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Fuzzy Decision



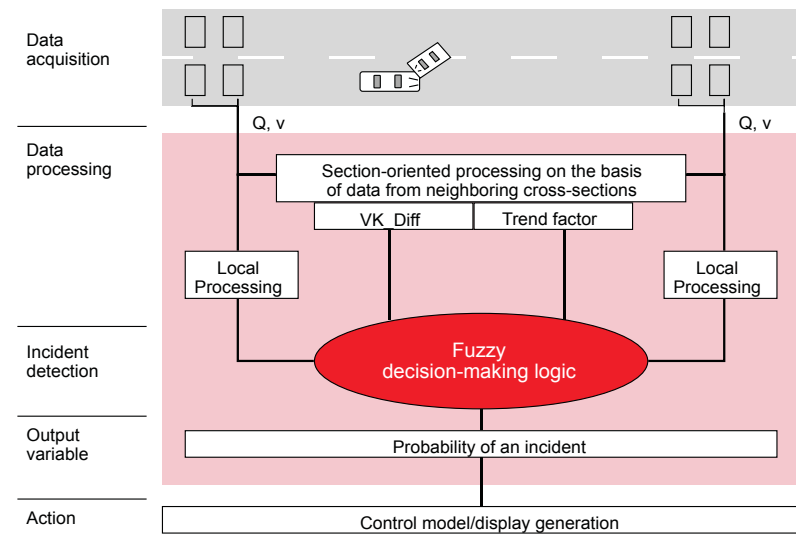
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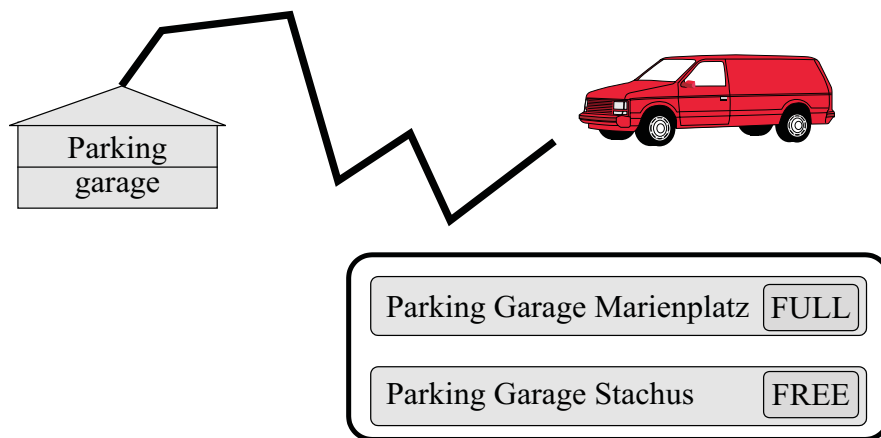
Applications of Fuzzy Control

- process control (cement, chemical, glass)
- supervision (security of power distribution networks)
- traffic management and control

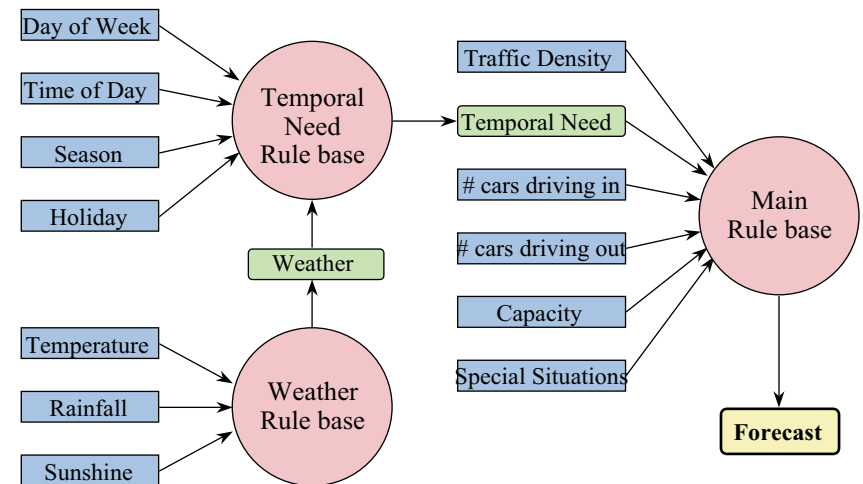
Traffic Management



Forecasting (Siemens)



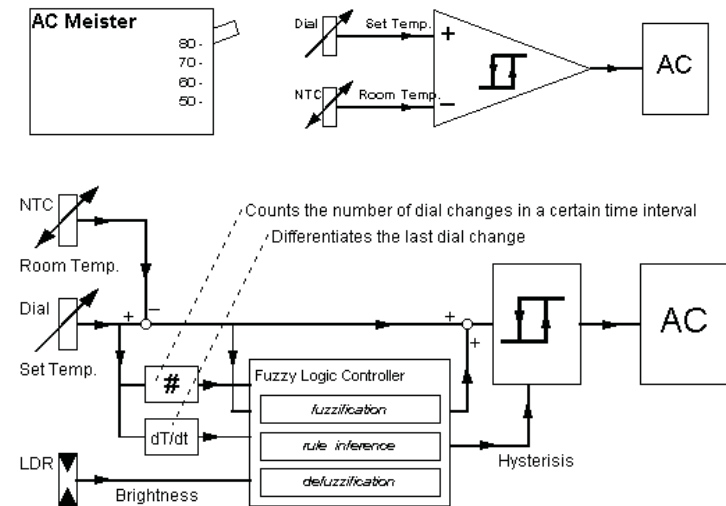
Knowledge-Based System



Applications of Fuzzy Control

- process control (cement, chemical, glass)
- supervision (security of power distribution networks)
- traffic management and control (prediction)
- **consumer goods** (camcoders, house appliances)

Intelligent Thermostat



Applications of Fuzzy Control

- process control (cement, chemical, glass)
- supervision (security of power distribution networks)
- traffic management and control (prediction)
- consumer goods (camcoders, house appliances)
- **cars** (engine management, automatic transmission)